




Thermal-direction-controlled architecture in magnetic polymer/carbon microspheres

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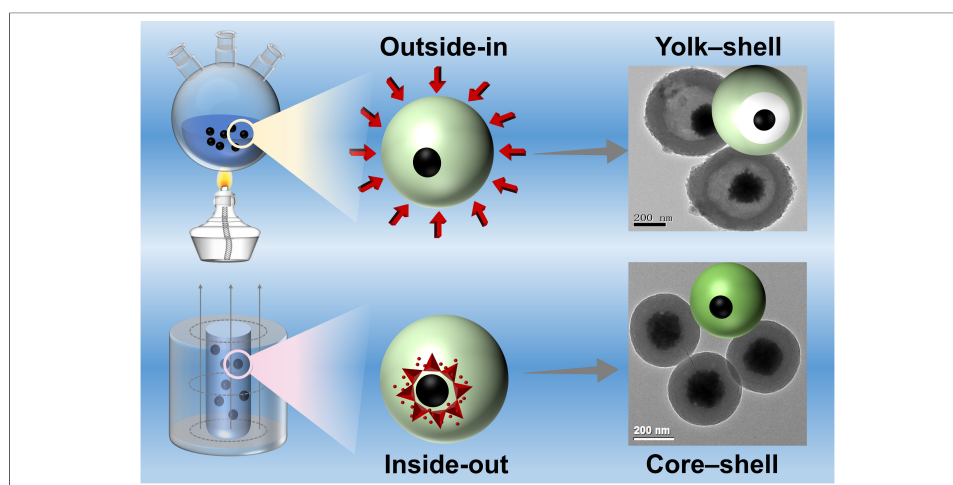
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Abstract

The precise control over the architecture of magnetic core-shell microspheres is crucial for advanced applications. While synthetic methods are well-established, the influence of heat-transfer direction during polymer curing on the final carbon structure remains unexplored. Herein, monodisperse Fe_3O_4 @resorcinol-formaldehyde core-shell microspheres were synthesized as a model platform to investigate this principle. We consistently show that the thermal pathway governs the morphological evolution during carbonization, as supported by time-resolved electron microscopy: conventional external heating (outside-in) yields yolk-shell structures, whereas magnetically inductive heating (inside-out) produces solid core-shell configurations. Time-resolved electron microscopy reveals that this distinct structural divergence stems from gradient-induced shell shrinkage. This thermal-direction control was extended to other substrates, highlighting its generality. Furthermore, the resulting nitrogen-doped Fe_3O_4 @C-N microspheres serve as

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efficient magnetically recoverable solid-base catalysts, achieving near-quantitative conversion (99.78%) and yield (98.57%) in biodiesel production from corn oil. This work establishes heat-flow manipulation as a versatile strategy for tailoring carbon architectures and provides insights for designing functional catalytic materials.

INTRODUCTION

Magnetic polymer/carbon microspheres with tunable core-shell and yolk-shell configurations are highly attractive for applications in catalysis, adsorption, energy storage, and photonic materials, as their architecture governs mass/charge transport, interfacial properties, and mechanical stability^[1-3]. Sol-gel methods, particularly Stöber-like interfacial assembly, offer a robust and versatile route to fabricate uniform shells on magnetic cores under mild conditions^[4-7]. For instance, silica shells with controllable thickness can be readily deposited onto Fe₃O₄ nanoparticles via base-catalyzed hydrolysis and condensation of alkoxy silanes [e.g., tetraethyl orthosilicate (TEOS)] in alcohol-water mixtures^[8-11]. Similarly, metal oxide shells such as titania have been coated onto magnetic cores using analogous Stöber-like processes^[12-15].

Beyond inorganic coatings, resorcinol-formaldehyde (RF) resin synthesized via sol-gel polymerization serves as a standard precursor for polymer-derived carbon shells and supports^[16-17]. RF resins, formed through step-growth polymerization, exhibit high thermal stability and have been extensively used to produce carbon gels, catalyst supports, adsorbents, mesoporous carbons, and electrode materials^[18-29]. Various polymer shells [e.g., polystyrene (PS), polymethyl methacrylate (PMMA), polyaniline (PANI), phenol-formaldehyde resin (PF), RF] have been incorporated onto magnetic particles via methods such as hydrothermal PF coating using phenol and hexamethylenetetramine (HMT) and microwave-assisted RF coating on Fe₃O₄^[30-41]. Despite the availability of numerous polymer-condensation strategies, facile interfacial approaches that yield monodisperse core-shell polymer particles suitable for assembling photonic crystals remain limited^[42-45]. Moreover, the cross-linking degree of the polymer shell critically influences its structural integrity during thermal treatment^[47-49]. Conventional annealing, typically involving external heating, transfers heat from the outside inward, but the effect of reversed heat flux (inside-out) on structural evolution remains unexplored^[49-54]. A systematic comparison of curing pathways is essential to understand the polymerization-structure relationship and achieve precise architectural control^[55-59].

This work aims to elucidate the correlation between heat transfer direction during curing and the structural evolution of carbon shells in magnetic core-shell microspheres, and to develop a viable thermal regulation strategy for precisely controlling carbon-based microstructures. Monodisperse Fe₃O₄@RF core-shell microspheres with tunable shell thickness were synthesized via interfacial sol-gel polymerization using Fe₃O₄ nanoparticles as cores and RF resin as the shell. These microspheres served as a model system for subsequent investigations. By designing distinct curing pathways with different heat transfer directions, we examined the influence of heat flow on carbon shell development. Time-resolved scanning electron microscopy (SEM) and transmission electron microscopy (TEM) analyses were employed to uncover the intrinsic relationship between curing routes and morphological evolution, leading to a proposed structural transformation mechanism. Furthermore, the RF-coating strategy was extended to other nanomaterial substrates to evaluate its universality. Nitrogen-doped magnetic carbon microspheres, obtained through ammonia treatment, were further explored for their catalytic functionality. This study offers a new thermal processing strategy for tailoring carbon-based microsphere architectures for advanced catalytic applications.

