

Review

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# Advanced V-based materials for multivalent-ion storage applications

Weihua Guo, Danchen Fu, Huawei Song\*, Chengxin Wang\*

State Key Laboratory of Optoelectronic Materials and Technologies, School of Materials Science and Engineering, Sun Yat-Sen (Zhongshan) University, Guangzhou 510275, Guangdong, China.

\***Correspondence to:** Prof. Chengxin Wang, State Key Laboratory of Optoelectronic Materials and Technologies, School of Materials Science and Engineering, Sun Yat-Sen (Zhongshan) University, Road Xingangxi No. 135, Haizhu District, Guangzhou 510275, Guangdong, China. E-mail: wchengx@mail.sysu.edu.cn; Prof. Huawei Song, State Key Laboratory of Optoelectronic Materials and Technologies, School of Materials Science and Engineering, Sun Yat-Sen (Zhongshan) University, Road Xingangxi No. 135, Haizhu District, Guangzhou 510275, Guangdong, China. E-mail: songhw5@mail.sysu.edu.cn

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## Abstract

Multivalent-ion batteries, as promising alternative or supplementary technologies to lithium-ion batteries, have increasingly attracted attention recently. Various advanced materials have been presented to pursue potential breakthroughs in energy and power. Among them, vanadium (V)-based materials benefiting from abundant resources, various polymorphs and valences, especially most with large interlayer spacings, are good candidates for multivalent-ion storage. However, limited by multiple inherent issues, e.g., strong electrostatic interactions, poor electronic conductivity, structure collapse or materials dissolution under battery operation, etc., various strategies have sprung many advanced materials and applications and also brought about new challenges that are in urgent need to clarify and summarize. Hence, advanced V-based compounds developed for multivalent-ion storage in the past few years are selectively summarized and systematically analyzed, including vanadium oxides and sulfides, vanadates, and V-based MXenes and phosphates. Not only crystal structures and electrochemical properties but also mainstream ion storage mechanisms are critically reviewed. Through analyzing the challenges accompanying multivalent-ion storage, potential opportunities are anticipated.

**Keywords:** Multivalent-ion, charge storage, reaction mechanism, efficient energy storage



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## INTRODUCTION

With ever-growing need of energy storage and electric vehicles, various rechargeable batteries have gained much attention. Among them, lithium-ion batteries (LIBs) are currently dominating the global market for mobile power sources, but issues from safety, cost, and limited resources have hindered their further development<sup>[1-3]</sup>. Multivalent-ion batteries, such as  $\text{Mg}^{2+}$ ,  $\text{Ca}^{2+}$ ,  $\text{Zn}^{2+}$ ,  $\text{Al}^{3+}$ , *etc.*, are attracting more and more interest due to their relatively high safety, considerable resource reserves, and good environmental friendliness<sup>[4-8]</sup>. However, multivalent ions carry more charges per ion than monovalent ions, which means a much stronger Coulomb interaction resulting in sluggish kinetics for ion diffusion<sup>[9]</sup>. Therefore, compared with monovalent-ion storage, it is much more crucial to search for suitable insertion hosts for efficient multivalent-ion storage.

There are many candidate electrodes, e.g., some layered oxides, Prussian blue analogs, organic compounds, *etc.*, appropriate for multivalent-ion storage, but they are generally challenged by issues such as poor cycling stability, inherent low capacity, severe dissolution, and so forth<sup>[10]</sup>. Among them, vanadium (V)-based compounds with abundant valences and rich resource reserves guarantee high theoretical capacity and cost-effective scale-application prospects<sup>[11,12]</sup>. Meanwhile, changeable V-O coordination chemistry of  $\text{VO}_4$  tetrahedra,  $\text{VO}_5$  triangular bipyramidal/square pyramidal, and  $\text{VO}_6$  aberrant/ortho-octahedral and types of polymorphs and microstructures such as laminar, three-dimensional (3D) tunneling, chain, rock-salt structures, *etc.*, also offer a wide structure regulation freedom<sup>[12]</sup>. Crucially, most V-based compounds exhibit large interlayer spacings conducive to fast insertion/extraction of various multivalent ions. However, issues such as active material loss due to dissolution also occurred in some V-based compounds similarly<sup>[13]</sup>. Complex reaction mechanisms and low average operating voltage are also occasional challenges. Overall, V-based materials exhibited obvious advantages in emerging multivalent-ion storage. After years of rapid development, it is necessary to comprehensively review relevant achievements and discuss the challenges to present reasonable anticipation for future prospects and development trends. With this consideration, the manuscript systematically introduces the applications of different V-based compounds in various multivalent-ion batteries, as illustrated in [Figure 1](#), including their crystal structure, electrochemical properties, and energy storage mechanism. Firstly, the structural characteristics and potential electrochemical applications of various V-based compounds will be discussed in Section "OVERVIEW AND CATEGORIES". Subsequently (Section "MULTIVALENT-ION STORAGE APPLICATION"), the electrochemical performance of  $\text{Mg}^{2+}$ ,  $\text{Ca}^{2+}$ ,  $\text{Al}^{3+}$ , and  $\text{Zn}^{2+}$  storage in non-aqueous or aqueous batteries, supercapacitors are separately reviewed, and especially, reaction mechanisms of  $\text{Zn}^{2+}$  are discussed to comb the emerging complex zinc (Zn) storage processes. Before the conclusion (Section "CONCLUSIONS AND FUTURE PROSPECTS"), various challenges of multivalent-ion storage for V-based materials are summarized, and their possible future trends and directions are predicated.

## OVERVIEW AND CATEGORIES

Before introducing the  $\text{Mg}^{2+}$ ,  $\text{Ca}^{2+}$ ,  $\text{Al}^{3+}$  and  $\text{Zn}^{2+}$  multivalent-ion storage performance, various categories of V-based materials and their structures are summarized below. For simplification, they are generally divided as vanadium oxides ( $\text{VO}_x$ ), vanadium sulfides ( $\text{VS}_x$ ), vanadates ( $\text{MVO}_x$ ), V-based phosphates ( $\text{MVPO}_4$ ), and V-based MXenes ( $\text{VXenes}$ ), respectively.

### Vanadium oxides

Vanadium oxides show different valences of V from 0.4 to 5, forming a variety of symmetries such as triclinic  $\text{V}_4\text{O}_7$ ,  $\text{V}_8\text{O}_{15}$ ,  $\text{V}_7\text{O}_{13}$ , and  $\text{V}_6\text{O}_{11}$ , monoclinic  $\text{VO}_2$  and  $\text{V}_2\text{O}_4$ , orthorhombic  $\text{V}_4\text{O}_9$ , tetragonal  $\text{VO}_{0.2}$ ,  $\text{VO}_{1.27}$  and  $\text{V}_2\text{O}_5$ , and cubic  $\text{VO}_{0.9}$  and VO. They can typically be treated as corner-, edge-, or face-sharing V-O polyhedra with different oxygen coordination. Some common vanadium oxides [[Figure 2](#)] in energy

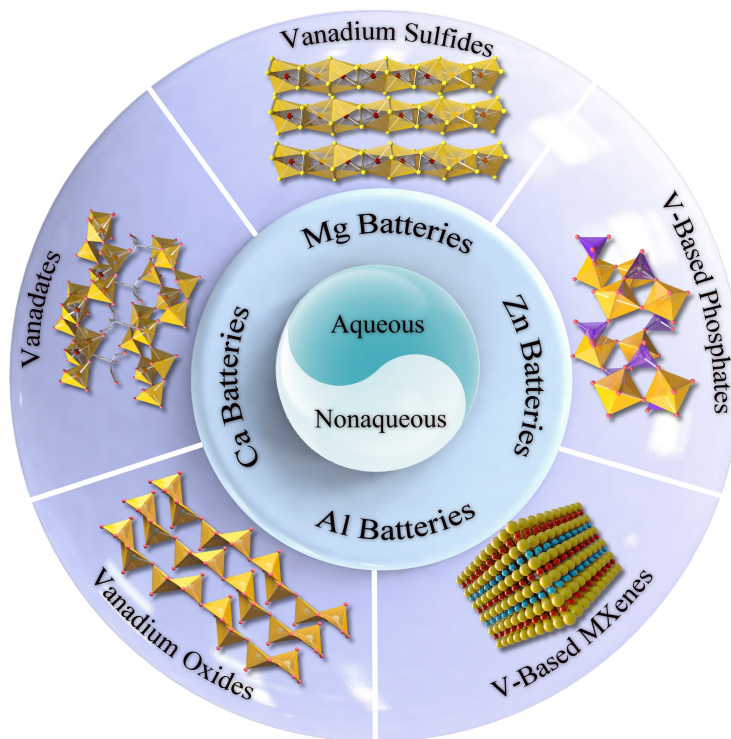


Figure 1. Illustration of V-based materials for multivalent-ion storage.

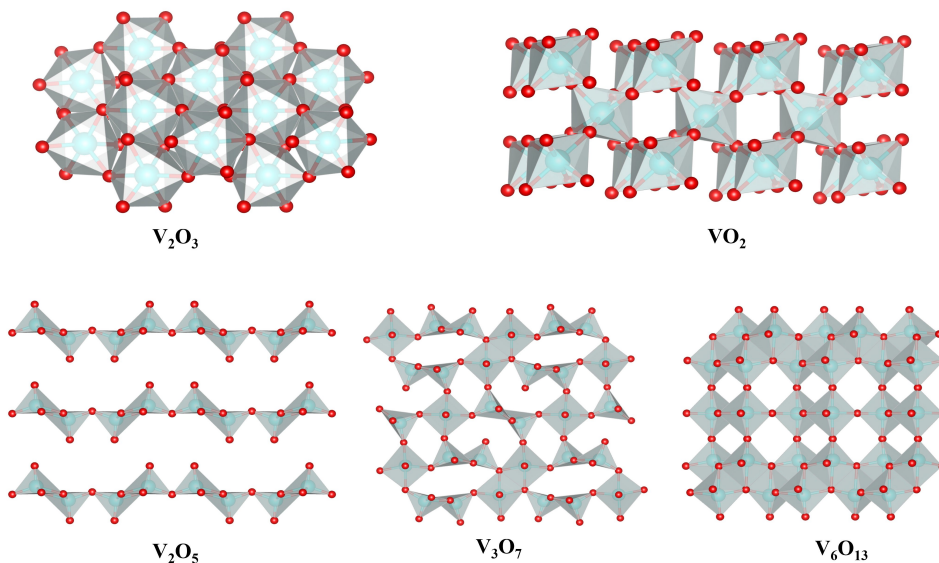


Figure 2. Structures of some typical vanadium oxides, O in red and V in cyan.

storage include octahedra, pentagonal bipyramid, square pyramid, and tetrahedra coordinated  $V_2O_5$ ,  $VO_2$ ,  $V_6O_{13}$ ,  $V_2O_3$ , and  $V_3O_7$ <sup>[14]</sup>. Various valences and structures afford diverse multi-electron transfer chemistries and abundant vacancies needed for superior ion storage capability and fast kinetics for ion transport, especially for  $Mg^{2+}$ ,  $Ca^{2+}$ ,  $Zn^{2+}$ , and  $Al^{3+}$  multivalent ions<sup>[15,16]</sup>. However, unlike monovalent ions, multivalent

ions generally exhibit strong Coulomb interaction with the host lattices, leading to considerable polarization and sluggish kinetics in mass and charge transfer processes. Meanwhile, poor electron conductivity and metastable structure of V-O polyhedral layers due to weak van der Waals bonding easily lead to serious capacity decay after repeatedly inserting/extracting multivalent ions. Various vanadium oxides still suffer from the problems of poor rate performance and serious capacity decay<sup>[17]</sup>. Hence, it is necessary to summarize and clarify their structure characteristics related to energy storage.

### $V_2O_5$

$V_2O_5$ , with V at the highest oxidation state of +5 which means a relatively larger charge storage capability, usually crystallizes into four polymorphs, i.e., orthorhombic, monoclinic, tetragonal, and orthorhombic. Among them,  $\alpha$ - $V_2O_5$  is the most common polymorph with V-O square pyramid coordination forming a lamellar structure by co-orientation or co-angulation  $[VO_5]$  polyhedra<sup>[18]</sup>. The structure (Space group:  $Pmnm$ ,  $a = 111.150 \text{ \AA}$ ,  $b = 3.563 \text{ \AA}$ , and  $c = 4.370 \text{ \AA}$ ) is usually thermodynamically stable<sup>[19]</sup>. It can be easy to regulate the weakly bonded lamellar structure to achieve fast insertion/extraction of different metal ions. However, the poor conductivities of both ions and electrons and intense host-guest interaction readily lead to significant volume change and easy polarization when  $V_2O_5$  is used as a battery cathode. Thus, it is still difficult to achieve reversible and fast ion storage in pure  $V_2O_5$ <sup>[20]</sup>.

