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# The transfer hydrogenation of levulinic acid to $\gamma$ -valerolactone over CuNiAl catalyst

Xinluona Su<sup>1,2</sup>, Leilei Zhou<sup>1,2,3</sup>, Liyan Zhang<sup>1,2,3</sup>, Jingrong Li<sup>1,2,3</sup>, Tingting Xiao<sup>1,2,3</sup>, Qihang Gong<sup>1,2,3</sup>, Haiyang Cheng<sup>1,2,\*</sup> , Fengyu Zhao<sup>1,2,3</sup> 

<sup>1</sup>State Key Laboratory of Electroanalytical Chemistry, Changchun Institute of Applied Chemistry, Chinese Academy of Sciences, Changchun 130022, Jilin, China.

<sup>2</sup>Jilin Province Key Laboratory of Green Chemistry and Process, Changchun Institute of Applied Chemistry, Chinese Academy of Sciences, Changchun 130022, Jilin, China.

<sup>3</sup>School of Applied Chemistry and Engineering, University of Science and Technology of China, Hefei 230026, Anhui, China.

\* **Correspondence to:** Prof Haiyang Cheng, Jilin Province Key Laboratory of Green Chemistry and Process, Changchun Institute of Applied Chemistry, Chinese Academy of Sciences, No. 5625 Renmin Street, Changchun 130022, Jilin, China. E-mail: hycyl@ciac.ac.cn

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## Abstract

The catalytic performance of heterogeneous catalysts remains a great challenge for large-scale commercial applications under harsh reaction conditions. Herein, we designed a CuNiAl catalyst using a layered double hydroxides precursor, and the catalytic performances were evaluated in transfer hydrogenation of levulinic acid to  $\gamma$ -valerolactone with formic acid as a hydrogen donor. CuNiAl catalyst presented high activity and the improved stability compared to CuAl catalyst. The CuNi alloy formed in the CuNiAl catalyst could prevent Cu particles from partial oxidation, overgrowth and leaching under acidic reaction conditions. Moreover, the synergistic effects between Cu active sites and the surface acid-base on the surface were the key factors for producing  $\gamma$ -valerolactone with a high yield of 97.3% over the CuNiAl catalyst.

**Keywords:** CuNiAl catalyst, levulinic acid, CuNi alloy,  $\gamma$ -valerolactone, transfer hydrogenation, formic acid

## INTRODUCTION

The increasing consumption of fuels and chemicals is causing environmental and climate changes and the



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exhaustion of fossil resources<sup>[1,2]</sup>. Nowadays, producing sustainable fuels and chemicals from renewable biomass has become a crucial goal for chemical researchers. Lignocellulose, the primary component of biomass, can be hydrolyzed and acid-catalyzed to important versatile platform compounds including formic acid (FA), levulinic acid (LA), and others. Various high value-added chemicals, containing  $\gamma$ -valerolactone (GVL), 2-methyltetrahydrofuran and 1,4-pentanediol, can be synthesized from the reduction of LA with H<sub>2</sub><sup>[3]</sup>. GVL, as an industrial energy source and a potential building block, finds extensive applications in the production of various chemical intermediates, food additives, and so forth<sup>[4-6]</sup>. GVL is commonly synthesized via the hydrogenation of LA and its esters with H<sub>2</sub> on supported noble metal catalysts<sup>[7-10]</sup>. The heterogeneous noble metal (Pd, Ru, Pt and Ir) catalysts have been demonstrated to be highly active and selective for hydrogenations under mild reaction conditions.

Nevertheless, the widespread commercial application of noble metal catalysts is restricted due to their high cost and scarcity. Thus, developing non-noble metal catalysts is of great advantage and has garnered considerable attention, and some progress has been obtained. For instance, Cu-based catalysts have been generally studied for LA hydrogenation to produce GVL. Xu *et al.* prepared a Cu/WO<sub>3</sub>-ZrO<sub>2</sub> catalyst on which GVL was produced with a yield of 99% in hydrogenation of LA at conditions of 5 MPa H<sub>2</sub>, 200 °C, 5 h<sup>[11]</sup>. Hengne and Rode studied Cu/ZrO<sub>2</sub> and Cu/Al<sub>2</sub>O<sub>3</sub> catalysts for LA hydrogenation in water and methanol; a complete conversion of LA and selectivity of over 86% to GVL were obtained on both the catalysts at 200 °C, 3.5 MPa H<sub>2</sub>, 5 h. However, it was found that Cu leaching occurred from Cu/Al<sub>2</sub>O<sub>3</sub> catalyst in water<sup>[12]</sup>. The most Cu-based catalysts exhibit excellent efficiency in LA hydrogenation; nevertheless, the deactivation usually occurs under high temperatures and acidic conditions. To address this issue, some strategies were developed to limit the deactivation of Cu-based catalyst, for example, doping a second metal to promote the stability by interaction of two metallic species. Upare *et al.* prepared a Ni-promoted Cu/SiO<sub>2</sub> nanocomposite catalyst, which showed high stability in hydrogenation of LA running for 200 h at 265 °C and weight hourly space velocity (WHSV) of 0.512 h<sup>-1</sup> conditions, and produced GVL with a 92% selectivity at 98% conversion of LA<sup>[13]</sup>. Yanase *et al.* reported that Cu-Ni/Al<sub>2</sub>O<sub>3</sub> catalyst was highly selective for LA hydrogenation to produce GVL; a 98.6% selectivity was achieved with a high WHSV of 13.2 h<sup>-1</sup> and 250 °C conditions, but the activity decreased after 67 h due to the sintering of CuNi alloy species<sup>[14]</sup>. In addition, Cu-Fe catalyst derived from hydrotalcite was also active, which showed a 98.7% LA conversion and a 90.1% GVL yield in water at 200 °C, 7 MPa H<sub>2</sub>, 10 h<sup>[15]</sup>. The Cu-based bimetallic catalysts have been widely reported for hydrogenation of LA as their efficient catalytic performances. However, the reaction is typically operated under harsh conditions such as high temperature and high H<sub>2</sub> pressure, especially the high acidity of the reaction solution. Compared to the hydrogenation at high-pressure H<sub>2</sub> gas, catalytic transfer hydrogenation using a liquid hydrogen donor is of significant advantages. Typical hydrogen donors, including FA and alcohols, are active with high selectivity for transfer hydrogenation<sup>[16,17]</sup>. FA, deemed an ideal liquid hydrogen storage material, can be derived from hydrolysis of cellulose and generated simultaneously with LA, offering benefits in terms of safety and energy efficiency<sup>[18-20]</sup>. Therefore, the transfer hydrogenation of LA with FA to produce GVL represents a green and sustainable process, having great potential applications. Soszka *et al.* studied various Ni-based catalysts for transfer hydrogenation of LA with FA in the aqueous phase; GVL was produced with a yield of 79% over Ni-Pd-(Cl)/ $\gamma$ -Al<sub>2</sub>O<sub>3</sub> catalyst at 190 °C, LA/FA of 4.9, 2 h; the synergistic effects of Ni and Pd and the interaction with chlorine were supposed to contribute to the performance of catalyst<sup>[21]</sup>. Patel *et al.* reported highly stable Ni-PMo/ZrO<sub>2</sub> catalysts for LA transfer hydrogenation with high LA conversion of 94% and GVL yield of 91% were achieved at 200 °C, LA/FA of 25, 6 h<sup>[22]</sup>.