EXPERIMENTAL

Chemicals

Resorcinol, formaldehyde, ammonium hydroxide, FeCl₃·6H₂O, trisodium citrate, sodium hydroxide, ethylene glycol, sodium acetate, carbon nanotubes (CNTs), corn oil, and ethanol were of analytical grade and purchased from Shanghai Chemical Corp. Deionized water was used for all experiments.

Synthesis of the magnetic nanoparticles (Fe_3O_4 NPs)

Hydrophilic Fe_3O_4 nanoparticles were synthesized following a previously reported method^[60]. In a typical procedure, $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$ (3.25 g), trisodium citrate (1.3 g), and sodium acetate (6.0 g) were dissolved in ethylene glycol (100 mL) under magnetic stirring at 600 rpm and room temperature (25 °C) for 30 min. The resulting yellow solution was transferred into a 200 mL Teflon-lined stainless-steel autoclave, which was sealed and heated at 200 °C for 10 h. After cooling to room temperature naturally, the black product was collected and washed three times each with deionized water and ethanol.

Synthesis of core-shell Fe_3O_4 @RF/C and yolk-shell Fe_3O_4 @C microspheres

The RF shell was coated via a base-catalyzed sol-gel process in a mixed ethanol/water system. Typically, 100 mg of the synthesized magnetic nanoparticles were dispersed in a mixture of ethanol (20 mL) and water (10 mL). Then, 1.0 mL of ammonium hydroxide solution was added, and the resulting mixture was stirred magnetically at 500 rpm for 2 h at room temperature (25 °C). The resulting Fe_3O_4 @RF microspheres were magnetically separated and washed three times alternately with deionized water and ethanol. To obtain yolk-shell Fe_3O_4 @C microspheres, the reaction solution was further subjected to external pre-curing at 100 °C for varying durations before being calcined in a tube furnace at 600 °C for 5 h under nitrogen. The pre-curing step at 100 °C establishes a controlled and reproducible bulk-heating environment that accelerates the polycondensation of RF resin, enabling systematic modulation of the curing degree over time while maintaining a constant external temperature.

Synthesis of CNT@RF and Ag@RF

The procedure is the same as above, except that CNTs (or Ag) are used instead of magnetic nanoparticles.

Alternating magnetic field curing of Fe_3O_4 @RF

To achieve heating of the microspheres from the inside out, the characteristic of rapid heat generation due to the accelerated motion between particles in an alternating magnetic field (AMF) was utilized. The magnetic nuclei were used as the heat source to cure the microspheres. Specifically, the Fe_3O_4 @RF microspheres, after reacting at room temperature, along with the reaction solution, were placed in an AMF and heated for 10 min. The temperature in the reaction solution gradually increased to 67 °C and remained stable. Because the local temperature at the Fe_3O_4 core/shell interface cannot be directly measured in our setup, magnetically inductive heating (MIH) is described here in terms of core-localized heating under an AMF rather than a quantified radial temperature profile. The microspheres were then separated using a magnet, washed three times each with ethanol and water, vacuum-dried at 40 °C, and calcined in nitrogen at 600 °C for 5 h before use. In this study, MIH is used operationally to deliver core-localized heating to Fe_3O_4 @RF precursors. The bulk solution temperature was monitored with a thermocouple and reached 67 °C after 10 min of AMF exposure.

Ammonia treatment of Fe_3O_4 @C microspheres

Nitrogen doping of Fe_3O_4 @C microspheres was achieved by ammonia treatment in a tube furnace. The temperature was gradually increased to 600 °C in nitrogen at a rate of 2 °C/min, then maintained at 600 °C for 5 h in an NH_3/Ar mixture (1:9), followed by cooling in nitrogen. The samples were removed and washed with deionized water until the pH of the supernatant was neutral. They were then vacuum dried at 40 °C for later use, and the samples were designated Fe_3O_4 @C-N.

Catalytic transesterification reaction

The Fe_3O_4 @C-N microspheres were employed as a magnetically recoverable solid-base catalyst for heterogeneous catalysis. In this study, the transesterification of corn oil with methanol was selected as a model reaction for biodiesel production. The reaction was conducted in a 100 mL magnetically stirred

autoclave. Typically, corn oil and methanol were mixed at a molar ratio of 1:100, followed by the addition of $\text{Fe}_3\text{O}_4\text{@C-N}$ microspheres (10 wt.% relative to the weight of corn oil). The mixture was maintained at 180 °C for 6 h under continuous magnetic stirring at 800 rpm. After completion, the products were separated, and the biodiesel content was quantitatively analyzed using a high-performance liquid chromatography with UV detection (HPLC-UV) system.

Measurement and characterization

TEM was performed using a JEOL 2011 microscope (JEOL Ltd., Japan) operated at 200 kV. Samples were dispersed in ethanol (or deionized water), drop-cast onto carbon-film-coated copper grids, and dried prior to analysis. The surface morphology of the microspheres was examined by SEM (Nova NanoSEM 450, FEI, USA) at an accelerating voltage of 20 kV. Powder X-ray diffraction (XRD) patterns were recorded on a Bruker D4 X-ray diffractometer (Bruker, Germany) using Ni-filtered $\text{Cu K}\alpha$ radiation (40 kV, 40 mA). X-ray photoelectron spectroscopy (XPS) measurements were conducted on a Thermo Scientific K-Alpha spectrometer (Thermo Fisher Scientific, USA) at room temperature using a $\text{Mg K}\alpha$ X-ray source. HPLC-UV was carried out on an LC-20AT system (Shimadzu, Japan).