### $VO_2$

$VO_2$  can crystallize into more than a dozen phases, e.g., thermodynamically stable monoclinic  $VO_2(M)$ ,  $VO_2(B)$ , and metastable tetragonal  $VO_2(A)$ ,  $VO_2(R)$ <sup>[21,22]</sup>. Among them,  $VO_2(B)$  exhibits much better performance for multivalent-ion storage<sup>[12]</sup>.  $VO_2(B)$  shows a layered structure consisting of  $[VO_6]$  octahedral bilayers, resembling a bilayered  $V_2O_5$  structure with the removal of crystal water and interlayer collapse. Corner-shared  $[VO_6]$  octahedral bilayers in  $VO_2(B)$  contribute to abundant tunneling structures suitable for fast ion diffusion for multivalent-ion storage<sup>[23]</sup>. Moreover, the structure also counteracts lattice shear during the charging and discharging processes<sup>[24]</sup>.

### $V_2O_3$

$V_2O_3$  usually exhibits a rhombic corundum structure, characteristic of edge-sharing  $[VO_6]$  octahedra packed into a 3D tunnel structure, favorable for ion intercalation<sup>[25]</sup>. The structure belongs to the  $R\bar{3}c$  space group ( $a = b = 4.9492(2) \text{ \AA}$ ,  $c = 13.988(1) \text{ \AA}$ )<sup>[18]</sup>. Moreover, the electron conductivity of  $V_2O_3$  is also superior to most transition metal oxides due to available V 3d electron transfer along the V-V chain<sup>[26]</sup>.

### $V_6O_{13}$

$V_6O_{13}$  consists of alternating single- and double-twisted  $[VO_6]$  octahedral layers in a jagged arrangement containing mixed-valence  $V^{5+}/V^{4+}$ <sup>[23,27]</sup>.  $V_6O_{13}$  single- and double-twisted  $[VO_6]$  octahedral layers shared corners, showing a 3D open frame structure<sup>[28]</sup>. Based on valence bonding and calculations, only some of the vanadium sites in the bilayer show  $V^{5+}$  properties, while  $V^{4+}$  occupies the remaining vanadium sites<sup>[23]</sup>.

### $V_3O_7$

$V_3O_7$  is of mixed-valence  $V^{5+}/V^{4+}$  with an atomic ratio of 2:1, resulting in superior electrochemical properties compared to other vanadium oxides<sup>[12]</sup>. The crystal cell of  $V_3O_7$  contains 36 vanadium atoms, 12 in octahedra and 24 in pentacoordination<sup>[18]</sup>. Its hydrate  $V_3O_7 \cdot H_2O$  has a lamellar structure, consisting of  $V_3O_8$  layers stacked along the a-axis with  $[VO_6]$  octahedral and  $[VO_5]$  square pyramid coordination by sharing corner/edge, and the  $H_2O$  molecules are distributed on both sides of the  $V_3O_8$  layer. Adjacent layers are usually interconnected by hydrogen bonds, providing a buffer space due to the vibration of hydrogen bonds<sup>[29]</sup>. Therefore, during ion insertion/extraction, large lattice distortion can easily occur without

destroying the crystal structure<sup>[30]</sup>. Compared to orthorhombic  $V_2O_5$ ,  $V_3O_7 \cdot H_2O$  has a much larger layer spacing and is usually crystallized in a one-dimensional nanostructure<sup>[12]</sup>.

### Vanadium sulfides

Vanadium sulfide is available in many forms, e.g.,  $VS_2$ ,  $VS_4$ ,  $V_2S_3$ ,  $VS$ ,  $V_2S_5$ ,  $V_3S$ , and  $V_6S$ . Among them,  $VS_2$  and  $VS_4$  are usually used in batteries<sup>[31]</sup>. Their graphene-like structures afford large layer spacings, facilitating cation intercalation and diffusion. Vanadium atoms in  $VS_2$  and  $VS_4$  exhibit the same oxidation state, while sulfur atoms appear as  $S^{2-}$  monomers in  $VS_2$  and  $S_2^{2-}$  dimers in  $VS_4$ , leading to entirely different physicochemical and electrochemical properties<sup>[32]</sup>. However, sulfides of vanadium are apt to be oxidized, especially when staying for a long duration in air atmosphere. This general phenomenon suggests that stringent conditions and atmosphere are essential for preparing or storing vanadium sulfide.

#### $VS_2$

$VS_2$  exhibits a lamellae structure similar to graphite. Each vanadium atom is linked to six sulfur atoms through covalent bonds, forming an S-V-S sandwich layer [Figure 3A] and weakly interlayer van der Waals bonding. The large interlayer spacing of 5.76 Å facilitates rapid ion diffusion and maintains structural integrity during repetitive cycling, making  $VS_2$  a promising candidate for pseudocapacitance<sup>[33]</sup>. Compared to vanadium oxides, weakened electrostatic interactions in  $VS_2$  result in a lower diffusion barrier for the cations, enabling reversible ion insertion/desertion. Additionally,  $VS_2$  has good electrical conductivity, which, together with a low ion diffusion barrier, contributes to good performance for metal-ion batteries.

#### $VS_4$

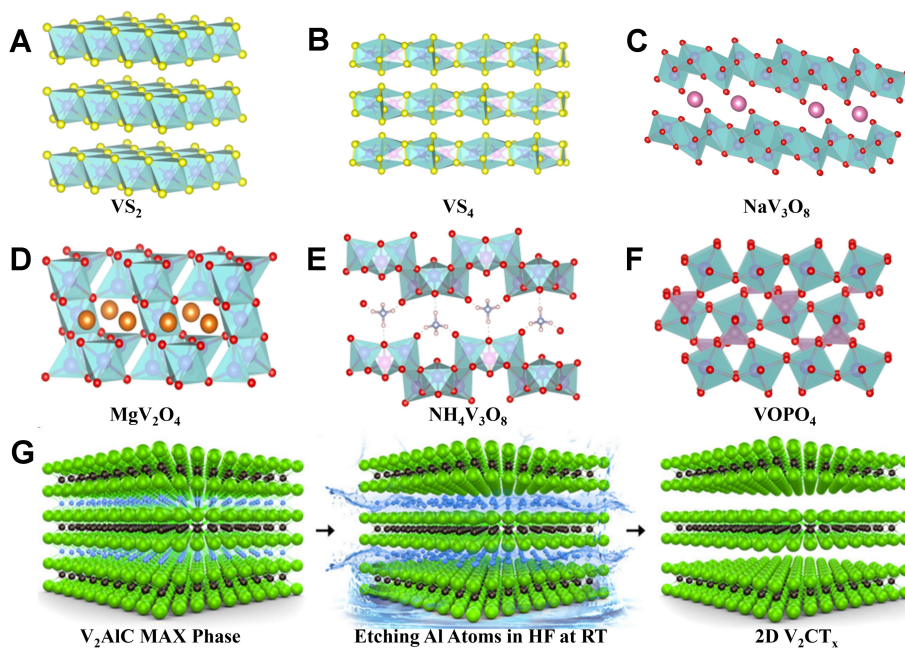
$VS_4$  consists of parallel and one-dimensional atomic chain-like structures with bonding  $V^{4+}$  and  $S_2^{2-}$  dimer [Figure 3B], and the  $S_2^{2-}$  dimer affords enough ion storage sites. The open channels with a chain spacing of 5.83 Å favor the diffusion and storage of cations. However, pure  $VS_4$  usually exhibits poor cycling performance and severe capacity degradation due to severe polarization, poor electron conductivity, and large volume expansion<sup>[34,35]</sup>. Various  $VS_4$  nanostructures, such as nanoribbons, nanorods, nanocones, and nanosheets, have been synthesized and assembled into microspheres or layered structures as electrode materials for batteries to solve the above problems<sup>[36,37]</sup>.

### Vanadates

Vanadates usually show better electrochemical performance than vanadium oxides due to structure optimization effects of extra metal ions. Similar to  $Zn_{0.25}V_2O_5$ <sup>[38]</sup>, many vanadates are made by inserting different cations into vanadium oxides, a strategy that preserves the rich chemical valence of the original vanadium oxide. Insertion of cations also increases the internal spacing of vanadium oxide, thus effectively mitigating the capacity loss. Furthermore, cations serve as pillars between layers, which prevents relative slip between adjacent V-O and supports both layers, stabilizing the V-O structure and avoiding vertical collapse<sup>[39]</sup>. According to the type of cations, vanadates can be divided into alkali metal and alkaline earth metal vanadate, transition metal vanadate, and other vanadates. Most vanadates were prepared using the hydrothermal method, so insertion of metal ions is usually accompanied by water molecules, forming vanadates with some crystallized water.

#### *Alkali metal vanadates*

$LiV_3O_8$  usually demonstrates good Li-storage performance<sup>[40]</sup>. Structures of  $NaV_3O_8$  and  $LiV_3O_8$  are similar, consisting of edge- or corner-sharing  $[VO_6]$  octahedra layers, and  $Li^+$  and  $Na^+$  are located between the layers [Figure 3C]. Due to the large radius of  $K^+$ , it is impossible to form a similar structure. Differently,  $V_2O_8$  units and  $VO_6$  octahedra share edges and corners in  $KV_3O_8$ <sup>[41]</sup>, two  $VO_5$  square pyramids are connected by a  $VO_6$  octahedron to form a  $(V_3O_{12})_n$  chain stacked along the b-axis. Then, another reversed  $(V_3O_{12})_n$  chain



**Figure 3.** Structures of (A) VS<sub>2</sub>, (B) VS<sub>4</sub>, (C) NaV<sub>3</sub>O<sub>8</sub>, (D) MgV<sub>2</sub>O<sub>4</sub>, (E) NH<sub>4</sub>V<sub>3</sub>O<sub>8</sub>, and (F) VOPO<sub>4</sub>. (G) Illustration of selectively etching process to synthesize V<sub>2</sub>CT<sub>x</sub> MXene. Reproduced with permission<sup>[63]</sup>. Copyright 2017, American Chemical Society.

connects the above (V<sub>3</sub>O<sub>12</sub>)<sub>n</sub> chains to form a KV<sub>3</sub>O<sub>8</sub> layer along the b-axis<sup>[42]</sup>. Li<sub>3</sub>V<sub>6</sub>O<sub>13</sub> is also a typical alkali metal vanadate. It consists of octahedral [VO<sub>6</sub>] and triangular pyramidal [VO<sub>5</sub>] units shared on both sides, resembling strings and bands arranged along (110) crystal planes. Layer-structured octahedra and tetrahedra are connected by interstitial Li<sup>+</sup><sup>[43]</sup>, forming a square cone ligand with five O atoms without occupying insertion sites of V<sub>6</sub>O<sub>13</sub>.

#### Alkali earth metal vanadates

MgV<sub>2</sub>O<sub>4</sub>, Mg<sub>x</sub>V<sub>2</sub>O<sub>5</sub>, CaV<sub>6</sub>O<sub>16</sub>·2.8H<sub>2</sub>O, *etc.*, are common alkaline earth metal vanadates reported for multivalent-ion storage. MgV<sub>2</sub>O<sub>4</sub> consists of [VO<sub>6</sub>] octahedra and [VO<sub>4</sub>] tetrahedra, and Mg<sup>2+</sup> can be inserted at the tetrahedral sites of the spinel oxide [Figure 3D]. The AV<sub>2</sub>O<sub>4</sub>-typed spinel (A = magnesium (Mg), calcium (Ca), *etc.*) is an attractive structure with which electrodes often exhibit abundant 3D channels, good crystal stability, tunable atomic scale structure, and suitable operating voltage<sup>[44]</sup>. The structure of Mg<sub>x</sub>V<sub>2</sub>O<sub>5</sub>·nH<sub>2</sub>O is similar to bilayer V<sub>2</sub>O<sub>5</sub> that consists of [VO<sub>6</sub>] octahedra as the basic layer with Mg<sup>2+</sup> or hydrated Mg<sup>2+</sup> inserted between the layers<sup>[45]</sup>. The biotite talc CaV<sub>6</sub>O<sub>16</sub>·2.8H<sub>2</sub>O consists of a reconstructed α-V<sub>2</sub>O<sub>5</sub> structure with layers comprising [VO<sub>5</sub>] square pyramids and [VO<sub>6</sub>] octahedra. The interlayered Ca<sup>2+</sup> and water molecules raised the layer spacing from 4.37 to 8.10 Å and stabilized the interlayer structure<sup>[46]</sup>.