Herein, we prepared a CuNiAl catalyst using a co-precipitation method with a hydrotalcite-like precursor. The structure of catalysts was well characterized by X-ray diffraction (XRD), high-resolution transmission

electron microscopy (HRTEM), X-ray photoelectron spectroscopy (XPS), hydrogen temperature-programmed reduction ( $H_2$ -TPR), hydrogen temperature-programmed desorption ( $H_2$ -TPD), carbon dioxide temperature-programmed desorption ( $CO_2$ -TPD) and ammonia temperature-programmed desorption ( $NH_3$ -TPD) methods. The synergistic effects of metallic active species and the acid–base sites of CuNiAl catalyst on the catalytic performances in transfer hydrogenation of LA were discussed. Compared to CuAl, CuNiAl catalyst exhibited outstanding catalytic activity and selectivity and the improved stability. The possible factors affecting the stability under acidic conditions were investigated, and the significant contribution of CuNi species was discussed in detail.

## EXPERIMENTAL

### Materials and reagents

LA (Sigma-Aldrich, 98%), GVL (Sigma-Aldrich, 99%), nickel nitrate hexahydrate [ $Ni(NO_3)_2 \cdot 6H_2O$ , Sinopharm Chemical Reagent Co. Ltd., 99%], copper nitrate trihydrate [ $Cu(NO_3)_2 \cdot 3H_2O$ , Macklin, 99%], aluminum nitrate nonahydrate [ $Al(NO_3)_3 \cdot 9H_2O$ , Xilong Chemical Co. Ltd., 99%], 1,4-dioxane (Aladdin), NaOH (Beijing Chemical Co. Ltd.),  $Na_2CO_3$  (Beijing Chemical Co. Ltd.), FA (Innochem, > 98%) and anisole (Innochem,  $\geq 99.9\%$ ) were used without any further purification.

### Catalyst preparation

At first, a CuNiAl layered double hydroxides (LDHs) composite was prepared by a coprecipitation method. The corresponding amount of  $Ni(NO_3)_2 \cdot 6H_2O$ ,  $Cu(NO_3)_2 \cdot 6H_2O$  and  $Al(NO_3)_3 \cdot 9H_2O$  was dissolved into deionized water (25 mL) to obtain the mixture solution, in which the mole ratio of Cu/Ni/Al of 1/3/2 with the total concentration of  $Cu^{2+}$ ,  $Ni^{2+}$  and  $Al^{3+}$  fixed at 1 M. Then slowly dropped the solution to  $Na_2CO_3$  aqueous solution (50 mL, 1M) under vigorous stirring at 40 °C. Subsequently, the pH value of the resulting solution was adjusted to 10 by adding NaOH (4 M). Finally, the mixture obtained was kept constantly stirring for 12 h at 40 °C in a water bath.

The obtained solid composite with LDHs was then calcined in air atmosphere at 400 °C for 4 h and followed by being reduced with a pure  $H_2$  flow at 400 °C for 2 h; the resulted solid sample was named CuNiAl catalyst. Besides, for comparison, CuAl with a Cu/Al of 1/2 and NiAl with a Ni/Al of 3/2 were prepared also by the same synthesis step as described above.

### Catalyst characterization

Powder XRD patterns of the reduced catalyst were performed on Bruker D8 Advance X-ray diffractometer with Cu K $\alpha$  radiation ( $\lambda = 1.54 \text{ \AA}$ ) and a scanning rate of 8°/min at 2 $\theta$  range of 5–80°. Transmission electron microscopy (TEM) and HRTEM were performed on a field emission Tecnai G2 F20 instrument at 200 KV. Nitrogen sorption isotherms were measured at -196 °C by Quantachrome Instruments version 4.0. The surface areas were calculated by the t-method external surface area. XPS was recorded on a Thermo Scientific K-Alpha+. The C 1s peak at 284.8 eV was used as a reference for charge-up correction. All catalysts were reduced at 400 °C for 2 h and underwent Argon ion etching to a depth of about 10 nm before each measurement. The content of Cu and/or Ni loading was examined by inductively coupled plasma atomic emission spectroscopy (ICP-AES) on Thermo Scientific X series II.

$NH_3$ -TPD,  $CO_2$ -TPD,  $H_2$ -TPD and  $H_2$ -TPR results were recorded on a Micromeritics AutoChem II 2920. For  $NH_3$ -TPD, 50 mg of the sample was *in situ* reduced at 400 °C for 2 h. Whereafter, the sample was cooled to 50 °C and flowed 10%  $NH_3/He$  gas (30 mL·min<sup>-1</sup>) for 30 min. The sample was then introduced with He at 100 °C for 30 min to remove the physically adsorbed  $NH_3$  after the  $NH_3$  adsorption on the catalyst surface reached saturation adsorption.  $NH_3$ -TPD profiles were recorded with He (30 mL·min<sup>-1</sup>) as the carrier stream from 50 to 800 °C with a rate of 10 °C·min<sup>-1</sup>.  $CO_2$ -TPD was measured in the same procedure as  $NH_3$ -TPD,

except that adsorbed gas was changed to CO<sub>2</sub>/He from NH<sub>3</sub>/He. For H<sub>2</sub>-TPD measurement, 50 mg of the sample was *in situ* reduced in a 10% H<sub>2</sub>/Ar stream (50 mL·min<sup>-1</sup>) at 400 °C for 0.5 h. After being cooled to 50 °C, the sample was purged with Ar gas (50 mL·min<sup>-1</sup>) for 30 min to remove physically adsorbed hydrogen until the baseline was stable. The sample was then heated to 800 °C with a rate of 10 °C·min<sup>-1</sup> in a stream of Ar flow (50 mL·min<sup>-1</sup>). For H<sub>2</sub>-TPR, 60 mg of the sample was in an Ar atmosphere at 200 °C for 1 h to remove the physically adsorbed water. Then, the sample was heated to 800 °C with a rate of 10 °C·min<sup>-1</sup> after being cooled to 50 °C in a stream of H<sub>2</sub>/Ar mixture flow (50 mL·min<sup>-1</sup>).

### Transfer hydrogenation of LA

The catalytic performance of catalysts was evaluated in the transfer hydrogenation of LA to GVL. At first, 5 mmol of LA, 10 mmol FA (mole ratio of LA/FA is 1/2), 50 mg of the reduced catalyst without exposure to air, and 20 mL solvent of 1,4-dioxane were introduced into a 100 mL stainless steel autoclave with magnetic stirring. The reactor was flushed about 1 min with N<sub>2</sub> five times, then heated to the reaction temperature with a heating rate of 5 °C/min. The stirring commenced at a speed of 800 rpm, and the reaction time was recorded once the temperature reached 200 °C. After the reaction, the products and catalyst were separated by centrifugation after cooling to room temperature. The liquid mixture was then analyzed with a gas chromatograph (GC, SH-PolarWax column; 0.53 mm × 1 μm × 30 m) and a flame ionization detector (FID). LA conversion and product selectivity were recorded by GC using anisole as the internal standard reference. The gas mixture was analyzed using gas chromatography-mass spectrometry (GC-MS) [Supplementary Figure 1]. The conversion and selectivity were determined by

$$\text{Conversion (\%)} = \left(1 - \frac{\text{Moles of LA unreacted}}{\text{Initial moles of LA}}\right) \times 100\%$$

$$\text{Selectivity (\%)} = \frac{\text{Moles of a certain product}}{\text{Total moles of products obtained}} \times 100\%$$

$$\text{Reaction rate} = \frac{\text{Moles of converted LA}}{\text{Catalyst mass} \times \text{reaction time}}$$