RESULTS AND DISCUSSION

Monodisperse spherical $\text{Fe}_3\text{O}_4\text{@RF}$ core-shell precursors with tunable shell thickness (~ 400 nm in total diameter) were synthesized and self-assembled into photonic arrays [Figure 1A]. Following calcination at 600 °C under N_2 , the derived $\text{Fe}_3\text{O}_4\text{@C}$ particles maintained uniform spherical morphology and excellent dispersibility [Figure 1B]. TEM analysis revealed that the $\text{Fe}_3\text{O}_4\text{@RF}$ precursors possess a well-defined core-shell structure, comprising a compact Fe_3O_4 core (~ 120 nm in diameter) and a lower-density RF shell (~ 125 nm thick) [Figure 1C]. After carbonization, the spherical architecture was preserved in the resulting $\text{Fe}_3\text{O}_4\text{@C}$ product [Figure 1D]. This structural retention indicates that the RF oligomers underwent further polymerization, condensation, and framework shrinkage during thermal treatment. These well-defined precursor particles provide a controlled platform to investigate how the direction of heat transfer during curing and carbonization dictates the final structural characteristics.

The thickness of the RF/carbon shell is primarily governed by the concentration of the RF resin, demonstrating that the shell thickness can be precisely controlled by tuning the synthesis parameters. $\text{Fe}_3\text{O}_4\text{@RF}$ microspheres with varying RF shell thicknesses ($\sim 7, 15, 75, 150$ nm) were successfully synthesized by adjusting the resorcinol concentration ($\sim 1, 2, 3, 5$ mg/mL), respectively [Figure 2]. After calcination at 600 °C under N_2 , the resulting carbon shell thickness scales linearly with that of the precursor RF shell. For example, an MIH-cured $\text{Fe}_3\text{O}_4\text{@RF}$ particle with an ~ 110 nm RF shell yields an $\text{Fe}_3\text{O}_4\text{@C}$ particle with an ~ 82 nm carbon shell, confirming that the final shell dimension is predominantly defined during the polymeric precursor stage. The XRD pattern of $\text{Fe}_3\text{O}_4\text{@C}$ [Figure 3] shows the characteristic broad peak of amorphous carbon. Furthermore, the diffraction peaks corresponding to the face-centered cubic (fcc) Fe_3O_4 phase (JCPDS No. 19-0629) remain intact, confirming the thermal stability of the Fe_3O_4 core throughout the high-temperature calcination process.

To investigate outside-in curing, $\text{Fe}_3\text{O}_4\text{@RF}$ precursors were externally pre-cured at 100 °C for varying durations prior to carbonization under nitrogen [Figure 4]. This temperature was chosen to provide stable, uniform external heating, enabling time-dependent control over RF curing at a fixed bulk temperature. After prepolymerizing RF resin on the Fe_3O_4 nanoparticles at room temperature for 4 h, the reaction vessel was immersed in a 100 °C oil bath. SEM and TEM images confirm that all samples, pre-cured from 5 min to 8 h at 100 °C, retained well-dispersed spherical morphology. A short pre-curing time (~ 5 min) establishes a pronounced surface-to-center curing gradient during carbonization, causing the less-condensed inner RF to

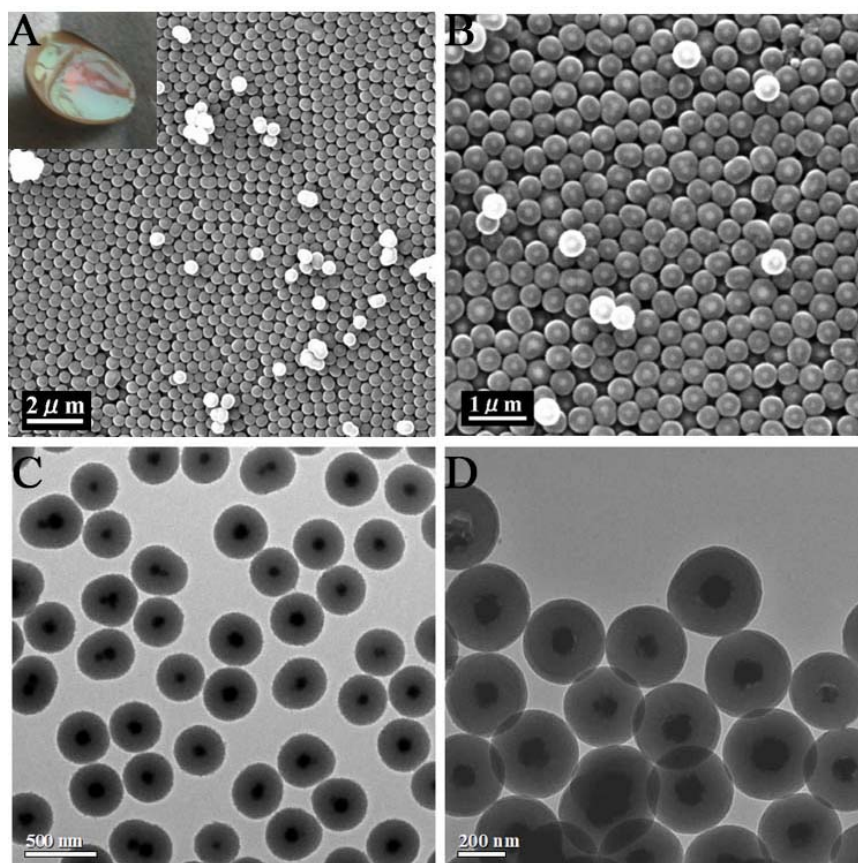


Figure 1. Structure characterizations of $\text{Fe}_3\text{O}_4@RF$ and $\text{Fe}_3\text{O}_4@C$ microspheres. (A) SEM image of $\text{Fe}_3\text{O}_4@RF$; the inset shows their optical photograph; (B) SEM image of $\text{Fe}_3\text{O}_4@C$; (C) TEM image of $\text{Fe}_3\text{O}_4@RF$; (D) TEM image of $\text{Fe}_3\text{O}_4@C$. RF: Resorcinol-formaldehyde; SEM: scanning electron microscopy; TEM: transmission electron microscopy.

shrink more than the crosslinked outer layer [Figure 4A and B], yielding yolk-shell $\text{Fe}_3\text{O}_4@C$ particles with a low-density carbon shell (~ 110 nm thick) and a large interior cavity (~ 400 nm in diameter). Fractured microspheres clearly reveal the presence of the cavity and the core. Extending pre-curing to 1 h [Figure 4C and D] and 2.5 h [Figure 4E and F] progressively thickens the load-bearing crosslinked region, reducing the cavity diameter from ~ 340 nm to ~ 310 nm while increasing the carbon shell thickness from ~ 130 nm to ~ 175 nm. After 8 h of pre-curing, the cavities disappear completely, resulting in solid core-shell $\text{Fe}_3\text{O}_4@C$ microspheres [Figure 4G and H]. Morphological metrics including shell thickness, cavity size, and shrinkage percentage were quantified by statistical analysis of TEM images [mean \pm standard deviation (SD), $n \geq 50$] as summarized in Supplementary Figure 1A–C, confirming the reproducibility of this structural evolution.