#### Transition metal vanadates

Most ions of transition metals, e.g., Ag<sup>+</sup>, Fe<sup>2+</sup>/Fe<sup>3+</sup>, Zn<sup>2+</sup>, Co<sup>2+</sup>, Cu<sup>2+</sup>, Mn<sup>2+</sup>/Mn<sup>3+</sup>, Ni<sup>2+</sup>, *etc.*, readily combine vanadium oxides to form the corresponding vanadates. A<sub>x</sub>V<sub>2</sub>O<sub>5</sub>·nH<sub>2</sub>O (A = Zn, manganese (Mn), Ni, Co, *etc.*) exhibits a layered structure similar to V<sub>2</sub>O<sub>5</sub>, with alternate [VO<sub>6</sub>] octahedral layer and hydrated cations between the layers<sup>[38,47]</sup>. ZnV<sub>2</sub>O<sub>4</sub>, akin to spinel MgV<sub>2</sub>O<sub>4</sub>, consists of [VO<sub>6</sub>] octahedra and [VO<sub>4</sub>] tetrahedra. Since the electrochemical performance of low-valent V-based oxides in aqueous solution is limited, researchers tend to oxidize ZnV<sub>2</sub>O<sub>4</sub> electrochemically in the first few cycles, which leads to superior electrochemical performance<sup>[48]</sup>. Other transition metal vanadates include FeVO<sub>4</sub><sup>[49]</sup>, Cu<sub>3</sub>V<sub>2</sub>O<sub>7</sub>(OH)<sub>2</sub>·H<sub>2</sub>O<sup>[50]</sup>, CuV<sub>2</sub>O<sub>6</sub><sup>[51]</sup>, ZnV<sub>6</sub>O<sub>16</sub>·8H<sub>2</sub>O<sup>[52]</sup>, Fe<sub>2</sub>V<sub>4</sub>O<sub>13</sub><sup>[53]</sup>, *etc.*, which are also reported efficient for multivalent-ion storage.

### Other vanadates

Besides, aluminum (Al)-based and  $\text{NH}_4$ -based vanadates are relatively less studied. Actually, with a molecular weight relatively lower than that of transition metal vanadates, they generally deliver much larger specific capacities. Besides, insertion of  $\text{Al}^{3+}$  or  $\text{NH}_4^+$  also makes the interlayer spacings larger and the ion conductivity higher, favoring the diffusion of metal ions<sup>[54]</sup>. With edge-shared twisted  $[\text{VO}_6]$  octahedra, the monoclinic  $\text{NH}_4\text{V}_4\text{O}_{10}$  exhibits a stable bilayer structure. The  $\text{NH}_4^+$  ion tends to act as a backbone cation to stabilize the structure, preventing severe volume changes during insertion of guest ions<sup>[55]</sup>. Hollow spheres of  $\text{H}_{11}\text{Al}_2\text{V}_6\text{O}_{23.2}$  with a bilayer structure and low crystallinity showed little lattice distortion and good long-term cycling stability<sup>[56]</sup>. Crystallized  $\text{NH}_4\text{V}_3\text{O}_8$  has a twisted zigzag layer structure consisting of  $\text{VO}_5$  square cone units and twisted  $[\text{VO}_6]$  octahedra parallel to the (001) plane, with  $\text{NH}_4^+$  ions between the layers connecting with oxygen atoms through hydrogen bonding [Figure 3E]<sup>[57]</sup>.

### V-based phosphates

A prominent feature of V-based phosphates is the output voltage higher than that of vanadates or vanadium oxides due to the inductive effect of the  $(\text{PO}_4)^{3-}$  group<sup>[58]</sup>. Moreover, V-based phosphates also exhibit good structure stability and fast ion diffusion<sup>[58,59]</sup>.  $\text{VOPO}_4$ ,  $\text{Na}_3\text{V}_2(\text{PO}_4)_2\text{F}_3$ ,  $\text{Li}_3\text{V}_2(\text{PO}_4)_3$ ,  $\text{Na}_3\text{V}_2(\text{PO}_4)_3$ , etc., are common explored V-based phosphates.  $\text{VOPO}_4$  displays a typical layered crystal structure with vertex-sharing  $\text{VO}_6$  octahedra and  $\text{PO}_4$  tetrahedra in a 1:1 ratio [Figure 3F]<sup>[60]</sup>. Hydrothermal synthesized  $\text{VOPO}_4$  tends to form the hydrate  $\text{VOPO}_4 \cdot n\text{H}_2\text{O}$ , which easily decomposes into  $\text{VO}_x$  during cycling, so the cycling performance is poor<sup>[61]</sup>. The 3D framework of  $\text{Na}_3\text{V}_2(\text{PO}_4)_3$  cathode consists of strongly bonded tetrahedral  $[\text{PO}_4]$  and octahedral  $[\text{VO}_6]$  units with large gaps, favoring fast ion transport. However, due to the poor electron conductivity,  $\text{Na}_3\text{V}_2(\text{PO}_4)_3$  is often doped with metal ions or coated with conductive carbon to improve the conductivity. The introduction of highly electronegative F in  $\text{Na}_3\text{V}_2(\text{PO}_4)_3$  can further increase the operating voltage<sup>[62]</sup>. Stable V-F bonding in the skeleton facilitates the formation of a new polyanion system, further enhancing its inductive effect.  $\text{Na}_3\text{V}_2(\text{PO}_4)_2\text{F}_3$  consists of  $[\text{V}_2\text{O}_8\text{F}_3]$  double octahedra with  $[\text{VO}_4\text{F}_2]$  octahedra sharing corners with  $[\text{PO}_4]$  tetrahedra through an F atom, while  $[\text{VO}_4\text{F}_2]$  octahedra are connected to  $[\text{PO}_4]$  tetrahedra through O atoms, and sodium (Na) is located in the a-axis and b-axis in the position of open tunnels. Alignment and stacking in the  $\text{Na}_3\text{V}_2(\text{PO}_4)_2\text{F}_3$  framework provide many channels that offer convenient ion diffusion paths. However, similar to most phosphates, they also exhibit very poor electronic conductivity and low capacity<sup>[60]</sup>.

### V-based MXenes

MXenes (M and X stand for an early transition metal and C/N elements, respectively) represent a series of two-dimensional (2D) inorganic compounds comprising several atomic layers of transition metal carbides, nitrides, or carbon-nitrides. They are typically produced by selectively removing metal ions in the A layer in the MAX phase with a combination of HF or LiF/HCl aqueous solution as etchants [Figure 3G]<sup>[63]</sup>. Meanwhile, they also exhibit extraordinary physical, chemical, and electrochemical properties, such as hydrophilic surfaces, ultra-high electrical conductivity, and accordion-like laminate structure, making MXenes a good candidate to form a series of functional composites<sup>[64]</sup>. The primary four types of MXenes are titanium, niobium, vanadium, or molybdenum-based. Among them, most studies are Ti-based MXenes with large interlayer spacings, and abundant active sites allow for fast insertion/extraction of various guest ions<sup>[65]</sup>. However, the non-environmentally friendly preparation mostly involves harmful and hazardous HF, limiting the application of MXenes. Currently,  $\text{V}_2\text{CT}_x$  ( $\text{T}_x$  representing different surface functional groups) is the widely used V-based MXenes in multivalent-ion batteries<sup>[63]</sup>, which undergoes multi-electron redox reactions. Due to its low valence of V (+2 and +3), it usually exhibits a relatively low capacity. To enhance the ion storage capability, *in situ* electrochemical activation was used to increase the valence state of V in

$V_2CT_x$  while preserving its V-C-V 2D layered structure<sup>[66]</sup>. In addition, V-based MXenes were also ideal supports to form composite electrode materials with  $Mg_{0.2}V_2O_5 \cdot nH_2O$ <sup>[67]</sup>,  $VS_4$ <sup>[68]</sup>, and other V-based compounds for multivalent-ion storage.

## MULTIVALENT-ION STORAGE APPLICATION

### Non-aqueous batteries

Batteries with non-aqueous electrolytes usually exhibit a much wider electrochemical window and higher energy density than aqueous ones. However, active metal anodes in organic electrolytes tend to form insulative and passivated interphases, resulting in sluggish ion transport. It is a significant obstacle to reversible plating/stripping processes for Mg-/Ca-metal batteries. Differently, the ion diffusion rate in aqueous electrolytes is faster than in organic ones due to the fact that water has a charge shielding effect which can reduce the polarization of ions to the host lattice<sup>[69]</sup>. Therefore, small amounts of water are sometimes introduced into the organic electrolytes to reduce polarization and improve the reaction kinetics by obtaining a charge-shielding effect or converting metal ions into low-polarized solvated ions.

#### *Mg-metal batteries*

With many virtues of Mg, such as rich natural abundance, high capacity, low redox potentials, *etc.*, Mg-metal batteries have been intensively explored. Aurbach *et al.* reported the first highly reversible rechargeable magnesium battery system using  $Mo_6S_8$  as the cathode in 2000<sup>[69]</sup>. However, the low capacity and discharge voltage of Chevrel-phase  $Mo_6S_8$  limit further development. So far, many electrode materials have been explored, such as transition metal sulfides<sup>[69]</sup>, transition metal oxides<sup>[70]</sup>, polyanionic compounds<sup>[71]</sup>, and organic materials<sup>[72]</sup> for Mg-storage. Among them, V-based materials, with abundant valence states and unique layered structures or open backbones favoring reversible insertion/extraction of considerable  $Mg^{2+}$  ions, have been increasingly attractive. However, strong Mg-host interactions due to inherent divalent charge and large radius cause severe ion polarization, which is one of the main reasons hindering the application of V-based compounds.

To alleviate the relevant issues of inherent small layer spacings and strong electrostatic interactions, strategies, such as pre-intercalating large organic ions, adding electrolyte additives or surfactants, doping, *etc.*, have been frequently investigated. Through intercalating large organic cation of  $C_{10}H_{22}N^+$  in the first discharge, the interlayer spacing of  $VS_2$  was significantly enlarged, raising the diffusion coefficient of  $Mg^{2+}$  to  $10^{-10}$ - $10^{-12}$   $cm^2 s^{-1}$ <sup>[73]</sup>. Thus, the corresponding cathode of  $VS_2$  nanosheets achieved a large capacity of 299 mAh  $g^{-1}$  at 50 mA  $g^{-1}$ . Besides, a capacity of 214 mAh  $g^{-1}$  was retained even at 2.0 A  $g^{-1}$ . The spontaneous agglomeration of  $VS_4$  was prevented by using surfactants or special self-assembly, leading to unique flower-like or sea urchin-like morphologies that afford abundant surfaces/interfaces and voids for stable  $Mg^{2+}$  intercalation/deintercalation<sup>[74]</sup>. In addition,  $S_2^{2-}$  dimers in the chain-like crystal structure of  $VS_4$  also provide abundant sites for Mg-storage<sup>[75]</sup>. The introduction of dopants such as Mo to replace V would result in the escape of isolated S, then creating abundant S vacancies in a Mo-doped  $VS_4$  cathode. At 50 mA  $g^{-1}$ , a Mg-storage capacity of 120 mAh  $g^{-1}$  was attained at an optimized Mo content of 3% (atomic ratio)<sup>[76]</sup>.