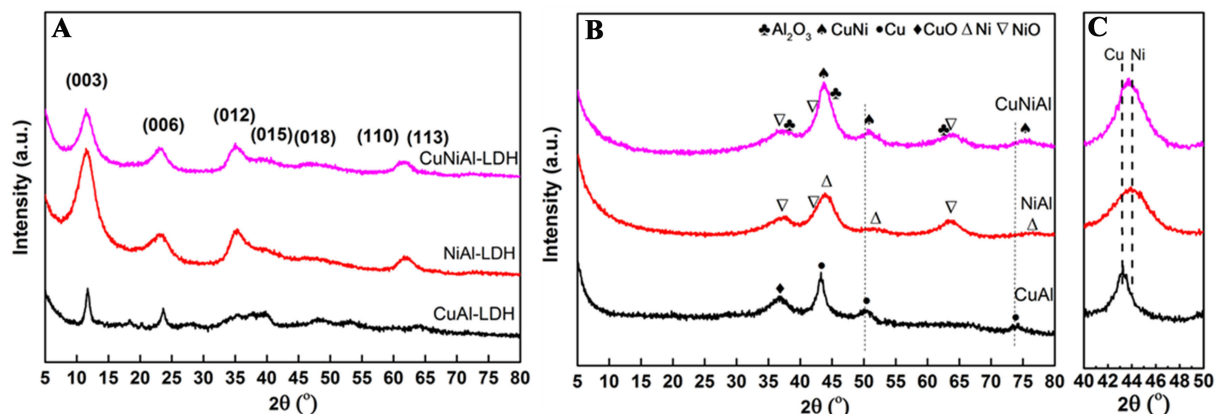
### Recycling test

For the recycling test, after the reaction, the catalyst was collected by centrifugation and washed five times with ethanol and three times with 1,4-dioxane. The washed catalyst was then used directly without further treatments with adding fresh substrates of LA and FA for the subsequent run under the identical reaction conditions of 200 °C, 5 mmol LA, 10 mmol FA, 0.1 MPa N<sub>2</sub>, 50 mg catalyst, 20 mL 1,4-dioxane, 6 h.

## RESULTS AND DISCUSSION

### Catalyst characterization

At first, the catalysts were characterized by XRD [Figure 1]. All the samples of CuAl, NiAl and CuNiAl prepared without thermal treatment (calcination and reduction) presented characteristic structures of LDHs with (003), (006), (012), (015), (018), (110) and (113) planes at 2θ angles of 10° ~ 65° [Figure 1A]. After calcination in air atmosphere and reduction treatment in H<sub>2</sub> atmosphere [Figure 1B], the CuO phase with a diffraction peak at 36.1° and the metallic Cu phase of (111), (200), and (220) with diffraction peaks at 43.3°, 50.4° and 74.1° were observed on the CuAl catalyst<sup>[14]</sup>. The NiO phase with broad diffraction peaks at 37.3°, 43.3° and 63.5° and the metallic Ni phase with diffraction peaks at 44.5°, 51.6° and 76.5° were presented on the NiAl catalyst<sup>[14]</sup>. For the CuNiAl catalyst, the diffraction peaks at 43.9°, 51.4° and 75.7° showed a right shift compared to the diffractions of Cu<sup>0</sup> in the CuAl catalyst [Figure 1C], indicating the formation of CuNi alloy<sup>[23]</sup>. For CuNiAl and NiAl, the similar diffraction patterns of Al<sub>2</sub>O<sub>3</sub> phase were observed. The Brunauer-



**Figure 1.** XRD patterns of CuAl, NiAl, and CuNiAl catalysts (A) before and (B) after calcination and reduction; (C) Enlarged local image of (B) from 40° to 50°. XRD: X-ray diffraction.

Emmett-Teller (BET) specific surface area, pore size and pore volume of catalysts are listed in [Table 1](#). The specific surface areas do not differ significantly among the catalysts of CuAl, NiAl and CuNiAl, which are around 139~159 m<sup>2</sup>·g<sup>-1</sup>. The metal content of catalysts examined by ICP-AES analysis is also shown in [Table 1](#).

The microstructure and micromorphology of the CuNiAl and CuAl catalysts were characterized by HRTEM images [[Figure 2](#)]; except for the Cu (111) planes with lattice distance of 0.21 nm and Ni (111) planes with lattice distance of 0.204 nm, the (111) planes of the CuNi alloy with lattice distance of 0.206 nm were also detected in the CuNiAl catalyst, which agree with the XRD results. The average particle size of metal active species is about 1.31 nm for CuNiAl catalyst, which does not significantly differ from that of the CuAl catalyst (1.43 nm) [[Supplementary Figure 2](#)].

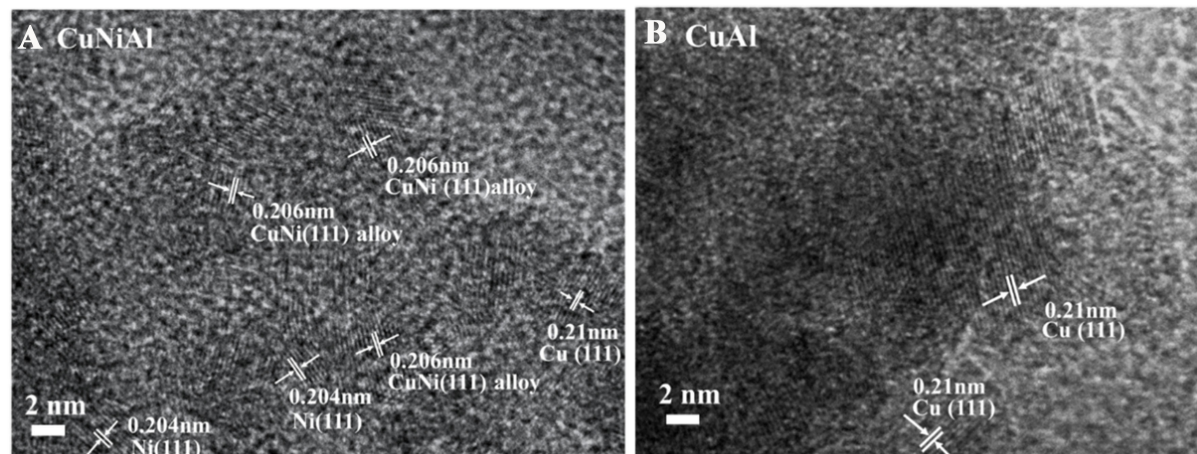
The electronic properties and surface composition of catalysts were characterized by XPS [[Figure 3](#)]. All catalysts underwent argon ion etching to a depth of about 10 nm before measurement. Four deconvoluted peaks were observed in the Cu 2p XPS spectra of CuAl and CuNiAl catalysts [[Figure 3A](#)]. The difference in the binding energy between Cu<sup>0</sup> and Cu<sup>+</sup> is only 0.1 eV and cannot be distinguished, so the peaks at around 932.3 ± 0.1 eV (2p<sub>3/2</sub>) and 952.0 ± 0.1 eV (2p<sub>1/2</sub>) are ascribed to the Cu<sup>0/+</sup>. The XPS spectra of Cu<sup>2+</sup> species appeared at higher binding energies of 933.4 ± 0.1 eV (2p<sub>3/2</sub>) and 954.3 ± 0.1 eV (2p<sub>1/2</sub>), consistent with the literature<sup>[24]</sup>. For the XPS spectra of Ni 2p [[Figure 3B](#)], the deconvoluted peaks appeared at 852.0 ± 0.2, 855.4 ± 0.2, 869.1 ± 0.2 and 873.1 ± 0.2 eV are attributed to Ni<sup>0</sup> 2p<sub>3/2</sub>, Ni<sup>2+</sup> 2p<sub>3/2</sub>, Ni<sup>0</sup> 2p<sub>1/2</sub> and Ni<sup>2+</sup> 2p<sub>1/2</sub>, respectively<sup>[25]</sup>. The other two satellite peaks of Ni<sup>2+</sup> are located at around 861.2 and 880.0 eV<sup>[23]</sup>. As illustrated in [Figure 3](#), compared with CuAl and NiAl, the Cu<sup>0</sup> 2p<sub>3/2</sub> of CuNiAl changed slightly and Ni<sup>0</sup> 2p<sub>3/2</sub> of CuNiAl shifted to the lower electron binding energy, respectively. The result could be ascribed to the formation of CuNi alloy in the catalyst.