Based on the observed structural evolution, a mechanism for the formation of rattle-like $\text{Fe}_3\text{O}_4@C$ microspheres through an outside-in curing gradient is proposed, as illustrated in Scheme 1. Initially, positively charged ammonium ions are electrostatically adsorbed onto the surface of negatively charged citric acid-modified Fe_3O_4 nanoparticles. Subsequently, the added resorcinol adsorbs onto the nanoparticle surface via electrostatic interaction between its negatively charged phenolic hydroxyl groups and the adsorbed ammonium ions. Upon addition of formaldehyde, the surface-adsorbed resorcinol polymerizes with formaldehyde under ammonia catalysis at room temperature, forming core-shell microspheres with Fe_3O_4 as the core and an RF oligomer shell. When the temperature is raised to 100 °C using an external heating method, further polymerization and crosslinking of the RF shell proceed in an outside-in manner. The duration of heating is identified as the key factor governing the non-uniform distribution of curing degree

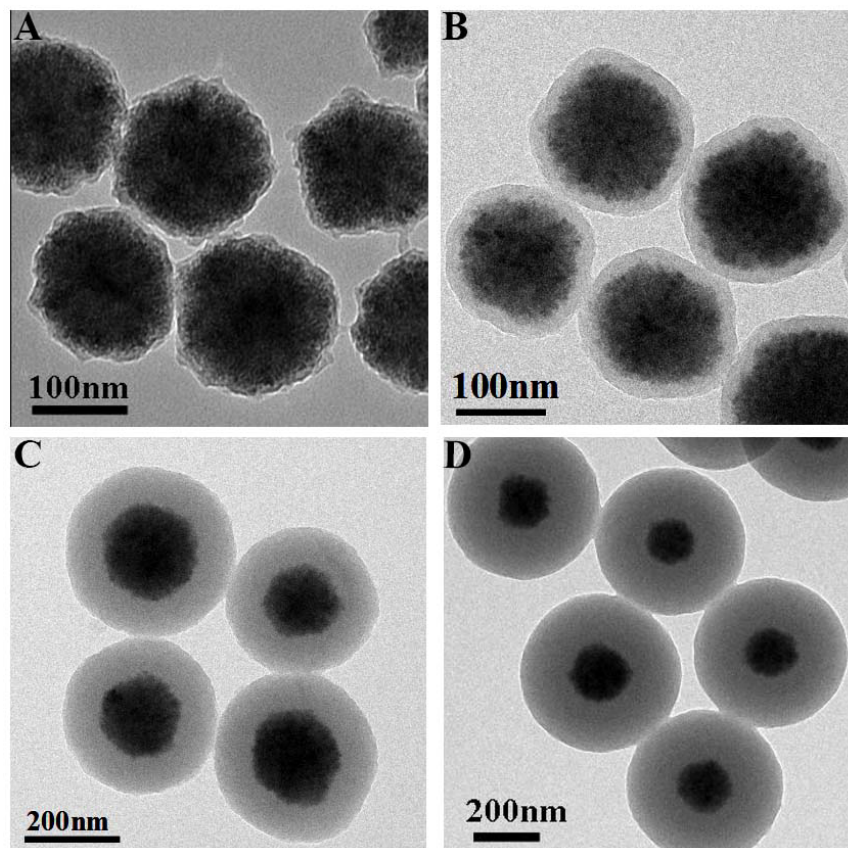


Figure 2. TEM images of Fe_3O_4 @RF with RF shell thickness obtained at different reaction concentrations of resorcinol. (A) 7 nm (in 1 mg/mL); (B) 15 nm (in 2 mg/mL); (C) 75 nm (in 3 mg/mL); (D) 150 nm (in 5 mg/mL). TEM: Transmission electron microscopy; RF: resorcinol-formaldehyde.

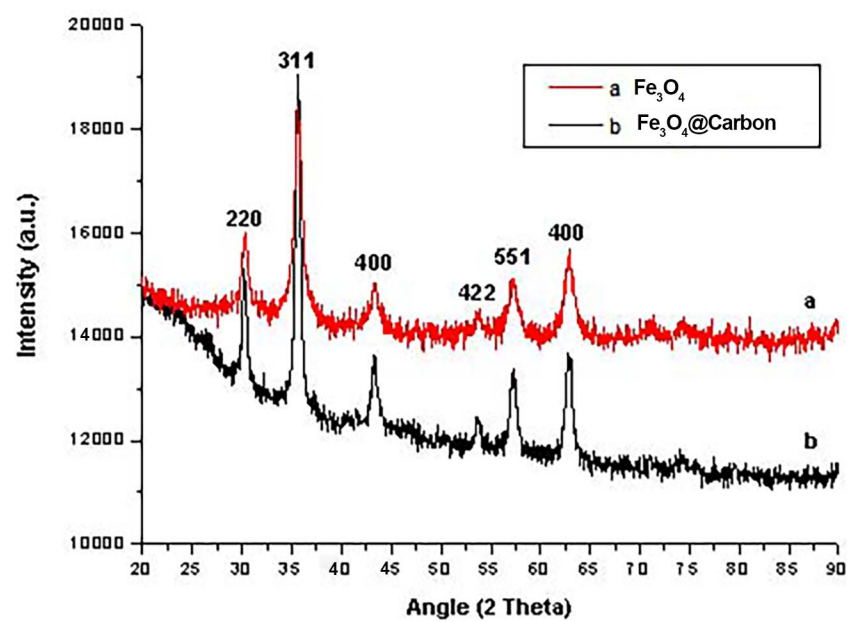


Figure 3. XRD patterns of Fe_3O_4 nanoparticles and Fe_3O_4 @C microspheres. The Fe_3O_4 reflections match the cubic spinel Fe_3O_4 phase (JCPDS 19-629), and the broad feature centered at ~ 20 - 30° is assigned to amorphous carbon in Fe_3O_4 @C. XRD: X-ray diffraction.