In most cases, Mg-storage in vanadium sulfides is based on the  $Mg^{2+}$  intercalation mechanism, but intercalation of complex ions, e.g.,  $MgCl^+$ , has also been frequently disclosed. For example, through both theoretical and experimental studies, Pei *et al.* found that  $MgCl^+$  reversibly intercalated into/deintercalated out of  $VS_4$ @reduced graphene oxide (rGO) rather than  $Mg^{2+}$  when 0.25 M  $[Mg_2Cl_3]^+[AlPh_2Cl_2]^-$ /tetrahydrofuran was used as the electrolyte, contributing to 268.3 mAh  $g^{-1}$  at 50 mA  $g^{-1}$ <sup>[77]</sup>. Zhu *et al.* also observed reversible intercalation/deintercalation of  $MgCl^+$  in  $VS_4$  nanosheets /carbon-coated  $Ti_3C_2$ -MXenes hybrid cathodes<sup>[68]</sup>. The presence of V-C bonding proved a strong coupling between  $VS_4$  and  $Ti_3C_2$ , and this



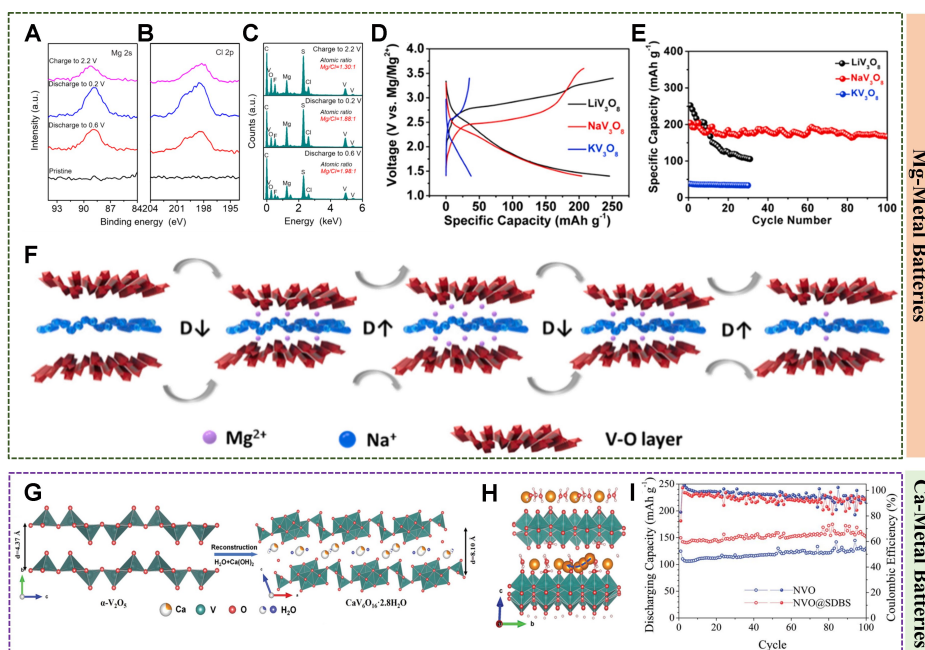
unique layered nano-microstructure improved the accessibility of electrolytes, which reduces resistance of charge transfer. So, the hybrid delivered 492 mAh g<sup>-1</sup> at 50 mA g<sup>-1</sup>. After 900 cycles, it also held 80% capacity retention at 0.5 A g<sup>-1</sup>. In addition, co-intercalation of Mg<sup>2+</sup> and MgCl<sup>+</sup> also happened to some vanadium sulfides. For example, 2-methylhexanamine *in situ* intercalated VS<sub>2</sub> with a large layer spacing of 9.93 Å reversibly intercalated/deintercalated Mg<sup>2+</sup> and MgCl<sup>+</sup>, as shown in the corresponding XPS and EDS characterization [Figure 4A-C]<sup>[78]</sup>. A polyvinylpyrrolidone/VSe<sub>2</sub> composite was also found to simultaneously intercalate Mg<sup>2+</sup> and MgCl<sup>+</sup><sup>[79]</sup>.

Compared to vanadium sulfides, the high electronegativity of oxygen leads to higher ionic character of V-O bonding in the oxides, and the strengthened bonding usually raises the electrochemical potential for metal-ion intercalation. Moreover, higher voltage and lower molecular weight will increase the specific energy. For example, monodispersed V<sub>2</sub>O<sub>5</sub> hierarchical spheres delivered good performance of 190 mAh g<sup>-1</sup> at 10 mA g<sup>-1</sup><sup>[80]</sup> because irreversible Mg<sup>2+</sup> intercalation at the initial charge/discharge process acted as a pillar in the interlayer of V<sub>2</sub>O<sub>5</sub>.

However, pure V<sub>2</sub>O<sub>5</sub> is severely confined for Mg-storage because of poor ion and electron transport processes. It is efficient to improve the conductivity by intercalating electron conductive organics. For example, a 2D organic-inorganic superlattice with alternately arranged monolayered V<sub>2</sub>O<sub>5</sub> nanosheets and polyaniline (PANI) monolayers exhibited a Mg-storage capacity of 270 mAh g<sup>-1</sup> at 100 mA g<sup>-1</sup>, far superior to only 102 mAh g<sup>-1</sup> of pure V<sub>2</sub>O<sub>5</sub> under the same testing conditions. Benefiting from the π-π conjugated chains, monolayer PANI not only served as pillars to enlarge layer spacings but also functioned as electron conducting pathways and active sites for Mg-storage<sup>[81]</sup>. Another V<sub>2</sub>O<sub>5</sub>/PEDOT (3,4-ethylene dioxythiophene) hybrid cathode achieved 348.3 mAh g<sup>-1</sup> at 100 mA g<sup>-1</sup> due to a widened interlayer spacing of 19.2 Å about 4.37 times that of pure V<sub>2</sub>O<sub>5</sub><sup>[82]</sup>. Besides, it is also effective to improve the kinetics of V<sub>2</sub>O<sub>5</sub> by introducing oxygen vacancies. An O-vacancy riched Ti-V<sub>2</sub>O<sub>5-x</sub> with a honeycomb structure exhibited an impressive electronic conductivity six times higher than that of pure V<sub>2</sub>O<sub>5</sub>. Due to the improved kinetics, the O-vacancy riched electrode delivered a Mg-storage capacity of 245.4 mAh g<sup>-1</sup> at 100 mA g<sup>-1</sup>, except for 79.6% retention after 400 cycles<sup>[83]</sup>.

Pre-intercalation of metal ions into vanadium oxides also enhances the Mg-storage performance. For example, V<sub>3</sub>O<sub>8</sub> with hydrothermally intercalated Li<sup>+</sup>, Na<sup>+</sup> and K<sup>+</sup> ions delivered different Mg-storage capacities of 252.2, 204.16 and 37.56 mAh g<sup>-1</sup> at 100 mA g<sup>-1</sup>, respectively, [Figure 4D] except for the capacity retention of 42.2%, 85.78%, and 88.6% [Figure 4E], respectively, after 30 cycles<sup>[84]</sup>. The V-O layer spacing at different charging and discharging stages does not recover to be the same as the initial [Figure 4F]. Some Mg<sup>2+</sup> may remain in the interlayers and gradually accumulate during the cycling process, resulting in poor cycling performance. Other metal-ion intercalated vanadium oxides, e.g., Mg<sub>0.3</sub>V<sub>2</sub>O<sub>5</sub>·1.1H<sub>2</sub>O, Mn<sub>0.04</sub>V<sub>2</sub>O<sub>5</sub>·1.17H<sub>2</sub>O, Mn<sub>0.04</sub>V<sub>2</sub>O<sub>5</sub>·1.17H<sub>2</sub>O, NaV<sub>6</sub>O<sub>15</sub>, etc., were also reported with better Mg-storage performance than their parent oxides.

Although interlayer structures of vanadium oxides can be stabilized with intercalated metal ions, the effects of space charge repulsion and occupied active sites by pre-intercalated ions will reduce initial capacities. Differently, water molecules can effectively widen the interlayer spacings and buffer the charge repulsion effect between guest ions and elements from the host structures. There are two common strategies to introduce water molecules. One is *in-situ* formation of active materials with crystal water in an aqueous solution, and the crystal water acts as both interlayer support and charge shielding layers. The hydrothermally synthesized NaV<sub>3</sub>O<sub>8</sub>·1.69H<sub>2</sub>O nanoribbons exhibited a Mg-storage capacity of 110 mAh g<sup>-1</sup> at 10 mA g<sup>-1</sup>, which decays rapidly due to fast Mg consumption from leaching crystal water<sup>[85]</sup>. Second, trace



**Figure 4.** XPS spectra of (A) Mg 2s, (B) Cl 2p, and (C) EDS spectra for expanded  $VS_2$  electrodes. Reproduced with permission<sup>[78]</sup>. Copyright 2019, Wiley-VCH GmbH. (D) Charge-discharge curves (A = Li, Na, K) and (E) cycling performance of  $A-V_3O_8$  (A = Li, Na, K) at  $100 \text{ mA g}^{-1}$ , and (F) spacing change of  $NaV_3O_8$  at different charge-discharge stages. Reproduced with permission<sup>[84]</sup>. Copyright 2019, Elsevier. (G) Formation of  $CaV_6O_{16} \cdot 2.8H_2O$  and (H) Ca-storage in  $CaV_6O_{16} \cdot 2.8H_2O$ . Reproduced with permission<sup>[78]</sup>. Copyright 2022, Wiley-VCH GmbH. (I) Cycling performance of  $Zr-NH_4V_4O_{10}$  at  $0.2 \text{ A g}^{-1}$ . Reproduced with permission<sup>[92]</sup>. Copyright 2022, Elsevier.

amounts of water in organic electrolytes can be more ion-conductive. Meanwhile, it does not lower the electrochemical stabilization windows. For example,  $NaV_3O_8 \cdot nH_2O$  in mixed solvents of tetramethylene glycol dimethyl ether (TEGDME)/water (4:1 by volume) delivered much better performance than that in pure TEGDME ( $351 \text{ mAh g}^{-1}$  vs.  $169 \text{ mAh g}^{-1}$  at  $0.3 \text{ A g}^{-1}$ ), except for a wide window voltage of  $3.9 \text{ V}$ <sup>[86]</sup>. Joe *et al.* improved the diffusion coefficient of  $0.3 \text{ M Mg}$  (TFSI)<sub>2</sub>/AN electrolyte up to 2.45 times by adding  $3 \text{ M water}$ <sup>[82]</sup>.

As to V-based phosphates, pre-intercalation of small molecules of  $H_2O$  or organics was also explored to improve the Mg-storage performance. For example, water or aniline molecules enhanced the diffusion kinetics of  $VOPO_4$  cathodes due to widened interlayer spacings. Benefiting from a fast  $MgCl^+$  intercalation mechanism, the cathode delivered  $310 \text{ mAh g}^{-1}$  at  $50 \text{ mA g}^{-1}$  and  $192 \text{ mAh g}^{-1}$  at  $0.1 \text{ A g}^{-1}$  even after 500 cycles<sup>[87]</sup>. Similarly, the metal-ion pre-intercalated cathode of  $Li_3V_2(PO_4)_3$  composite delivered  $124 \text{ mAh g}^{-1}$  at  $0.1 \text{ A g}^{-1}$  and 80% capacity retention after 300 cycles at  $0.5 \text{ A g}^{-1}$  in an organic electrolyte with 1.5% water content. Mechanism characterization disclosed that  $Li^+$  was extracted from the cathode during the first charge and co-intercalated with  $Mg^{2+}$  in subsequent cycles, contributing to an enhanced storage capacity<sup>[88]</sup>. Table 1 presents a direct comparison of the electrochemical performance of some representatives.