The reduction characteristics of the catalysts were studied by H<sub>2</sub>-TPR [[Figure 4A](#)]. The NiAl catalyst displays a small reduction peak at 347 °C and a broad reduction peak at 476 °C. The former was attributed to the reduction of the bulk NiO species that interacted weakly with the support, while the latter was assigned to the reduction of crystalline NiO that interacted strongly<sup>[26]</sup>. CuNiAl catalyst displays two reduction peaks at approximately 165 and 320 °C, which obviously shift down to lower temperatures compared to NiAl and CuAl. The hydrogen spillover typically occurred on the bimetallic catalysts, influencing the reduction behavior<sup>[27,28]</sup>. For the present CuNiAl catalyst, the reduction peak moved to lower

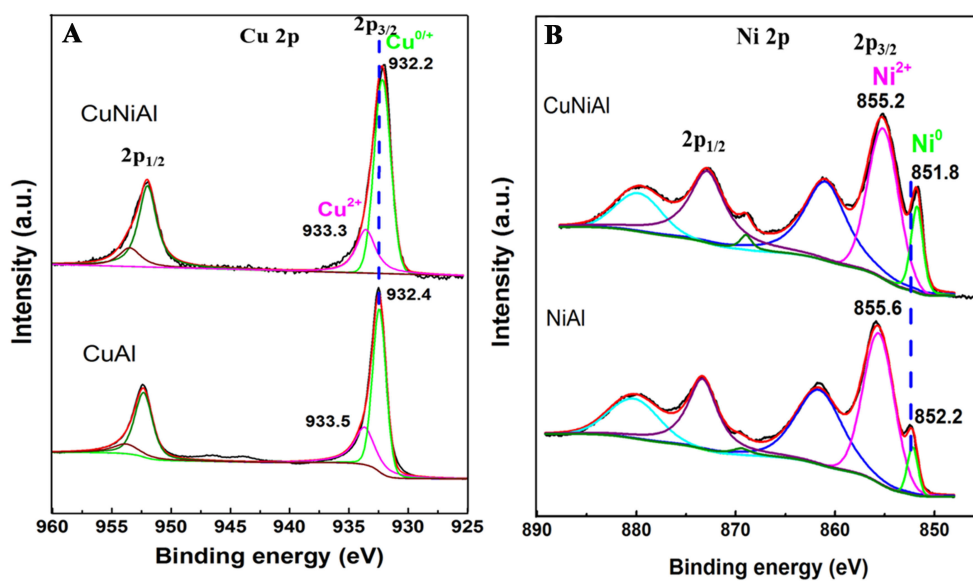
**Table 1. Physical and chemical properties of catalysts**

Samples	$S_{\text{BET}}$ ( $\text{m}^2\cdot\text{g}^{-1}$ ) <sup>a</sup>	Pore volume ( $\text{cm}^3\cdot\text{g}^{-1}$ ) <sup>a</sup>	Pore size (nm) <sup>a</sup>	Cu content (wt.%) <sup>b</sup>	Ni content (wt.%) <sup>b</sup>
CuAl	159	0.13	4.8	16.2	-
NiAl	153	0.38	7.8	-	52.3
CuNiAl	139	0.11	4.8	16.1	41.9

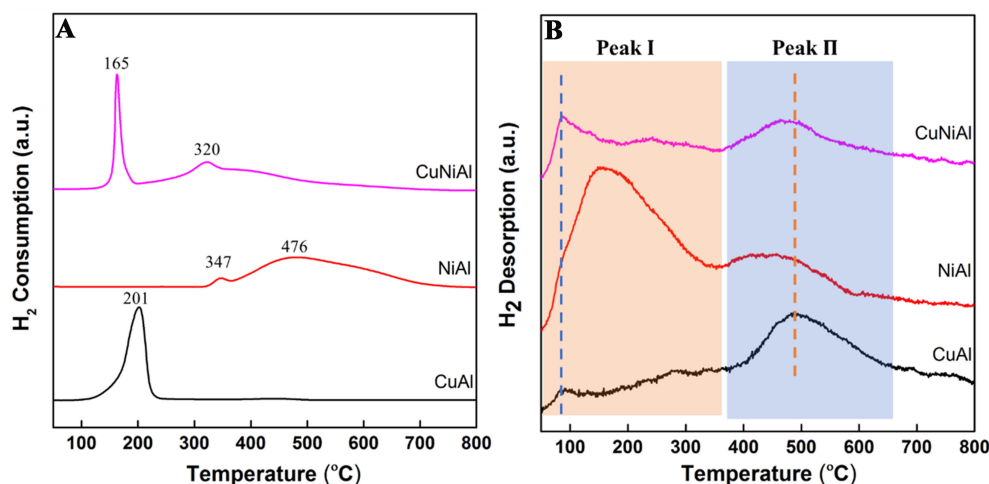
<sup>a</sup> $S_{\text{BET}}$ , which is BET surface area, the pore volume and the pore diameter were estimated by t-method external surface area, BJH method cumulative adsorption pore volume and DFT pore diameter, respectively; <sup>b</sup>The contents of Cu and Ni were determined by ICP-AES analysis. BET: Brunauer-Emmett-Teller; BJH: Barrett-Joyner-Halenda; DFT: density functional theory; ICP-AES: inductively coupled plasma atomic emission spectroscopy.



**Figure 2.** HRTEM images of (A) CuNiAl and (B) CuAl catalysts. HRTEM: High-resolution transmission electron microscopy.



**Figure 3.** (A) XPS spectra of Cu 2p for CuAl and CuNiAl; (B) XPS spectra of Ni 2p for NiAl, and CuNiAl. XPS: X-ray photoelectron spectroscopy.



**Figure 4.** (A) H<sub>2</sub>-TPR profiles and (B) H<sub>2</sub>-TPD profiles of CuAl, NiAl and CuNiAl. H<sub>2</sub>-TPR: Hydrogen temperature-programmed reduction; H<sub>2</sub>-TPD: hydrogen temperature-programmed desorption.