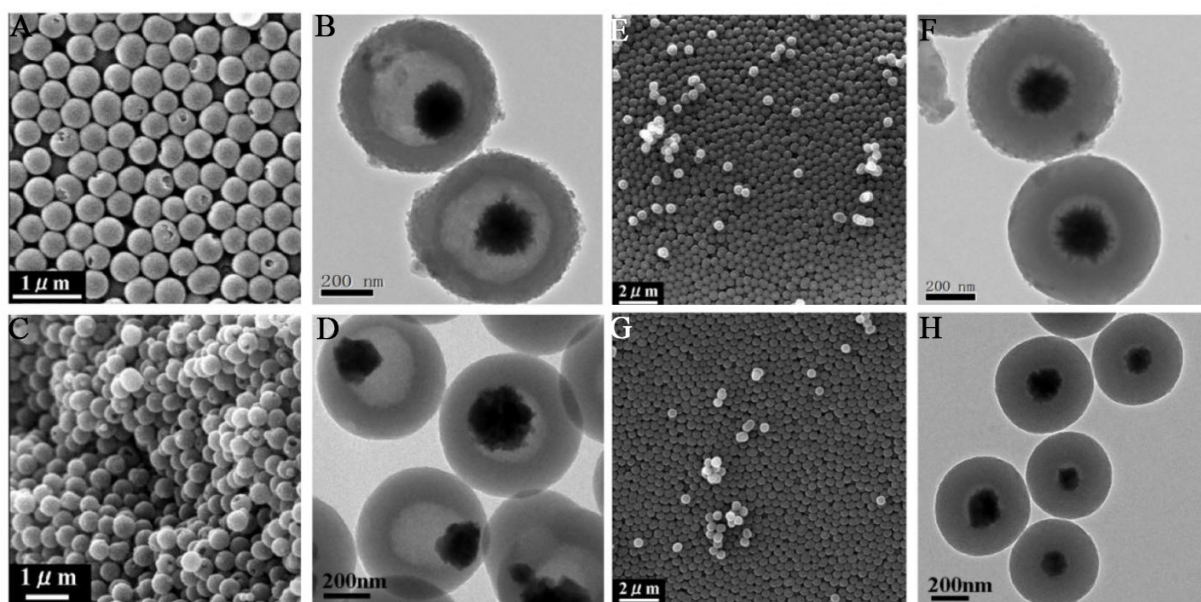
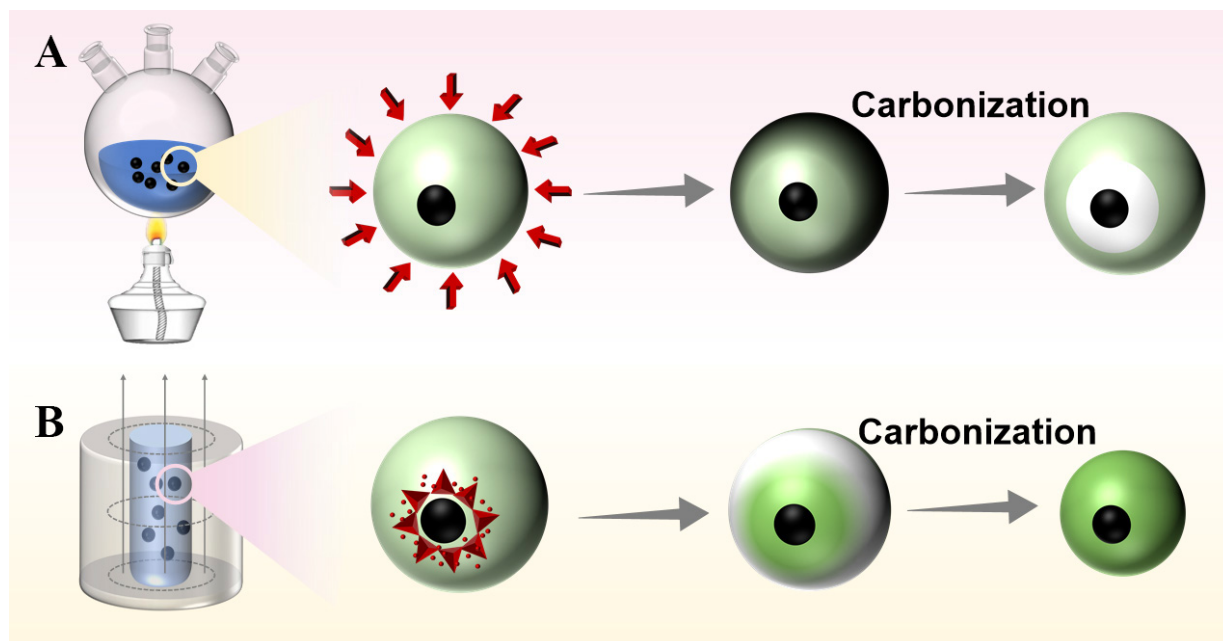


Figure 4. Morphology evolution of $\text{Fe}_3\text{O}_4@\text{C}$ microspheres obtained with external pre-curing at 100°C before calcination under nitrogen. (A and B) SEM and TEM images after 5 min of pre-curing; (C and D) SEM and TEM images after 1 h of pre-curing; (E and F) SEM and TEM images after 2.5 h of pre-curing; (G and H) SEM and TEM images after 8 h of pre-curing; (B, D, F and H) TEM images illustrating the structural evolution from yolk-shell to solid core-shell configurations with increasing pre-curing time. SEM: Scanning electron microscopy; TEM: transmission electron microscopy.