### Ca-metal batteries

The lower reduction potential of Ca ( $-2.87 \text{ V vs. SHE}$ ) than Mg allows its metal batteries to deliver much higher voltages. Meanwhile, the lower charge density and polarization also contribute to better diffusion kinetics. However, various vanadium oxides suffered severe structural degradation and collapse during ion insertion/extraction. The derivatives with pre-intercalated metal ions, e.g.,  $A_xV_2O_5 \cdot nH_2O$ , where A stands for

**Table 1. Performance comparison of V-based materials for multivalent-ion batteries**

Materials	Application	Electrolyte	Capacity (mAh g <sup>-1</sup> )	Cycle performance
NaV <sub>6</sub> O <sub>15</sub> <sup>[179]</sup>	MIB	0.5 M Mg(ClO <sub>4</sub> ) <sub>2</sub> /AN	137 (0.05 A g <sup>-1</sup> )	80%, 10 mA g <sup>-1</sup> (100 cycles)
Mg <sub>0.3</sub> V <sub>2</sub> O <sub>5</sub> ·1.1H <sub>2</sub> O <sup>[16]</sup>	MIB	0.3 M Mg(ClO <sub>4</sub> ) <sub>2</sub> /AN	164 (0.1 A g <sup>-1</sup> )	80%, 2 A g <sup>-1</sup> (10,000 cycles)
FeVO <sub>4</sub> <sup>[49]</sup>	MIB	0.3 M Mg(ClO <sub>4</sub> ) <sub>2</sub> /AN	270 (0.5 A g <sup>-1</sup> )	85%, 1 A g <sup>-1</sup> (10,000 cycles)
H <sub>11</sub> Al <sub>2</sub> V <sub>6</sub> O <sub>23.2</sub> <sup>[180]</sup>	MIB	0.3 M Mg(ClO <sub>4</sub> ) <sub>2</sub> /AN	165 (0.1 A g <sup>-1</sup> )	87%, 1 A g <sup>-1</sup> (3,000 cycles)
Li <sub>3</sub> V <sub>2</sub> (PO <sub>4</sub> ) <sub>3</sub> <sup>[88]</sup>	MIB	0.3 M Mg(ClO <sub>4</sub> ) <sub>2</sub> /PC	124 (0.1 A g <sup>-1</sup> )	80%, 0.5 A g <sup>-1</sup> (300 cycles)
VS <sub>2</sub> <sup>[73]</sup>	MIB	0.4 M APC-PP <sub>14</sub> Cl/THF	214 (2 A g <sup>-1</sup> )	78%, 1 A g <sup>-1</sup> (300 cycles)
Mn <sub>0.04</sub> V <sub>2</sub> O <sub>5</sub> ·1.17H <sub>2</sub> O <sup>[181]</sup>	MIB	0.3 M Mg(ClO <sub>4</sub> ) <sub>2</sub> /AN	145 (0.05 A g <sup>-1</sup> )	82%, 1 A g <sup>-1</sup> (10,000 cycles)
CaV <sub>6</sub> O <sub>16</sub> ·2.8H <sub>2</sub> O <sup>[46]</sup>	CIB	Ca(TFSI) <sub>2</sub> /G <sub>2</sub>	134.7 (0.1 A g <sup>-1</sup> )	75%, 0.1 A g <sup>-1</sup> (50 cycles)
Mg <sub>0.25</sub> V <sub>2</sub> O <sub>5</sub> ·H <sub>2</sub> O <sup>[182]</sup>	CIB	0.8 M Ca(TFSI) <sub>2</sub> in carbonate	120 (0.02 A g <sup>-1</sup> )	86.9%, 0.5 A g <sup>-1</sup> (500 cycles)
Ca <sub>0.28</sub> V <sub>2</sub> O <sub>5</sub> ·H <sub>2</sub> O <sup>[90]</sup>	CIB	0.5 M Ca(ClO <sub>4</sub> ) <sub>2</sub> /PC	142 (0.01 A g <sup>-1</sup> )	74%, 0.03 A g <sup>-1</sup> (50 cycles)
K <sub>2</sub> V <sub>6</sub> O <sub>16</sub> ·2.7H <sub>2</sub> O <sup>[114]</sup>	CIB	5 M Ca(NO <sub>3</sub> ) <sub>2</sub>	114 (0.02 A g <sup>-1</sup> )	78.5%, 0.05 A g <sup>-1</sup> (100 cycles)
NH <sub>4</sub> V <sub>4</sub> O <sub>10</sub> <sup>[92]</sup>	CIB	0.25 M Ca(TFSI) <sub>2</sub> /PC	77 (0.05 A g <sup>-1</sup> )	89%, 0.2 A g <sup>-1</sup> (500 cycles)
Ca <sub>0.26</sub> V <sub>2</sub> O <sub>5</sub> ·H <sub>2</sub> O <sup>[89]</sup>	CIB	0.8 M Ca(TFSI) <sub>2</sub> in carbonate	196 (0.02 A g <sup>-1</sup> )	93.6%, 1 A g <sup>-1</sup> (2,500 cycles)
FeV <sub>3</sub> O <sub>9</sub> ·1.2H <sub>2</sub> O <sup>[183]</sup>	CIB	0.5 M Ca(ClO <sub>4</sub> ) <sub>2</sub> /AN	96 (0.2 A g <sup>-1</sup> )	79%, 0.2 A g <sup>-1</sup> (400 cycles)
Li <sub>2</sub> V <sub>6</sub> O <sub>13</sub> <sup>[96]</sup>	AIB	[EMIm]Cl:AlCl <sub>3</sub> = 1:1.3	159 (0.1 A g <sup>-1</sup> )	73%, 0.05 A g <sup>-1</sup> (300 cycles)
VS <sub>4</sub> <sup>[98]</sup>	AIB	[EMIm]Cl:AlCl <sub>3</sub> = 1:1.3	408 (0.1 A g <sup>-1</sup> )	39%, 0.5 A g <sup>-1</sup> (500 cycles)
V <sub>2</sub> O <sub>5</sub> <sup>[184]</sup>	ZIB	2 M ZnSO <sub>4</sub>	425 (0.3 A g <sup>-1</sup> )	78.5%, 3 A g <sup>-1</sup> (200 cycles)
VO <sub>2</sub> <sup>[185]</sup>	ZIB	3 M Zn(CF <sub>3</sub> SO <sub>3</sub> ) <sub>2</sub>	280 (0.1 A g <sup>-1</sup> )	86%, 3 A g <sup>-1</sup> (5,000 cycles)
V <sub>3</sub> O <sub>7</sub> <sup>[186]</sup>	ZIB	2.5 M Zn(CF <sub>3</sub> SO <sub>3</sub> ) <sub>2</sub>	233 (0.2 A g <sup>-1</sup> )	96.2%, 2 A g <sup>-1</sup> (1,120 cycles)
V <sub>6</sub> O <sub>13</sub> <sup>[28]</sup>	ZIB	3 M Zn(CF <sub>3</sub> SO <sub>3</sub> ) <sub>2</sub>	360 (0.2 A g <sup>-1</sup> )	92%, 4 A g <sup>-1</sup> (2,000 cycles)
V <sub>2</sub> O <sub>3</sub> <sup>[140]</sup>	ZIB	3 M Zn(CF <sub>3</sub> SO <sub>3</sub> ) <sub>2</sub>	196 (0.1 A g <sup>-1</sup> )	81%, 5 A g <sup>-1</sup> (30,000 cycles)
VS <sub>2</sub> <sup>[127]</sup>	ZIB	1 M ZnSO <sub>4</sub>	187 (0.1 A g <sup>-1</sup> )	80%, 2 A g <sup>-1</sup> (2,000 cycles)
VS <sub>4</sub> <sup>[130]</sup>	ZIB	2 M Zn(CF <sub>3</sub> SO <sub>3</sub> ) <sub>2</sub>	265 (0.25 A g <sup>-1</sup> )	93%, 5 A g <sup>-1</sup> (1,200 cycles)
NH <sub>4</sub> V <sub>4</sub> O <sub>10</sub> <sup>[187]</sup>	ZIB	3 M Zn(CF <sub>3</sub> SO <sub>3</sub> ) <sub>2</sub>	298 (0.1 A g <sup>-1</sup> )	89%, 2 A g <sup>-1</sup> (2,000 cycles)
LiV <sub>3</sub> O <sub>8</sub> <sup>[188]</sup>	ZIB	3 M Zn(CF <sub>3</sub> SO <sub>3</sub> ) <sub>2</sub>	298 (1 A g <sup>-1</sup> )	85%, 5 A g <sup>-1</sup> (4,000 cycles)
Na <sub>0.33</sub> V <sub>2</sub> O <sub>5</sub> <sup>[189]</sup>	ZIB	3 M Zn(CF <sub>3</sub> SO <sub>3</sub> ) <sub>2</sub>	367 (0.1 A g <sup>-1</sup> )	93%, 1 A g <sup>-1</sup> (1,000 cycles)
Mg <sub>0.2</sub> V <sub>2</sub> O <sub>5</sub> <sup>[67]</sup>	ZIB	3 M Zn(CF <sub>3</sub> SO <sub>3</sub> ) <sub>2</sub>	346 (0.1 A g <sup>-1</sup> )	83.7%, 5 A g <sup>-1</sup> (10,000 cycles)
ZnV <sub>3</sub> O <sub>8</sub> <sup>[190]</sup>	ZIB	3 M Zn(CF <sub>3</sub> SO <sub>3</sub> ) <sub>2</sub>	294 (0.1 A g <sup>-1</sup> )	74.6%, 2 A g <sup>-1</sup> (1,200 cycles)
Fe <sub>2</sub> V <sub>4</sub> O <sub>13</sub> <sup>[53]</sup>	ZIB	2 M Zn(CF <sub>3</sub> SO <sub>3</sub> ) <sub>2</sub>	380 (0.2 A g <sup>-1</sup> )	83%, 10 A g <sup>-1</sup> (1,000 cycles)
Na <sub>3</sub> V <sub>2</sub> (PO <sub>4</sub> ) <sub>2</sub> F <sub>3</sub> <sup>[191]</sup>	ZIB	2 M Zn(CF <sub>3</sub> SO <sub>3</sub> ) <sub>2</sub>	60 (0.2 A g <sup>-1</sup> )	95%, 1 A g <sup>-1</sup> (4,000 cycles)

metal ions, exhibited good structural stability in Ca-storage. At a testing temperature of 50 °C, reversible capacities of 142.4, 109.8, and 86.6 mAh g<sup>-1</sup> were obtained in Mg<sub>0.25</sub>V<sub>2</sub>O<sub>5</sub>·H<sub>2</sub>O, Ca<sub>0.26</sub>V<sub>2</sub>O<sub>5</sub>·H<sub>2</sub>O, and Sr<sub>0.42</sub>V<sub>2</sub>O<sub>5</sub>·0.7H<sub>2</sub>O cathodes after 60 cycles at 100 mA g<sup>-1</sup><sup>[89]</sup>. The former two cathodes suffered from mono-phase solid-solution reactions during Ca<sup>2+</sup> insertion/extraction, while the latter performed a two-phase transformation reaction. A similar Ca<sub>0.28</sub>V<sub>2</sub>O<sub>5</sub>·H<sub>2</sub>O cathode was reported to suffer from an initial irreversible amorphization before reversible insertion/extraction of Ca ions, which afforded 143 mAh g<sup>-1</sup> at 10 mA g<sup>-1</sup><sup>[90]</sup>. Moreover, some metal-ion intercalated vanadium oxides also followed a Ca-storage-like ion exchange mechanism. K<sub>0.5</sub>V<sub>2</sub>O<sub>5</sub> transformed into Ca<sub>0.45</sub>V<sub>2</sub>O<sub>5</sub>, contributing a reversible capacity of 65 mAh g<sup>-1</sup> at 66.6 mA g<sup>-1</sup> and high capacity retention of 92% after 100 cycles<sup>[91]</sup>.

In addition to oxide derivatives with pre-inserted metal ions, vanadates, such as CaV<sub>6</sub>O<sub>16</sub>·2.8H<sub>2</sub>O<sup>[46]</sup>, are also good candidates for Ca-storage. CaV<sub>6</sub>O<sub>16</sub>·2.8H<sub>2</sub>O showed capacities of 175.2 mAh g<sup>-1</sup> at 50 °C and 131.7 mAh g<sup>-1</sup> at room temperature. Ca<sup>2+</sup> undergoes a solid-solution reaction [Figure 4G] with a diffusion barrier of 0.36 eV along the b-direction [Figure 4H]. A Na-doped NH<sub>4</sub>V<sub>4</sub>O<sub>10</sub> cathode with rod-shaped particles initially discharged 125 mAh g<sup>-1</sup> at 0.1 A g<sup>-1</sup><sup>[55]</sup>. Another Zr-doped NH<sub>4</sub>V<sub>4</sub>O<sub>10</sub> initially discharged 78 mAh g<sup>-1</sup> at 50 mA g<sup>-1</sup> [Figure 4I], showing a discharge voltage of about 3.0 V vs. Ca<sup>2+</sup>/Ca<sup>[92]</sup>. The performance of them is also compared in Table 1.