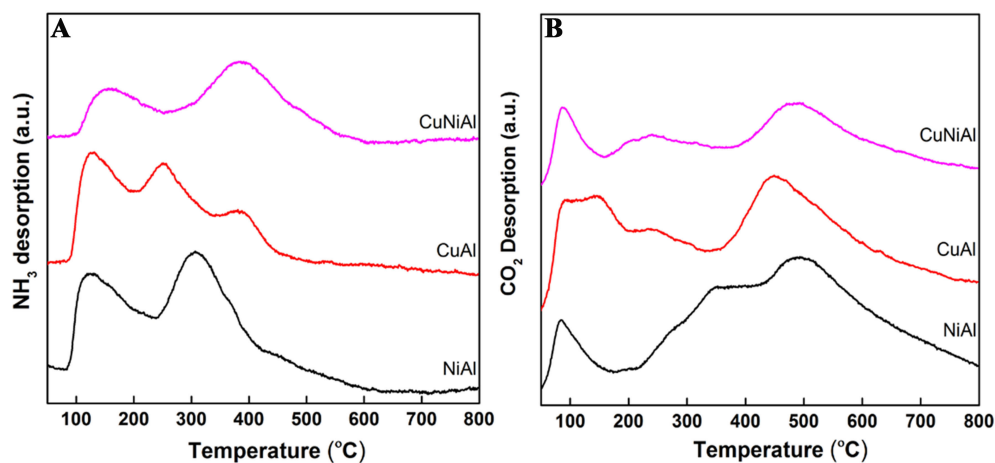
temperatures as the interaction between Cu and Ni formed CuNi alloy, besides the active hydrogen species dissociated on Cu and spilled over to NiO species accelerating its reduction.

H<sub>2</sub>-TPD analysis was performed to investigate the hydrogen adsorption capacity on the catalysts [Figure 4B]. All the catalysts presented two distinct H<sub>2</sub> desorption peaks at 70~150 and 450~495 °C, denoted as peaks I and II, respectively. Peak I was assigned to the desorption of the hydrogen chemisorbed on the surface metallic Ni or Cu species, while peak II may be attributed to the hydrogen spilled over on the Al<sub>2</sub>O<sub>3</sub> support. For peak I, it is evident that more H<sub>2</sub> adsorption is on the NiAl catalyst, indicating a preference for H<sub>2</sub> to adsorb on the Ni species. Consequently, the coordination between Ni and Cu resulted in the adsorption of peak I and peak II on the CuNiAl catalyst shifted to the lower temperatures.

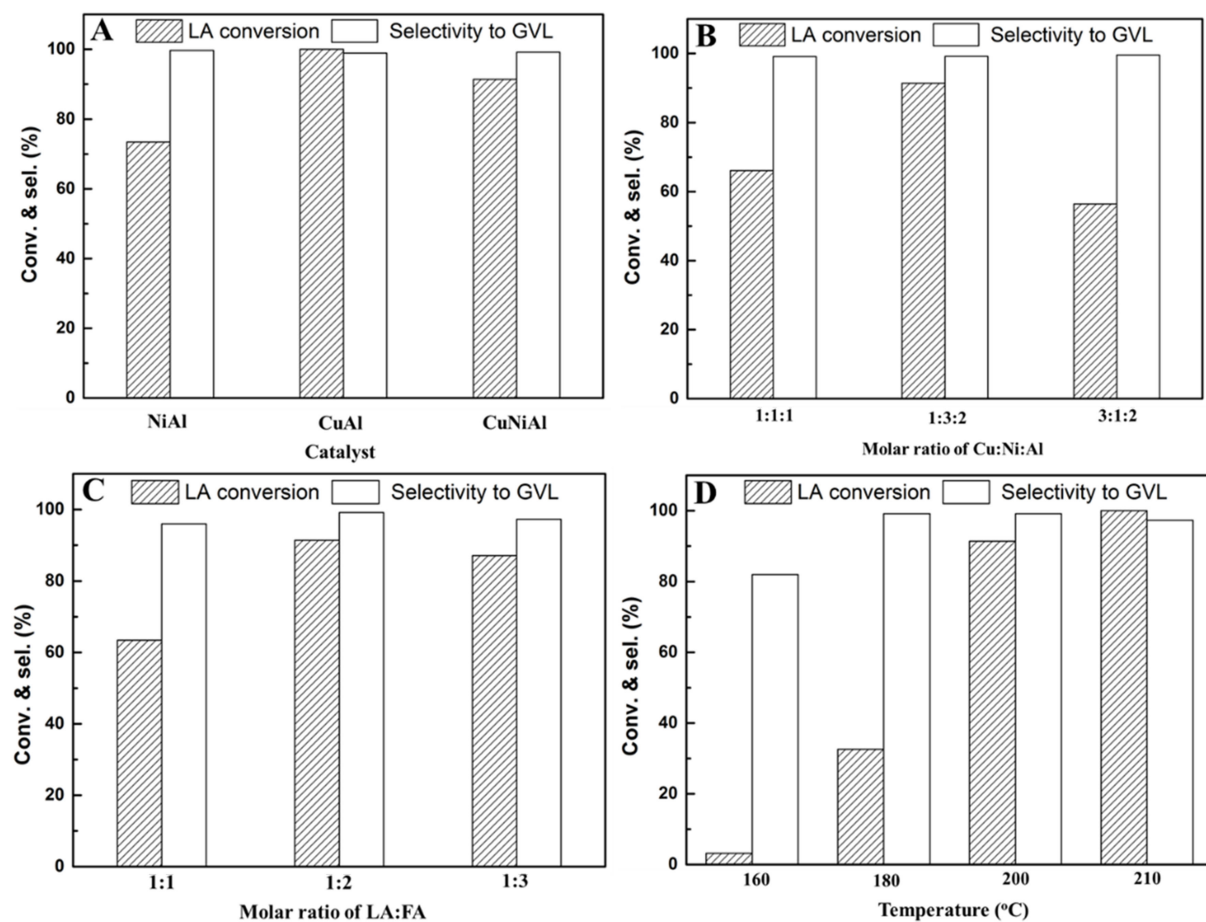
The catalysts acidity by NH<sub>3</sub>-TPD and alkalinity by CO<sub>2</sub>-TPD were determined, respectively. The strength of acid sites on the catalysts is shown in Figure 5A; the CuAl and NiAl catalysts showed the weak acid sites with desorption peaks at around 120 °C and the medium acid sites with desorption peaks at 250~300 °C. CuNiAl possesses stronger acid sites with desorption peaks at 300~600 °C. As shown in Figure 5B, all the catalysts have similar weak, medium and strong basic sites with distinct CO<sub>2</sub> desorption peaks at temperature ranges of <250, 250~400 and >400 °C. The amounts of total acid sites and basic sites of catalysts are calculated [Supplementary Table 1]; CuNiAl catalysts possess much stronger acid sites and less basic sites on their surface compared with CuAl and NiAl.

### Catalytic performance

Various parameters were assessed for the reaction of LA hydrogenation to GVL with FA as a hydrogen donor. As shown in Figure 6A, all the catalysts showed high selectivity (> 98%) for the product GVL, and the activity of the catalyst is in an order of CuAl > CuNiAl > NiAl. For the CuNiAl catalyst, the molar ratio of Cu:Ni:Al significantly influenced activity; the highest activity was achieved with a Cu:Ni:Al ratio of 1:3:2. The conversion of LA reached 91.4%, much higher than the one with Cu:Ni:Al of 1:1:1 (66%) and of 3:1:2 (56%) [Figure 6B]. Moreover, the concentration of the hydrogen donor of FA was examined with a molar ratio of LA:FA at a range varied from 1:1 to 1:3. It was found that the conversion changed with the LA:FA largely; it increased initially with enhancing the molar ratio from 1:1 (63.4%) to 1:2 (91.4%) and then decreased slightly when the ratio reached up to 1:3 (87.1%) [Figure 6C]. Correspondingly, the selectivity for



**Figure 5.** (A) NH<sub>3</sub>-TPD and (B) CO<sub>2</sub>-TPD patterns of CuAl, NiAl and CuNiAl, respectively. NH<sub>3</sub>-TPD: Ammonia temperature-programmed desorption; CO<sub>2</sub>-TPD: carbon dioxide temperature-programmed desorption.