within the RF shell. As a result, the polymerization and condensation degree of the RF shell increases progressively from the inside outward, leading to inward-to-outward shrinkage of the shell framework during high-temperature carbonization and ultimately yielding rattle-like $\text{Fe}_3\text{O}_4@\text{C}$ microspheres. If the heating time is too short, only the outer region of the RF shell becomes well-polymerized and condensed, producing rattle-like structures with large internal cavities. As demonstrated in [Figure 4](#), both cavity size and carbon shell thickness can be precisely controlled by adjusting the curing time. When curing is extended to 8 h, the entire RF shell attains a high and uniform degree of crosslinking, resulting in homogeneous shrinkage during carbonization, similar to uncured $\text{Fe}_3\text{O}_4@\text{RF}$ oligomer precursors, and yielding solid core-shell $\text{Fe}_3\text{O}_4@\text{C}$ microspheres [[Figure 4G and H](#)]. Thus, the differential shrinkage of the RF shell framework, driven by the gradient in curing degree, is the determining factor in the formation of rattle-like $\text{Fe}_3\text{O}_4@\text{C}$ nanostructures.

A mixture of ethanol and water is essential for synthesizing well-dispersed, uniform core-shell $\text{Fe}_3\text{O}_4@\text{RF}$ microspheres via the interfacial polymerization sol-gel method. To verify this, control reactions were conducted in pure ethanol and pure water (in the absence of Fe_3O_4 nanoparticles). As shown in [Supplementary Figure 2](#), homogeneous RF emulsions form only in the ethanol-water mixture, while pure water yields a transparent solution (no nanoparticles) and pure ethanol results in aggregated RF particles. This confirms that an alcohol-water mixture is critical for forming RF nanoparticles in the sol-gel process, analogous to the role of mixed solvents in the Stöber synthesis of silica spheres. [Supplementary Figure 3](#) further compares the morphology of $\text{Fe}_3\text{O}_4@\text{RF}$ products prepared in the ethanol-water mixture versus pure ethanol, clearly demonstrating that only aggregated structures are obtained in pure ethanol. Thus, the ethanol-water solvent system is necessary to achieve well-dispersed, uniform core-shell $\text{Fe}_3\text{O}_4@\text{RF}$ microspheres.

Magnetic-induction heating (MIH) was employed to achieve inside-out curing by utilizing Fe_3O_4 magnetic cores as internal heat sources. $\text{Fe}_3\text{O}_4@\text{RF}$ microspheres, synthesized at room temperature, were exposed to an AMF for 20 min [[Figure 5](#)]. This treatment produced a well-defined core-shell structure with an RF shell



Scheme 1. (A) Formation mechanism of rattle-like $\text{Fe}_3\text{O}_4@\text{C}$ heated in an ethanol-water mixed solvent; (B) Formation mechanism of core-shell $\text{Fe}_3\text{O}_4@\text{C}$ heated with alternating magnetic field.

thickness of 110 nm [Figure 5A and C]. After subsequent calcination under nitrogen, the resulting magnetic carbon microspheres retained a solid core-shell morphology without intermediate cavities, and the carbon shell thickness decreased to 82 nm [Figure 5B and D], indicating that the RF shell underwent uniform contraction from the outside inward. Under AMF, the rapid oscillation of magnetic particles generates localized heat at the Fe_3O_4 core, while the polymer shell and surrounding solvent remain unaffected by the field. As illustrated in Scheme 1B, energy is deposited directly at the magnetic core, leading to a measured bulk temperature of only 67 °C after 10 min of exposure. Although the local core temperature was not directly measured, the term “inside-out” here refers specifically to energy localization at the magnetic core under AMF, with the bulk solution reaching 67 °C after 10 min. Under identical carbonization conditions, MIH-cured precursors yield solid core-shell $\text{Fe}_3\text{O}_4@\text{C}$ particles without cavities [Figure 5B and D]. This result is consistent with preferential curing near the core-shell interface during MIH, leading to more uniform shrinkage during carbonization, a working hypothesis supported by the observed morphology.

To verify the universal applicability of the interfacial polymerization sol-gel method for coating RF polymer shells, CNTs and silver microspheres (Ag NPs) were selected as alternative core materials under otherwise identical synthesis conditions. Figure 6 presents SEM [Figure 6A and B] and TEM [Figure 6C-F] images of pristine CNTs [Figure 6A], CNT@RF [Figure 6B-D], and Ag@RF [Figure 6E and F]. After RF coating, CNT@RF hybrids remain well-dispersed and exhibit significantly increased diameters compared to bare CNTs [Figure 6A and B]. By adjusting the resorcinol concentration (~ 1 and ~ 2 mg/mL), core-shell CNT@RF structures with tunable RF shell thicknesses of approximately 33 nm and 16 nm were obtained, as shown in Figure 6A and B, respectively. TEM images of Ag@RF [Figure 6E and F] reveal uniform, well-dispersed spherical core-shell particles with an RF shell thickness of about 77 nm. These results demonstrate that the interfacial polymerization sol-gel RF coating method can be successfully extended to other nanomaterials. Moreover, this high-molecular interfacial polymerization sol-gel strategy offers a versatile platform for synthesizing diverse polymer-based nanocomposites with tailored structures and compositions