### Al-/Zn-metal batteries

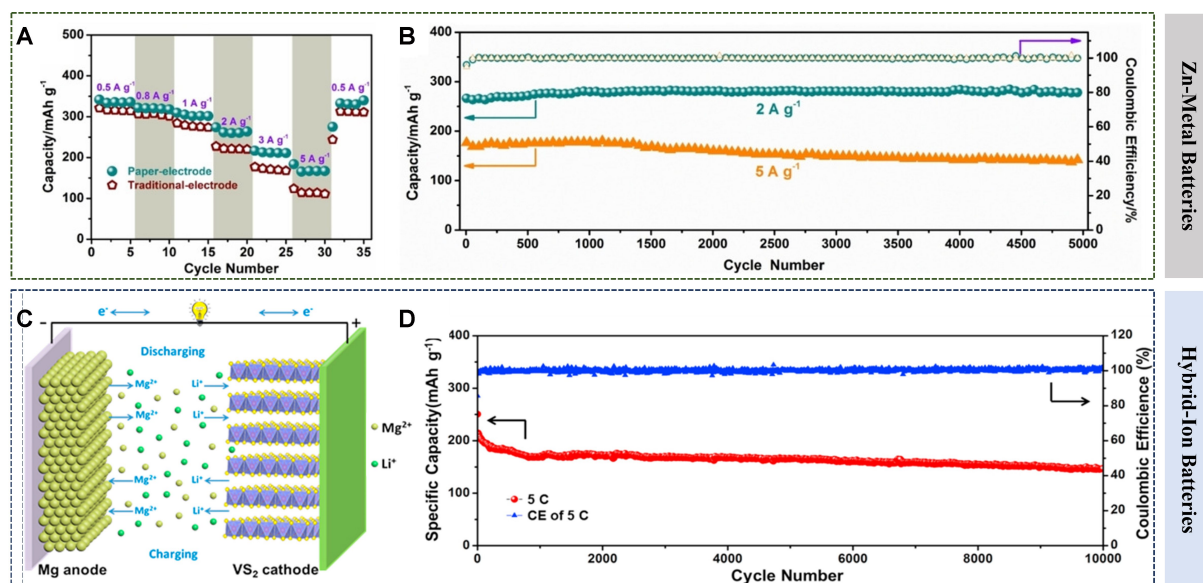
Rechargeable aluminum batteries (RABs) have been intensively focused due to their high safety and rich aluminum abundance<sup>[93]</sup>. However, they still face many issues, such as severe corrosion of liquid electrolytes, significant volume change, low discharge voltage, poor reversibility, and so on<sup>[94,95]</sup>. Wang *et al.* reported that a FeVO<sub>4</sub>@ PANI nanoribbon composite held 300 mAh g<sup>-1</sup> after 300 cycles at 0.3 A g<sup>-1</sup><sup>[93]</sup>. Besides, it achieved 268.6 mAh g<sup>-1</sup> after 200 cycles, even at a low temperature of -10 °C. A pre-lithium vanadium oxide derivative of Li<sub>2</sub>V<sub>6</sub>O<sub>13</sub> attained 161.6 mAh g<sup>-1</sup> at 50 mA g<sup>-1</sup> after 300 cycles, far superior to that of pristine V<sub>6</sub>O<sub>13</sub>, whose capacity rapidly decays to 45.4 mAh g<sup>-1</sup> after 50 cycles<sup>[96]</sup>. Transition metal sulfides, e.g., VS<sub>4</sub> in nanowires or auricular shapes, were also reported to deliver good Al-storage performance. A channel-rich VS<sub>4</sub> nanowire achieved 252.5 mAh g<sup>-1</sup> at 100 mA g<sup>-1</sup> after five activation cycles and held 138.9 mAh g<sup>-1</sup> after 100 cycles at 0.4 A g<sup>-1</sup><sup>[97]</sup>. An auricular VS<sub>4</sub> retained 322.2 mAh g<sup>-1</sup> at 200 mA g<sup>-1</sup> after 120 cycles<sup>[98]</sup>. However, they displayed quite different ion storage mechanisms. Furthermore, the V<sub>2</sub>CT<sub>x</sub> MXenes electrode also demonstrated good Al-storage capacity exceeding 300 mAh g<sup>-1</sup> at 100 mA g<sup>-1</sup><sup>[63]</sup>.

Metallic zinc is also a safe anode. However, the research on Zn-metal batteries in organic electrolytes is limited due to lower voltages and capacities. A flower-like NH<sub>4</sub>V<sub>4</sub>O<sub>10</sub> attained a capacity of 486 mAh g<sup>-1</sup> at 0.1 A g<sup>-1</sup> in 1 M Zn (ClO<sub>4</sub>)<sub>2</sub>/propylidene carbonate (PC) electrolyte [Figure 5A], which displayed little capacity decay at 10 A g<sup>-1</sup> for 3,000 cycles [Figure 5B]<sup>[99]</sup>. With the same electrolyte, a paper-like electrode with perfectly aligned Na<sub>2</sub>V<sub>6</sub>O<sub>16</sub>·3H<sub>2</sub>O nanoribbons exhibited 216 mAh g<sup>-1</sup> at 0.5 A g<sup>-1</sup>, and 167 mAh g<sup>-1</sup> was still attained at 5 A g<sup>-1</sup> after 5,000 cycles<sup>[100]</sup>. Besides, a composite with V<sub>2</sub>O<sub>5</sub>·1.6H<sub>2</sub>O/Ti<sub>3</sub>C<sub>2</sub> MXenes heterostructured nanosheets delivered 205.5 mAh g<sup>-1</sup> at 0.1 A g<sup>-1</sup> in triethyl phosphate electrolyte with a trace of water, and capacity retention of 78.6% was obtained at 0.5 A g<sup>-1</sup> after 4,000 cycles<sup>[101]</sup>. The performance is also compared in Table 1.

### Hybrid-ion batteries

Considering the limitations of single-ion storage, e.g., safety issues and high cost of lithium, high polarization of Mg<sup>2+</sup>, hybrid-ion storage has attracted increasing attention in recent years<sup>[102]</sup>. For example, in a Mg/Li hybrid electrolyte, Li<sup>+</sup> dominates the cathode insertion because the diffusion rate of Li<sup>+</sup> in the cathode is much larger than that of Mg<sup>2+</sup>. At the discharge, Mg<sup>2+</sup> ions are dissolved from the Mg anode, while Li<sup>+</sup> ions are inserted into the cathode [Figure 5C]<sup>[103]</sup>. Meanwhile, in the charge process, the situation is just the opposite. A hybrid Mg-Li-ion battery combines the advantages of a Mg anode without dendrite deposition and a fast lithium insertion cathode, making it a better alternative to LIBs for power storage<sup>[104]</sup>.

Layered V-based compounds are good ion intercalation hosts due to their large specific capacity and multi-electronic reactions. For example, the hybrid batteries of Mg<sup>2+</sup>/Na<sup>+</sup> and Mg<sup>2+</sup>/K<sup>+</sup> with VS<sub>2</sub> cathodes were also explored. It was observed that ions of Li<sup>+</sup>, Na<sup>+</sup>, or K<sup>+</sup> could be co-inserted with Mg<sup>2+</sup> into VS<sub>2</sub>. Differently, co-insertion of Mg<sup>2+</sup>/Li<sup>+</sup> or Mg<sup>2+</sup>/K<sup>+</sup> led to the collapse of VS<sub>2</sub>, while Mg<sup>2+</sup>/Na<sup>+</sup> reversibly co-intercalated into VS<sub>2</sub>, contributing to a capacity of 170 mAh g<sup>-1</sup> at 0.1 A g<sup>-1</sup> and 96.5% retention after 1,000 cycles<sup>[105]</sup>. A Mg<sup>2+</sup>/Li<sup>+</sup> battery with a graphene-wrapped VS<sub>2</sub> cathode and a Mg anode delivered 235 mAh g<sup>-1</sup> at 90 mA g<sup>-1</sup>, and about 146 mAh g<sup>-1</sup> was held at 9.5 A g<sup>-1</sup> after 10,000 cycles [Figure 5d]<sup>[103]</sup>. The mechanism of a Mg<sup>2+</sup>/Li<sup>+</sup> hybrid-ion battery with a NaV<sub>3</sub>O<sub>8</sub>·1.69H<sub>2</sub>O cathode revealed Li<sup>+</sup> insertion/extraction at the cathode was accompanied by a small amount of Mg<sup>2+</sup> adsorption, while the anode is dominated by Mg<sup>2+</sup> deposition/dissolution<sup>[106]</sup>. Differently, both Mg<sup>2+</sup> and Li<sup>+</sup> were involved in the cathodic intercalation reaction and accompanied by a change in the valence state of Mo/V in another V<sub>2</sub>MoO<sub>8</sub> cathode<sup>[17]</sup>. In a Ca<sup>2+</sup>/Zn<sup>2+</sup> hybrid-ion battery using a Na<sub>3</sub>V<sub>2</sub>(PO<sub>4</sub>)<sub>3</sub> cathode, the open framework in the cathode achieves fast



**Figure 5.** (A) Rate and (B) long-term cycling performance of  $\text{Na}_2\text{V}_6\text{O}_{16}\cdot 3\text{H}_2\text{O}$ . Reproduced with permission under the terms of the Creative Commons Attribution<sup>[99]</sup>. Copyright 2020, the Author(s), Springer Nature. (C) Working mechanism and (D) cycling performance of  $\text{VS}_2\text{-GO}$ . Reproduced with permission<sup>[103]</sup>. Copyright 2018, Elsevier.

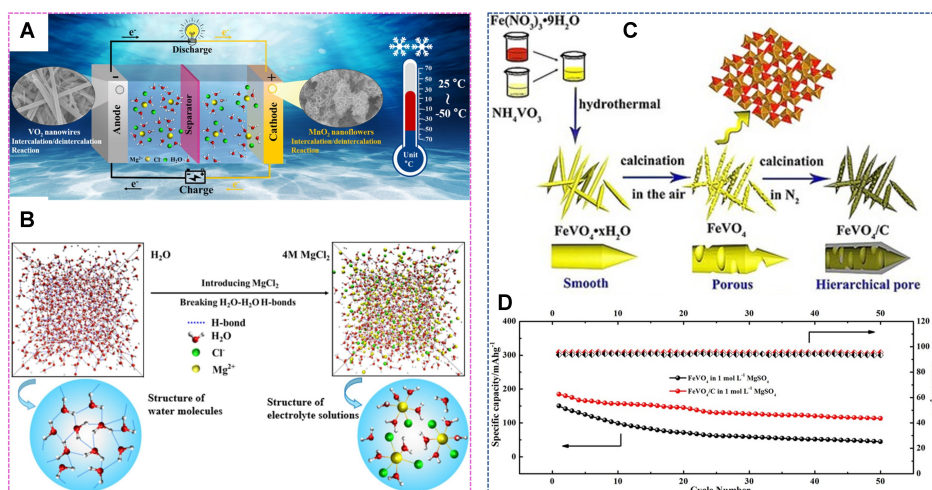
kinetics and good cycling stability for  $\text{Ca}^{2+}$  storage, and  $\text{Ca}^{2+}$  preferentially adsorbed on the zinc anode to form an electrostatic shielding layer, which inhibited zinc dendrites and improved the cycling performance<sup>[107]</sup>.

### Aqueous batteries

Compared with organic electrolytes, aqueous electrolytes, benefiting from good conductivity, low cost, high safety, *etc.*, have attracted intensive attention in energy storage<sup>[108]</sup>. The multivalent metal-ion storage of V-based compounds in aqueous electrolytes is discussed in the following.