**Figure 6.** Catalytic performances of the catalysts of (A) CuAl, NiAl and CuNiAl. Reaction conditions: LA: 5 mmol, N<sub>2</sub>: 0.1 MPa, FA:LA = 2, catalyst: 50 mg, 1,4-dioxane 20 mL, 6 h, 200 °C. Other products include AL and gas (methane, propane, butane, CO<sub>2</sub>); (B) Effects of molar ratio of Ni:Cu:Al; (C) molar ratio of LA:FA; (D) reaction temperature on the conversion and selectivity. LA: Levulinic acid; FA: formic acid; AL: angelica lactone.



GVL presented a slight increase from 96.0% to 99.2% and 97.3%, respectively. The reaction temperature typically affected the overall reaction rate [Figure 6D]. At 160 °C, the reaction is very inert, with only 3.2% of LA converted. When the temperature was raised, the conversion slightly increased and reached 91.4% at 200 °C, 100% at 210 °C. The selectivity of GVL exceeded 99% at temperatures above 180 °C. Based on the above results, the CuAl catalyst was more active, with a reaction rate of  $16.7 \text{ mmol}\cdot\text{g}_{\text{cat}}^{-1}\cdot\text{h}^{-1}$ , which is higher than that of CuNiAl at  $15.2 \text{ mmol}\cdot\text{g}_{\text{cat}}^{-1}\cdot\text{h}^{-1}$ , suggesting that Cu is the active species for the present transfer hydrogenation reaction of LA. Nevertheless, monometallic Cu-based catalysts frequently exhibit poor stability in the acidic aqueous conditions, and thus, their stability was further investigated. Although NiAl catalyst possesses more metallic active sites, its strong acid sites are much lower than those of CuNiAl and CuAl catalysts. The metal species and acid sites assist the decomposition of FA to form active H species<sup>[29-31]</sup>. Moreover, the Lewis acid-base interactions could activate the carbonyl of LA<sup>[32]</sup>. Therefore, the CuNiAl with stronger acid sites presented higher catalytic performances compared to NiAl.

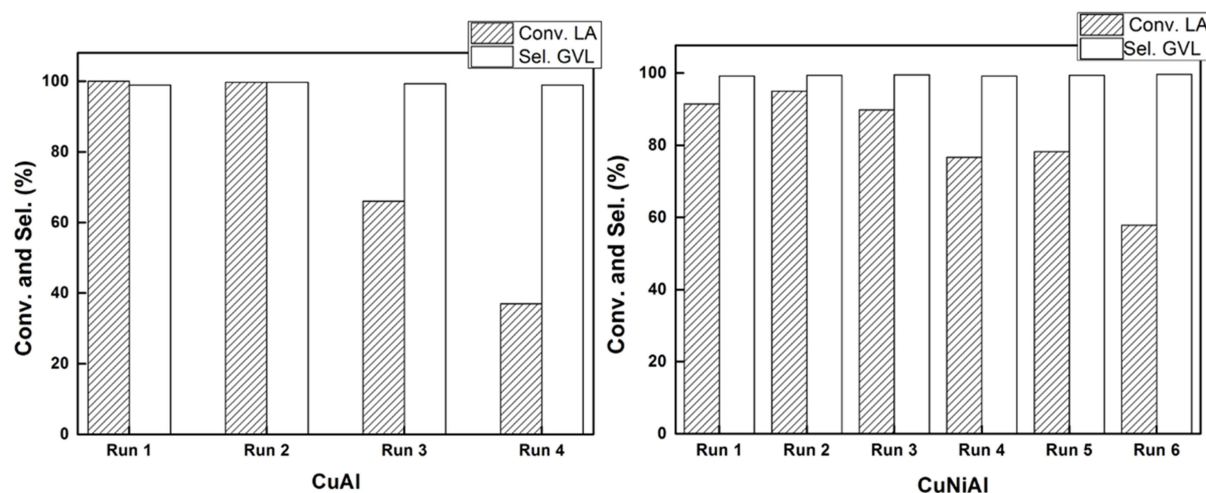
### Stability

For most Cu-based heterogeneous catalysts, although they exhibited high activity, deactivation always occurs in acidic aqueous conditions owing to the active Cu species being easy to grow, leach out and/or being oxidized under acidic conditions. The stability of CuAl and CuNiAl catalysts is evaluated and compared [Figure 7]. The catalytic activity of CuAl catalyst decreased seriously during the recycling, and the conversion lowered to < 40% at the 4th recycle from 100% of the first run. In comparison, the stability of CuNiAl catalyst was improved significantly although the activity presented a decrease during the recycling, but very slow. The conversion did not show obvious change (around 93%-95%) in the first three runs; while it dropped largely from 4th run, it dropped to 77% at 4th run and to 58% at 6th run. It is to be noted that the selectivity to the desired product of GVL was kept at a high level of above 98% without any change during the recycling. The stability of heterogeneous catalysts usually depends closely on the strong interactions of metal-metal or metal-support<sup>[33,34]</sup> and the surface and electronic properties of catalysts<sup>[35-37]</sup>. Thus, the decrease of the activity was discussed based on structure analysis by the XRD, TEM, XPS, and ICP characterizations.

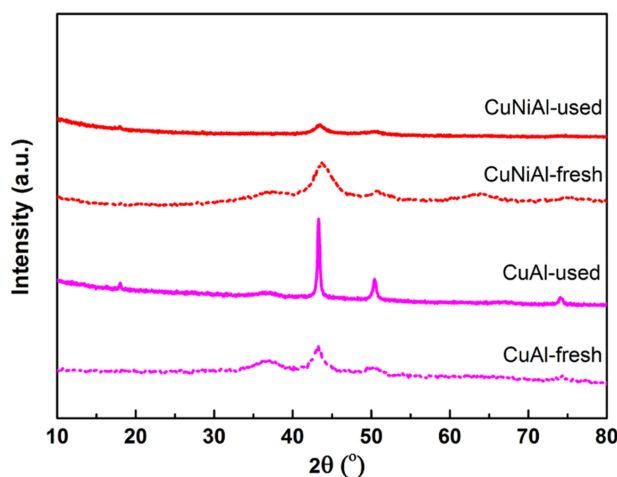
From the results of XRD [Figure 8], for the recycled CuAl catalyst, the intensity of the  $\text{Cu}^0$  diffraction peak increased, indicating a growth of the Cu particle, which should be the primary reason for its deactivation. By contrast, the intensity of the characteristic diffraction peak of CuNi decreased for the recycled CuNiAl catalyst. The weak diffraction was supposed to be caused by the crystallinity change as the recycled CuNiAl catalyst has been used six times in the acidic aqueous conditions. The results of TEM in Figure 9 showed that the Cu nanoparticles aggregated obviously on the CuAl after four times used. By contrast, the agglomeration was very less for the CuNiAl catalyst after six times used. Thus, the doping of Ni species with the formation of CuNi alloy could prevent the agglomeration of active species.

The used catalysts were also characterized by XPS [Figure 10 and Supplementary Table 2]; the  $\text{Cu}^{2+}/\text{Cu}^{+0}$  increased from 0.35 on the fresh NiCuAl to 0.56 on the used NiCuAl for six runs. The change of the  $\text{Cu}^{2+}/\text{Cu}^{0/+}$  was much more on the CuAl catalyst; it changed from 0.42 to 0.81 after being recycled four times. Moreover, the ICP-AES analysis showed an obvious leaching of Cu occurred for the CuAl catalyst (loss 0.014% Cu) while the leaching was not detected for the CuNiAl catalysts; thus, the Cu leaching and the oxidation of Cu species in the CuNiAl catalyst was prohibited by the formation of CuNi alloy.