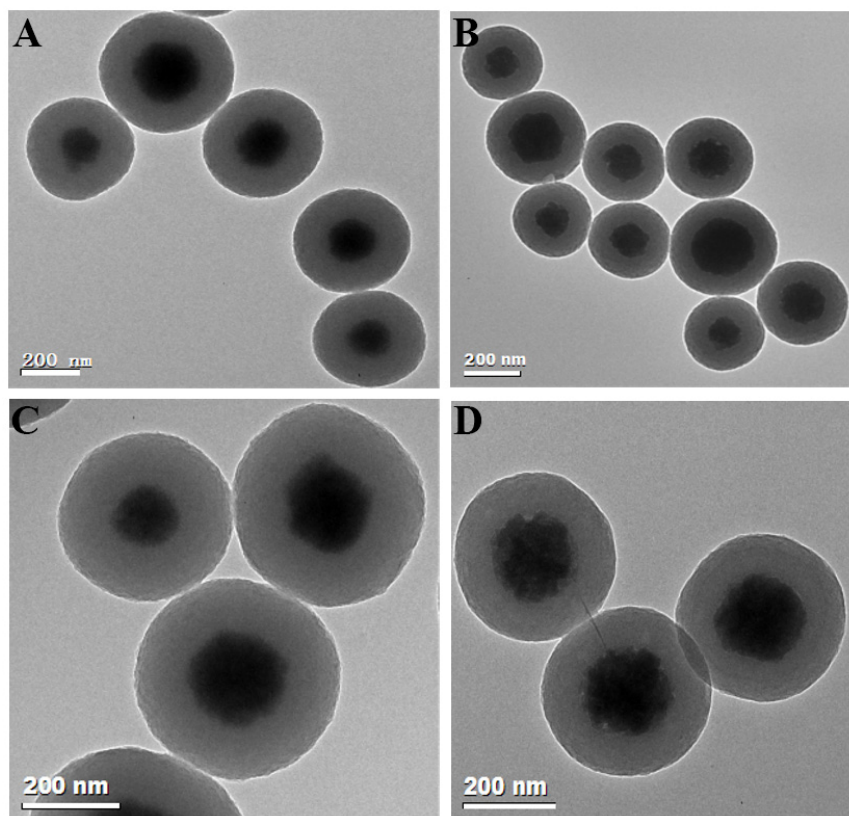


Figure 5. Morphology evolution of $\text{Fe}_3\text{O}_4@\text{RF}$ and $\text{Fe}_3\text{O}_4@\text{C}$ microspheres under MIH. (A) TEM image of an $\text{Fe}_3\text{O}_4@\text{RF}$ microsphere after MIH curing; (B) TEM image of an $\text{Fe}_3\text{O}_4@\text{C}$ microsphere obtained after calcination of the MIH-cured precursor under nitrogen; (C) High-magnification TEM image of the $\text{Fe}_3\text{O}_4@\text{RF}$ microsphere (MIH-cured) showing the core-shell interface; (D) High-magnification TEM image of the resulting $\text{Fe}_3\text{O}_4@\text{C}$ microsphere confirming the solid core-shell structure. RF: Resorcinol-formaldehyde; MIH: magnetically inductive heating; TEM: transmission electron microscopy.

Nitrogen-doped microspheres (denoted as $\text{Fe}_3\text{O}_4@\text{C}-\text{N}$) were obtained by calcining $\text{Fe}_3\text{O}_4@\text{C}$ in ammonia at 550 °C for 3 h. XPS analysis [Figure 7] confirmed a surface N/C atomic ratio of 0.015, with four distinct nitrogen species identified: pyridinic N (398.3 eV), pyrrolic N (400.0 eV), graphitic N (401.3 eV), and oxidized N (403.1 eV). When employed as a magnetically separable solid-base catalyst for the transesterification of corn oil with methanol under optimized conditions (oil/methanol = 1:100, catalyst 10 wt.%, 180 °C, 6 h), the material achieved 99.78% conversion and a 98.57% yield of fatty acid methyl esters. The N 1s spectral deconvolution [Figure 7] reveals the presence of pyridinic, pyrrolic, and graphitic nitrogen species, which are consistent with a basic carbon shell hosting the active catalytic sites. Although described as a solid catalyst, $\text{Fe}_3\text{O}_4@\text{C}-\text{N}$ possesses a mesoporous shell structure. N_2 sorption isotherms for $\text{Fe}_3\text{O}_4@\text{C}$ and $\text{Fe}_3\text{O}_4@\text{C}-0.1$ wt.% pluronic F127 (F127) [Supplementary Figure 4] and the corresponding textural parameters [Supplementary Table 1] confirm accessible porosity that enables reagent diffusion to these basic nitrogen sites, while the Fe_3O_4 core provides magnetic recoverability. These data serve as proof-of-concept, demonstrating the catalytic accessibility of nitrogen-functionalized active sites within the porous carbon shell.

CONCLUSIONS

In this work, we aimed to elucidate how the direction of heat transfer during polymer curing governs the structural evolution of magnetic core-shell precursors. Using $\text{Fe}_3\text{O}_4@\text{RF}$ as a model system, we decoupled the effects of thermal pathways from those of shell thickness and demonstrated that external heating from the outside in generates a curing gradient, resulting in differential shrinkage and the formation of yolk-shell