#### *Mg-/Ca-ion batteries*

The available electrode materials for aqueous Mg-ion batteries have faced issues such as limited storage capability due to sluggish Mg-ion diffusion kinetics, easy structure degradation accompanying Mg-ion intercalation resulting from large volume effect and dissolution of active materials, *etc.* Therefore, relevant references are much less than those about non-aqueous batteries. Zhang *et al.* used  $\text{VO}_2$  as an anode and 1.0 M  $\text{MgSO}_4$  as an electrolyte<sup>[109]</sup>. A poor cycling performance of only 54.3% retention was achieved after 100 cycles at  $0.5 \text{ A g}^{-1}$ . After the first charging process, the  $\text{VO}_2$  anode transformed into stabilized  $\text{MgVO}_x$ , which subsequently served as a host for  $\text{Mg}^{2+}$  insertion/extraction. In aqueous batteries, the electrochemical performance is severely influenced by temperatures. At low temperatures near the freezing point of electrolytes, lowered interfacial dynamics and ionic conductivity would degrade the performance of the batteries<sup>[110]</sup>. In aqueous  $\text{VO}_2/\delta\text{-MnO}_2$  batteries,  $\text{MgCl}_2$  [Figure 6A] effectively disrupts the hydrogen bonding network between water molecules and lowers the freezing point [Figure 6B]. This allows the battery to operate from  $-50$  to  $25 \text{ }^\circ\text{C}$ . However, the issue of active material loss due to partial dissolution leads to poor cycling performance. At  $100 \text{ mA g}^{-1}$ ,  $228.5 \text{ mAh g}^{-1}$  was achieved at room temperature with retention of 35.4% after 30 cycles, while capacities of  $97.9 \text{ mAh g}^{-1}$  at  $-20 \text{ }^\circ\text{C}$  with retention of 26% and  $37.1 \text{ mAh g}^{-1}$  at  $-50 \text{ }^\circ\text{C}$  with retention of 23% were also attained at the same current rate<sup>[111]</sup>. Differently, the  $\text{Cu}_3\text{V}_2\text{O}_7(\text{OH})_2\cdot 2\text{H}_2\text{O}$  cathode lasted for 20,000 cycles with retention of 92% at  $10 \text{ A g}^{-1}$  besides a high capacity of  $262 \text{ mAh g}^{-1}$  at  $250 \text{ mA g}^{-1}$ . The good performance was attributed to intertwined  $\text{V}_6\text{O}_{13}$  layers,



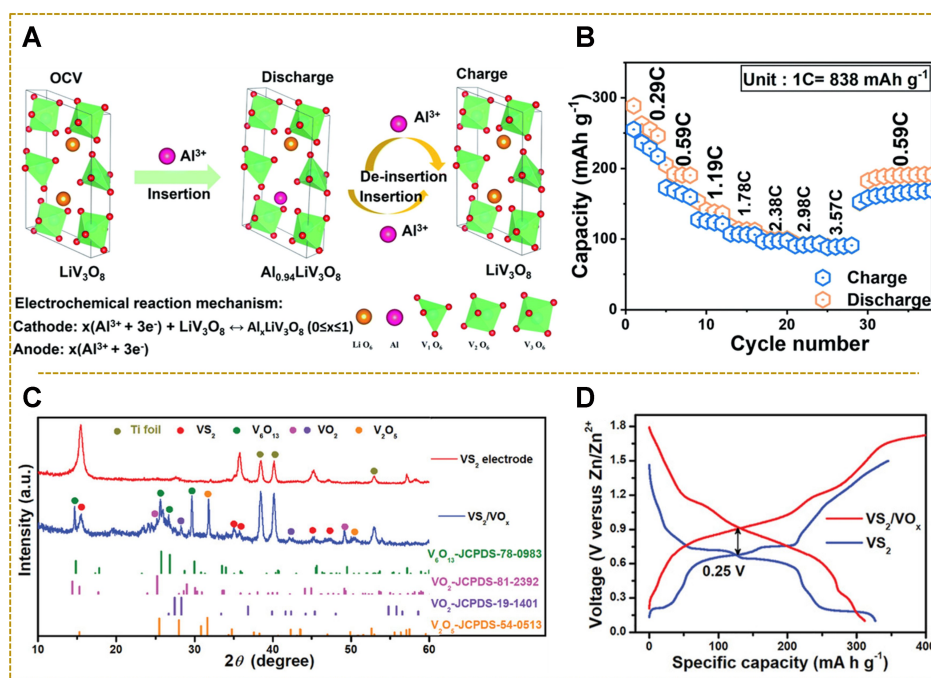
**Figure 6.** (A)  $\delta$ -MnO<sub>2</sub>//MgCl<sub>2</sub> (aq.)/VO<sub>2</sub> operation from 25 to -50 °C and (B) molecule dynamic simulation of water and MgCl<sub>2</sub> electrolyte. Reproduced with permission<sup>[111]</sup>. Copyright 2023, Elsevier. (C) Synthesis of FeVO<sub>4</sub>/C and (D) relevant cycling performance. Reproduced with permission<sup>[112]</sup>. Copyright 2017, Wiley-VCH GmbH.

which avails Mg-ion intercalation and stabilizes the structure of Cu<sub>3</sub>V<sub>2</sub>O<sub>7</sub>(OH)<sub>2</sub>·2H<sub>2</sub>O<sup>[50]</sup>. A mesoporous hierarchical FeVO<sub>4</sub>/C [Figure 6C] anode delivered 184.2 mAh g<sup>-1</sup> in 1 M MgSO<sub>4</sub> electrolyte at 50 mA g<sup>-1</sup>, and 63.2% capacity was held after 50 cycles [Figure 6D]. The hierarchical pores provide fast pathways for ion diffusion and electrolyte penetration while coating carbon improves the electron conductivity of the anode<sup>[112]</sup>.

Since rechargeable calcium batteries based on organic electrolytes are severely limited in cycling performance and kinetics, Ca-ion batteries with aqueous electrolytes would be an exciting alternative to avoid issues faced by Ca deposition in organic electrolytes and to extend the choice of active materials. An anode material of CaV<sub>6</sub>O<sub>16</sub>·7H<sub>2</sub>O synthesized by a molten salt method exhibited an initial discharge capacity of 208 mAh g<sup>-1</sup> at 12.5 mA g<sup>-1</sup>, and a high retention of 97% was obtained after 200 cycles. CVs Cyclic voltammetry curves under different pH values of 2.3 and 10 confirmed that Ca<sup>2+</sup> intercalation rather than H<sup>+</sup> dominated the energy storage mechanism<sup>[113]</sup>. A hydrothermally synthesized K<sub>2</sub>V<sub>6</sub>O<sub>16</sub>·2.7H<sub>2</sub>O cathode initially discharged 113.9 mAh g<sup>-1</sup> at 20 mA g<sup>-1</sup> in a three-electrode aqueous Ca-ion system and held 78.3% capacity after 100 cycles at 50 mA g<sup>-1</sup><sup>[114]</sup>. The comparison of these performances is also summarized in Table 1.

#### Al-ion batteries

With large theoretical capacity, abundant aluminum resources, and high safety, aqueous aluminum ion batteries have been attractive recently. A layered LiV<sub>3</sub>O<sub>8</sub> cathode material delivered 205 mAh g<sup>-1</sup> in 2 M Al(CF<sub>3</sub>SO<sub>3</sub>)<sub>3</sub> aqueous solution at about 500 mA g<sup>-1</sup> [Figure 7A] and held 77.3% capacity after 500 cycles<sup>[115]</sup>. Reversible insertion/extraction of 0.94 mol Al<sup>3+</sup> per mol LiV<sub>3</sub>O<sub>8</sub> was disclosed [Figure 7B]. FeVO<sub>4</sub> was converted into Al<sub>x</sub>V<sub>y</sub>O<sub>4</sub> spinel and amorphous Fe-O-Al after Al<sup>3+</sup> insertion in 1 M AlCl<sub>3</sub> aqueous solution. It delivered 350 mAh g<sup>-1</sup> at 60 mA g<sup>-1</sup> but decayed rapidly due to vanadium dissolution<sup>[116]</sup>. The VOPO<sub>4</sub>·2H<sub>2</sub>O nanosheets achieved 125.4 mAh g<sup>-1</sup> at 20 mA g<sup>-1</sup>. However, the capacity decreased by 40% after 40 cycles due to the loss of crystal water<sup>[117]</sup>. A good cycling performance of 2,800 cycles with 86.2% capacity retention was achieved in MoO<sub>3</sub>//VOPO<sub>4</sub> aluminum ion battery at 1 A g<sup>-1</sup> when gelatin-polyacrylamide hydrogel electrolyte was used<sup>[118]</sup>. A novel ultrathin heterostructured nanocomposite of VOPO<sub>4</sub>·nH<sub>2</sub>O@MXene exhibited 355.7 mAh g<sup>-1</sup> at 0.5 A g<sup>-1</sup>, showing a high discharge potential of 1.8 V<sup>[62]</sup>.



**Figure 7.** (A)  $\text{Al}^{3+}$  storage in  $\text{LiV}_3\text{O}_8$  cathode and (B) Rate performances. Reproduced with permission<sup>[115]</sup>. Copyright 2022, Elsevier. (C) *Ex situ* XRD characterization of  $\text{VS}_2/\text{VO}_x$  heterostructure and (D) voltage profiles at  $1 \text{ A g}^{-1}$ . Reproduced with permission<sup>[128]</sup>. Copyright 2020, Wiley-VCH GmbH.

The bonding of interlayer crystal water and MXenes contributes to extraordinary cycling stability. Table 1 above compares some of the performance.

### Mn-ion batteries

Unlike Mg and Al metals with high redox potentials, metal Mn with lower redox potentials is a promising candidate material<sup>[119]</sup>. Furthermore, Mn has high abundance, good salt solubility, and a small ion radius<sup>[120]</sup>. All of these indicate that rechargeable aqueous Mn-ion batteries are feasible. However, there are almost no reports on  $\text{Mn}^{2+}$  carriers in battery research. A  $\text{Mn}_{0.18}\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$  cathode delivered  $83.3 \text{ mAh g}^{-1}$  at  $5.0 \text{ A g}^{-1}$  in  $1 \text{ M Mn}(\text{CF}_3\text{SO}_3)_2$  aqueous solution and held 86.7% capacity after 200 cycles at  $5.0 \text{ A g}^{-1}$ <sup>[121]</sup>. Yang *et al.* used  $\text{V}_2\text{O}_5$  as a cathode, sucrose as a water-splitting inhibitor, and sodium perchlorate ( $\text{NaClO}_4$ ) and glycine as electrolytes; a strong organic-inorganic interface is formed on Mn metal<sup>[119]</sup>. The assembled  $\text{Mn}||\text{V}_2\text{O}_5$  battery delivers  $180 \text{ mAh g}^{-1}$  at  $0.5 \text{ A g}^{-1}$  and maintains approximately 100% capacity after 200 cycles at  $1.5 \text{ A g}^{-1}$ .

### Zn-ion batteries

Zinc has advantages such as high redox potential, high density, large theoretical volumetric energy density, low cost, and high content<sup>[122]</sup>. V-based compounds are ideal cathodes for aqueous Zn-ion batteries. The relevant salts used mainly include  $\text{ZnCl}_2$ ,  $\text{ZnSO}_4$ ,  $\text{Zn}(\text{CF}_3\text{SO}_3)_2$ , *etc.* Among them, the use of  $\text{ZnSO}_4$  in V-based Zn-ion batteries readily leads to some electrochemically inactive by-products such as  $\text{ZnSO}_4(\text{OH})_6 \cdot x\text{H}_2\text{O}$  and  $\text{Zn}_2\text{V}_2\text{O}_7(\text{OH})_2 \cdot n\text{H}_2\text{O}$ , which led to depletion of the electrolyte and rapid capacity decay<sup>[10,123]</sup>. Differently, electrolyte utilizing  $\text{Zn}(\text{CF}_3\text{SO}_3)_2$  allows for fast Zn plating/stripping kinetics due to the weak solvation effect of bulky anions<sup>[124]</sup>, but its high price means high cost for large-scale application. Currently, one of the main issues faced by aqueous Zn batteries is the short circuit caused by dendrites generated by the zinc anode<sup>[122]</sup>. To alleviate this problem, many strategies have been proposed, such as artificial interface layers, 3D structure, alloying, electrolyte engineering, *etc.*<sup>[125]</sup>.

### (1) Electrochemical performance

The large interlayer spacings of vanadium sulfides facilitate fast  $\text{Zn}^{2+}$  diffusion and intercalation. For example,  $\text{VS}_2$  delivered  $159.3 \text{ mAh g}^{-1}$  at  $0.1 \text{ A g}^{-1}$  in  $\text{ZnSO}_4$  electrolyte and held 81% capacity at  $0.5 \text{ A g}^{-1}$  after 200 cycles<sup>[126]</sup>. A much better performance of  $187 \text{ mAh g}^{-1}$  at  $0.1 \text{ A g}^{-1}$  and 85% retention after 2,000 cycles at  $2 \text{ A g}^{-1}$  was achieved when  $\text{VS}_2$  was used as a cathode<sup>[127]</sup>. A  $\text{VS}_2/\text{VO}_x$  [Figure 7C] heterostructure was reported to deliver  $310 \text{ mAh g}^{-1}$  with 75% retention after 3,000 cycles. Moreover, the working potential increased by  $0.25 \text{ V}$  compared with that of pure  $\text{VS}_2$  at  $1 \text{ A g}^{-1}$  [Figure 7D]<sup>[128]</sup>. A  $\text{VS}_2@\text{N-C}$  hybrid with enhanced reactivity and interfacial charge transfer by N-doping delivered  $203 \text{ mAh g}^{-1}$  at  $50 \text{ mA g}^{-1}$ , and a retention of 97% was retained after 600 cycles at  $1 \text{ A g}^{-1}$ <sup>[129]</sup>. In contrast,  $\text{VS}_4$  suffered severe volume changes and dissolution of polysulfides after Zn insertion. Specifically, it was initially converted to  $\text{Zn}_{3+x}(\text{OH})_2\text{V}_2\text{O}_7$  in the initial cycles, and  $\text{Zn}^{2+}$  was subsequently inserted into/ extracted out of the open framework structure reversibly. For example, a flower-like  $\text{VS}_4/\text{carbon nanotubes (CNTs)}$  nanocomposite showed a capacity of  $182 \text{ mAh g}^{-1}$  at  $0.25 \text{ A g}^{-1}$  and 93% retention after 1,200 cycles at  $5 \text{ A g}^{-1}$ <sup>[130]</sup>. Another  $\text{VS}_4@\text{rGO}$  electrode delivered  $180 \text{ mAh g}^{-1}$  at  $1 \text{ A g}^{-1}$  with 93.3% retention after 165 cycles<sup>[131]</sup>.