Based on the above analysis, it is clear that the overgrowth, leaching and oxidation of Cu species are the main reasons for the deactivation of CuAl catalyst under acidic reaction conditions. However, these phenomena were prohibited as the formation of CuNi alloy on the surface of CuNiAl catalyst; thus, the



**Figure 7.** Recycling results for CuAl and CuNiAl catalysts in the transfer hydrogenation of LA. LA: 5 mmol, N<sub>2</sub>: 0.1 MPa, FA:LA = 2, catalyst: 50 mg, 1,4-dioxane 20 mL, 6 h. 200 °C. LA: Levulinic acid; FA: formic acid.

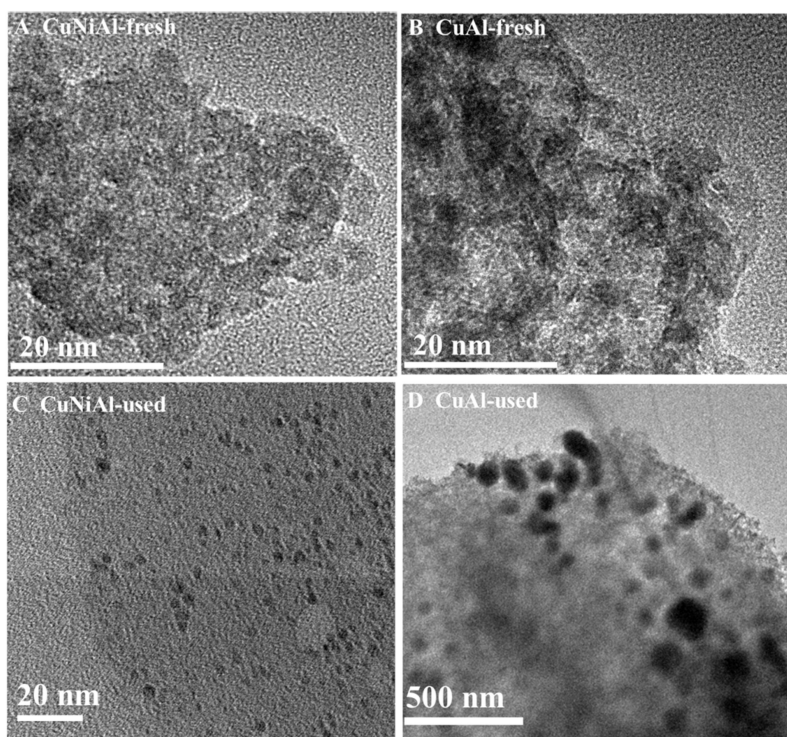


**Figure 8.** XRD patterns of the fresh and used CuAl and CuNiAl catalysts, respectively. XRD: X-ray diffraction.

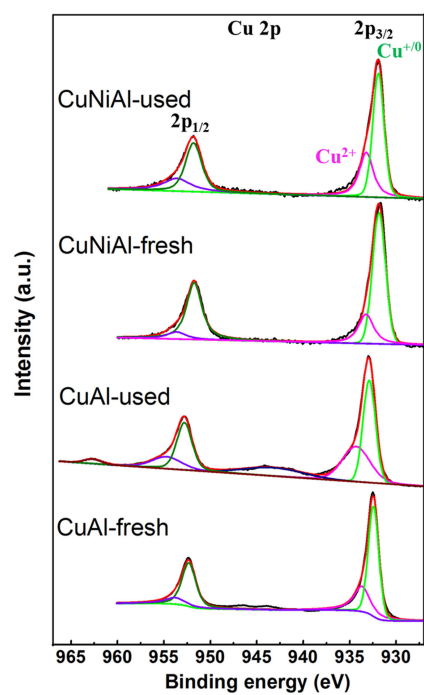
catalytic stability was improved largely. Moreover, the CuNiAl catalyst showed superior or comparable catalytic performances to the reported catalysts for the liquid or vapor phase transfer hydrogenation of LA to GVL with FA as a hydrogen source [Supplementary Table 3].

### Reaction mechanism

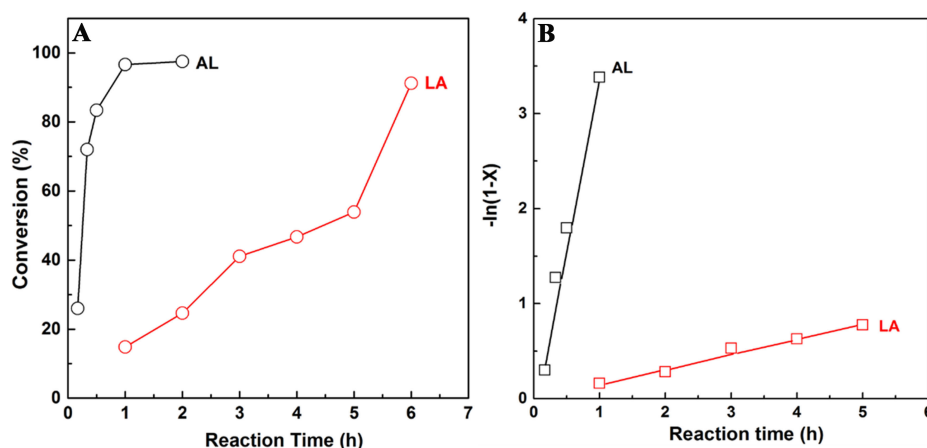
In attempting to better understand the pathway of reaction and catalytic mechanism of LA hydrogenation with FA over the CuNiAl catalyst, the evolution of reactants along with reaction time was performed. The hydrogenation of LA to produce GVL may go with the following steps: One is that LA initially undergoes hydrogenation to an intermediate of 4-hydroxyvaleric acid and then lactonization to GVL; The other is LA dehydration on acid sites to form an intermediate of angelica lactone (AL) and then hydrogenation to GVL. The reaction rate of AL intermediate used as starting substrate on CuNiAl catalyst was examined and compared to that of LA over CuNiAl catalyst. As shown in Figure 11A, it is obvious that a high conversion of AL reached 97.5% while LA conversion was only 25% within 2 h reaction. Moreover, the reaction rate was matched using first-order kinetics according to the reaction results [Figure 11B]. The reaction rate constant to AL is 3.6 h<sup>-1</sup>, 23 times higher than the rate constant of LA (0.16 h<sup>-1</sup>). In addition, AL product can be



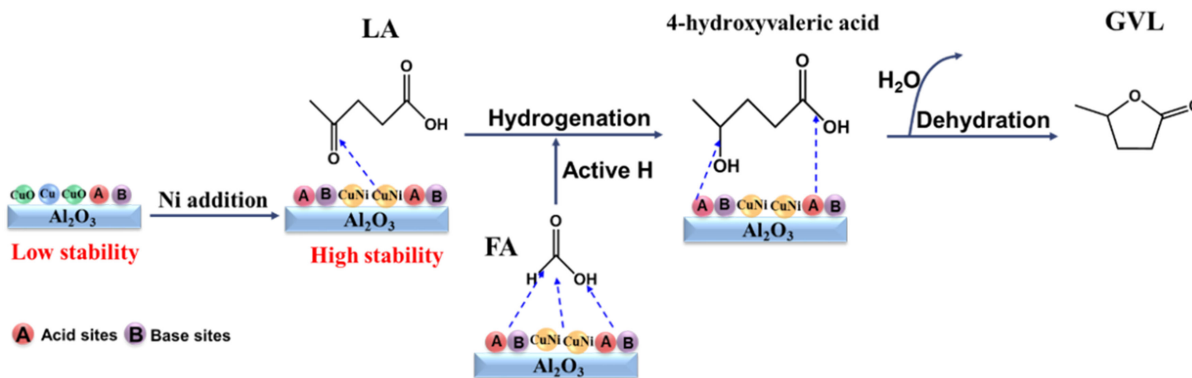
**Figure 9.** TEM images of (A) fresh CuNiAl and (B) fresh CuAl, and (C) used CuNiAl and (D) used CuAl catalysts. TEM: Transmission electron microscopy.