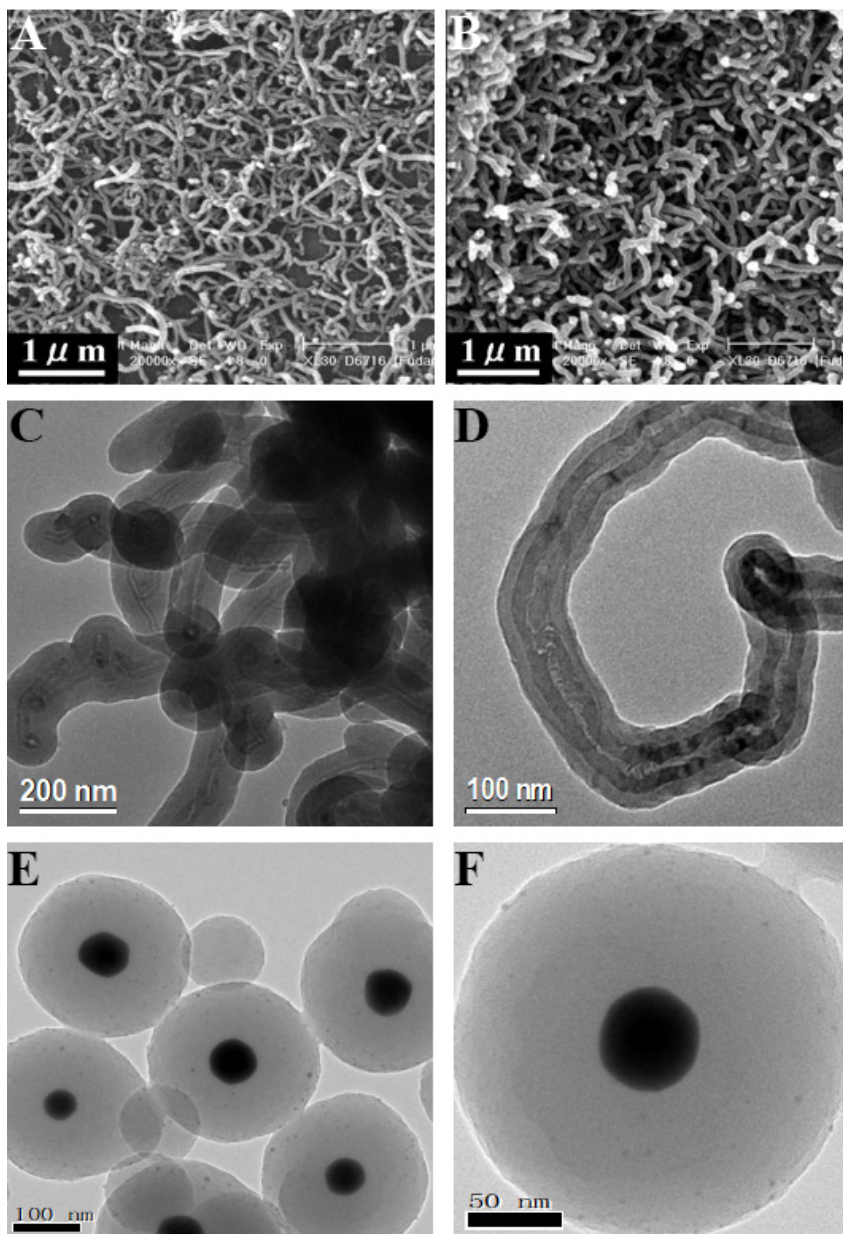


Figure 6. SEM and TEM images of CNT, CNT@RF, and Ag@RF nanostructures. (A) SEM image of CNTs; (B-D) SEM and TEM images of CNT@RF; (E and F) TEM images of Ag@RF. SEM: Scanning electron microscopy; TEM: transmission electron microscopy; CNT: carbon nanotube; RF: resorcinol-formaldehyde.

$\text{Fe}_3\text{O}_4@\text{C}$ structures upon carbonization. Conversely, inside-out magnetic induction heating promotes uniform curing and yields solid core-shell $\text{Fe}_3\text{O}_4@\text{C}$ under identical carbonization conditions. These findings establish thermal-direction control as a general and practical strategy for engineering carbon architectures with tailored structures for advanced functional applications.

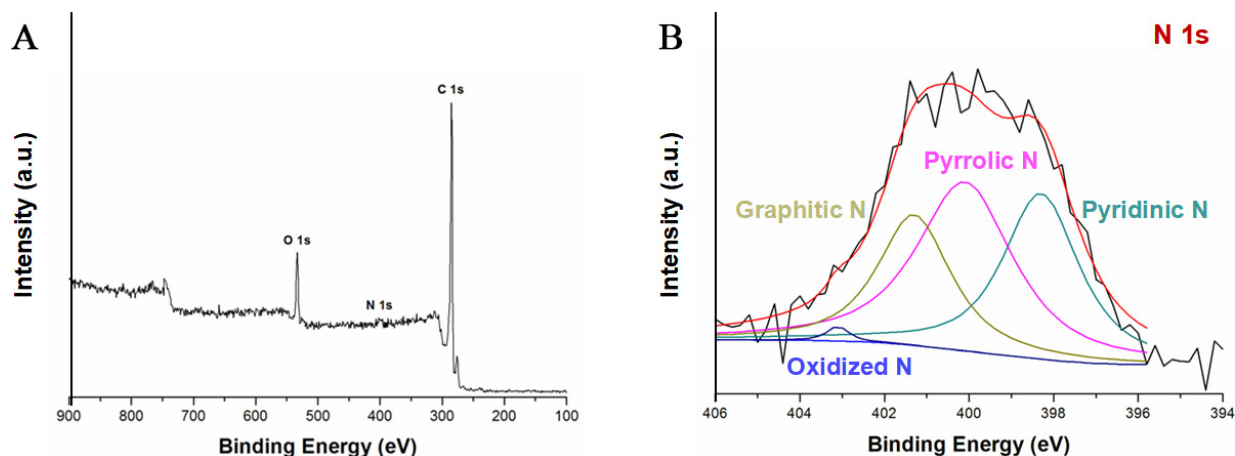


Figure 7. (A) XPS survey spectrum of $\text{Fe}_3\text{O}_4@\text{C-N}$ microspheres; (B) High-resolution N 1s spectrum and peak deconvolution of $\text{Fe}_3\text{O}_4@\text{C-N}$: the black curve is the experimental data, the red curve is the overall fitted envelope, and the colored component peaks are assigned to pyridinic N (~ 398.3 eV), pyrrolic N (~ 400.0 eV), graphitic N (~ 401.3 eV), and oxidized N (~ 403.1 eV); the baseline/background used for fitting is also shown. XPS: X-ray photoelectron spectroscopy.

DECLARATIONS

Authors' contributions

Made substantial contributions to conception and design of the study and performed data analysis and interpretation, funding acquisition: Yue, Q.; Pan, P.

Performed data acquisition and provided administrative, technical, and material support: Shao, X.; Xing, Y.; Cheng, X.

Availability of data and materials

All experimental methods and key results are fully described in the manuscript to ensure reproducibility of the work. Any additional relevant information can be obtained from the corresponding authors upon reasonable request.

AI and AI-assisted tools statement

Not applicable.

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Conflicts of interest

Yue, Q. is an Editorial Board Member of the journal *Micro Nano Science*. Yue, Q. was not involved in any steps of the editorial process, including reviewers' selection, manuscript handling, or decision-making. The other authors declare that there are no conflicts of interest.

Ethical approval and consent to participate

Not applicable.

Consent for publication

Not applicable.

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Supplementary Materials

Supplementary Materials

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