**Figure 10.** Cu 2p XPS spectra of fresh and used catalysts for CuAl and CuNiAl, respectively. XPS: X-ray photoelectron spectroscopy.



**Figure 11.** Catalytic activity for LA and AL hydrogenation with FA as a hydrogen donor over the CuNiAl catalyst: (A) conversion vs. reaction time and (B)  $-\ln(1-X)$  vs. reaction time, where X is the conversion of LA and AL. The  $R^2$  values of the fitting results were higher than 98%, confirming the validity of the first-order assumption. LA: Levulinic acid; AL: angelica lactone; FA: formic acid.



**Scheme 1.** The proposed catalytic mechanism of LA hydrogenation with FA over CuNiAl catalyst. LA: Levulinic acid; FA: formic acid; GVL:  $\gamma$ -valerolactone.

obtained at a low yield over CuNiAl catalyst after 6 h without the addition of FA whereas the conversion of LA was only 10%. The conversion of LA without FA was much lower, indicating the transfer hydrogenation of LA to GVL does not pass through the dehydration of LA to intermediate products of AL and then AL hydrogenation to GVL, but goes through the hydrogenation first and then dehydration. However, 4-hydroxyvaleric acid was undetected due to unstable and fast dehydration to GVL at relatively high temperatures.

On the basis of the results discussed above, a plausible catalytic mechanism for the hydrogenation of LA with FA to produce GVL over CuNiAl catalyst was proposed. As shown in Scheme 1, the Cu active sites synergistically interact with the surface acid sites by first promoting the dissociation of FA to form active H, then hydrogenation and dehydration take place on the active sites of Cu and the surface acid site, respectively. The synergistic effects between Cu active sites and the surface acid sites endowed the catalyst to produce GVL with a high yield. It should be noted that the surface CuNi alloy species played an important role in protecting Cu particles from partial oxidation, aggregation and leaching under acidic reaction conditions; thus, the stability of CuNiAl catalyst was improved significantly.

## CONCLUSIONS

An efficient CuNiAl catalyst was synthesized with structural, topological transformation of a LDH precursor. The CuNiAl catalyst exhibited high catalytic activity (100%) and selectivity (97.3%) and the improved stability in the transfer hydrogenation of LA to GVL with FA as the hydrogen donor. The formation of CuNi alloy in the CuNiAl catalyst played an important role in preventing Cu particles from partial oxidation, aggregation and leaching under acidic reaction conditions. Moreover, the synergistic effects between Cu active sites and the surface acid-base on the surface of CuNiAl contribute to the outstanding catalytic performances in the transfer hydrogenation of LA with FA; GVL was produced with a 97.3% high yield.

## DECLARATIONS

### Authors' contributions

Investigation, methodology, data curation, writing original draft: Su X

Investigation, formal analysis: Zhou L, Zhang L

Validation, software: Li J, Xiao T

Investigation: Gong Q

Supervision, methodology, funding acquisition, writing-review and editing: Cheng H

Conceptualization, funding acquisition, writing-review and editing: Zhao F

### Availability of data and materials

The raw data supporting the findings of this study are available within this Article and its [Supplementary Materials](#). Further data is available from the corresponding authors upon request.

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### Conflicts of interest

All authors declared that there are no conflicts of interest.

### Ethical approval and consent to participate

Not applicable.

### Consent for publication

Not applicable.

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**Xinluona Su**

Xinluona Su received her B.Sc. and M.Sc. degrees from Heilongjiang University in 2014 and 2017, respectively. She obtained her Ph.D. from Hokkaido University, Japan, under the supervision of Prof. Takao Masuda in 2022. The same year, she joined Prof. Fengyu Zhao's group as an assistant research fellow at the Changchun Institute of Applied Chemistry, Chinese Academy of Sciences. Her current research interests focus on the design and synthesis of heterogeneous catalysts, catalytic transformation of biomass, and CO<sub>2</sub> utilization.



**Leilei Zhou**

Leilei Zhou obtained his B.Sc. degree from Zhengzhou University and his Ph.D. from Changchun Institute of Applied Chemistry, Chinese Academy of Sciences in 2019 and 2024, respectively. His research focuses on the catalytic conversion of CO<sub>2</sub>, value-added utilization of biomass, and the analysis of the structure-activity relationship between the surface microstructure and catalytic performance of catalysts.



**Liyan Zhang**

Liyan Zhang obtained her B.Sc. degree in applied chemistry from Chongqing University in 2019 and her Ph.D. in physical chemistry from Changchun Institute of Applied Chemistry, Chinese Academy of Sciences, under the supervision of Prof. Fengyu Zhao in 2024. Her research interests center on the design and synthesis of heterogeneous catalysts for reductive amination reaction.



**Jingrong Li**

Jingrong Li received her B.S. degree from Northwest University in 2021 and is currently a Ph.D. candidate at the College of Applied Chemistry and Engineering, University of Science and Technology of China (Changchun Institute of Applied Chemistry). Her current research interests focus on the design of hydrogenation and dehydrogenation catalysts for polycyclic aromatic compounds.



**Tingting Xiao**

Tingting Xiao obtained her B.Sc. in Applied Chemistry from Qinghai University in 2021. She is currently a Ph.D. candidate under the supervision of Prof. Fengyu Zhao in Changchun Institute of Applied Chemistry, Chinese Academy of Sciences. Her research interests are catalytic conversion of biomass.



**Qihang Gong**

Qihang Gong obtained his B.Sc. from Hainan University in 2022 and is currently a Ph.D. candidate at the Changchun Institute of Applied Chemistry, Chinese Academy of Sciences. His research interests are catalytic conversion of biomass.



**Haiyang Cheng**

Prof. Haiyang Cheng obtained his B.S. degree from Jilin University in 2004 and his Ph.D. from the Changchun Institute of Applied Chemistry, Chinese Academy of Sciences, under the supervision of Prof. Fengyu Zhao in 2009. He subsequently joined the Changchun Institute of Applied Chemistry, Chinese Academy of Sciences and was promoted to associate professor and full professor in 2013 and 2023, respectively. His current research interests include CO<sub>2</sub> utilization, selective hydrogenation, reductive amination, catalytic transformation of biomass, and catalytic material synthesis.

**Fengyu Zhao**

Prof. Fengyu Zhao received her Ph.D. at Tohoku University, Japan, in 2000. She joined the Changchun Institute of Applied Chemistry (CIAC), Chinese Academy of Science (CAS), in 2004, where she became a professor and led a research group on Green Synthesis and Catalysis. Her research group mainly focused on heterogeneous catalysis, catalyst design, the interaction between metal and support, and reaction mechanisms, with particular emphasis on CO<sub>2</sub> conversion, catalytic transformation of biomass, selective hydrogenation and oxidations.