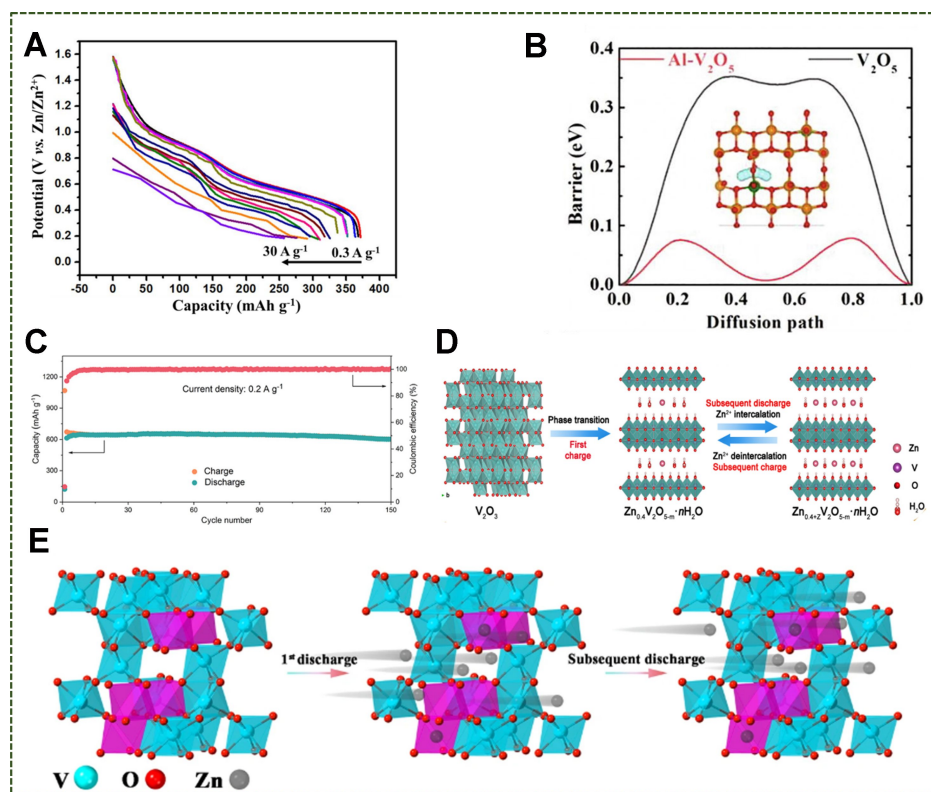
Vanadium oxides have a wide range of applications in aqueous Zn-ion batteries.  $\text{V}_2\text{O}_5$  exhibits a theoretical capacity of  $589 \text{ mAh g}^{-1}$  based on  $\text{V}^{5+}/\text{V}^{3+}$  redox, but the severe deformation accompanying Zn insertion/extraction readily leads to unstable cycling performance<sup>[132]</sup>. Proper content of water molecules in interlayers of  $\text{VO}_x$  polyhedrons avails to shield strong  $\text{Zn}^{2+}$  host interaction and stabilize the host structure. For example, water molecules in  $\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$  functioned as a buffer layer, weakening the effective charge of intercalated  $\text{Zn}^{2+}$ , leading to good rate performance of  $248 \text{ mAh g}^{-1}$  even at  $30 \text{ A g}^{-1}$  [Figure 8A]<sup>[133]</sup>. The cycling performance can also be improved with conductive support. A nano paper electrode comprised of  $\text{V}_2\text{O}_5$  nanofibers and multiwalled CNTs held  $168.5 \text{ mAh g}^{-1}$  at  $10 \text{ A g}^{-1}$  for 500 cycles<sup>[134]</sup>. A nanocomposite with heterostructures of  $\text{V}_2\text{O}_5$  nanosheets and  $\text{Ti}_3\text{C}_2\text{T}_x$  MXenes layer showed enhanced conductivity and robust structure and exhibited stable cycling performance for 5,000 cycles with 99.5% capacity retention at  $10 \text{ A g}^{-1}$ <sup>[41]</sup>.

Oxygen vacancies usually enhance the conductivity and improve the performance. Dendrites of  $\text{V}_{10}\text{O}_{24} \cdot 12\text{H}_2\text{O}$ , interpreted as  $\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$  compound with oxygen vacancies, delivered  $164.5 \text{ mAh g}^{-1}$  at  $0.2 \text{ A g}^{-1}$  and 3,000 cycles with 80.1% retention at  $10 \text{ A g}^{-1}$ <sup>[135]</sup>. After Al doping, structure stability and ion storage capability are highly improved, leading to a high capacity of  $534 \text{ mAh g}^{-1}$  in Al-doped  $\text{V}_2\text{O}_5$  at  $0.1 \text{ A g}^{-1}$ <sup>[136]</sup>. Relevant theory simulations showed that doping Al significantly reduced the diffusion barrier of  $\text{Zn}^{2+}$  and increased the conductivity of  $\text{V}_2\text{O}_5$  [Figure 8B]<sup>[137]</sup>.

Corundum-type  $\text{V}_2\text{O}_3$  with unique channels and suitable pore size distribution shows fast insertion/extraction of  $\text{Zn}^{2+}$ <sup>[138]</sup>. Oxygen-deficient carbon-coated  $\text{V}_2\text{O}_3$  delivered  $662 \text{ mAh g}^{-1}$  at  $0.2 \text{ A g}^{-1}$  [Figure 8C] after turning into  $\text{Zn}_{0.4}\text{V}_2\text{O}_{5-m} \cdot n\text{H}_2\text{O}$  during the first charge [Figure 8D]<sup>[139]</sup>. Similarly, V-deficient  $\text{V}_2\text{O}_3$  also delivered enhanced Zn-storage capability because vanadium-defect clusters could afford favorable intercalation sites for Zn ions, as revealed by calculations. In addition, intercalated  $\text{Zn}^{2+}$  at the V vacancies serves as doped heteroatoms, making the host structure more stable [Figure 8E]<sup>[140]</sup>.

$\text{V}_3\text{O}_7$  with mixed valences ( $\text{V}^{4+}/\text{V}^{5+}$ ) provides more active sites<sup>[140]</sup>. A uniform and ultrafine  $\text{V}_3\text{O}_7 \cdot \text{H}_2\text{O}$  nano-network delivered  $481.3 \text{ mAh g}^{-1}$  at  $0.1 \text{ A g}^{-1}$  [Figure 9A] and 85.4% capacity retention at  $5 \text{ A g}^{-1}$  for 1,000 cycles [Figure 9B]<sup>[141]</sup>.  $\text{V}_3\text{O}_7 \cdot n\text{H}_2\text{O}$  nanoribbons with rGO exhibited a specific capacity of  $410.7 \text{ mAh g}^{-1}$



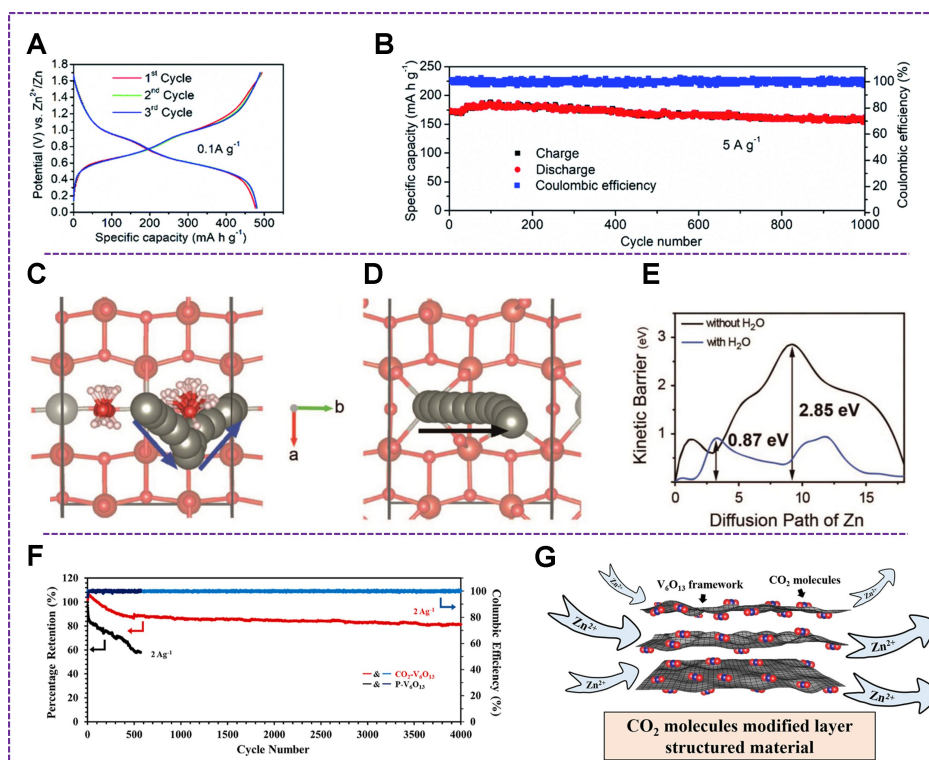


**Figure 8.** (A) The discharge curves of  $V_2O_5 \cdot nH_2O$  at 0.3–30  $A g^{-1}$ . Reproduced with permission<sup>[133]</sup>. Copyright 2017, Wiley-VCH GmbH. (B) Diffusion paths in  $V_2O_5$  and  $Al-V_2O_5$ . Reproduced with permission<sup>[137]</sup>. Copyright 2022, Elsevier. (C) Cycling performances and (D) reaction mechanism of  $V_2O_3$ . Reproduced with permission<sup>[139]</sup>. Copyright 2021, American Chemical Society. (E) Energy storage mechanism in the  $Zn || V_2O_3$  cells. Reproduced with permission under the terms of the Creative Commons Attribution<sup>[140]</sup>. Copyright 2021, the Author(s), Springer Nature.

at 0.5  $A g^{-1}$  and 99.6% retention at 4  $A g^{-1}$  after 1,000 cycles<sup>[142]</sup>. Core-shell nanowires of  $V_3O_7 \cdot H_2O @ V_2O_5 \cdot nH_2O$  showed a capacity of 455  $mAh g^{-1}$  at 0.1  $A g^{-1}$  and 85% retention at 0.5  $A g^{-1}$  for 1,200 cycles<sup>[143]</sup>.

Similarly,  $V_6O_{13}$  delivered 360  $mAh g^{-1}$  at 0.2  $A g^{-1}$ , benefiting from reduced diffusion barriers of hydrated  $Zn^{2+}$  [Figure 9C–E]<sup>[28]</sup>. A 3D nested structure of  $V_6O_{13}$  cathodes even exhibited a capacity of 520  $mAh g^{-1}$  at 0.5  $A g^{-1}$  and 85.3% retention at 2  $A g^{-1}$  after 1,000 cycles due to short diffusion depth and large surface<sup>[144]</sup>. The electrode of  $V_6O_{13}$  with trapped  $CO_2$  molecules showed a capacity of 471  $mAh g^{-1}$  at 0.1  $A g^{-1}$  and 80% capacity retention at 2  $A g^{-1}$  for 4,000 cycles [Figure 9F] due to significantly reduced relative energy of  $Zn^{2+}$  diffusion [Figure 9G]<sup>[145]</sup>.

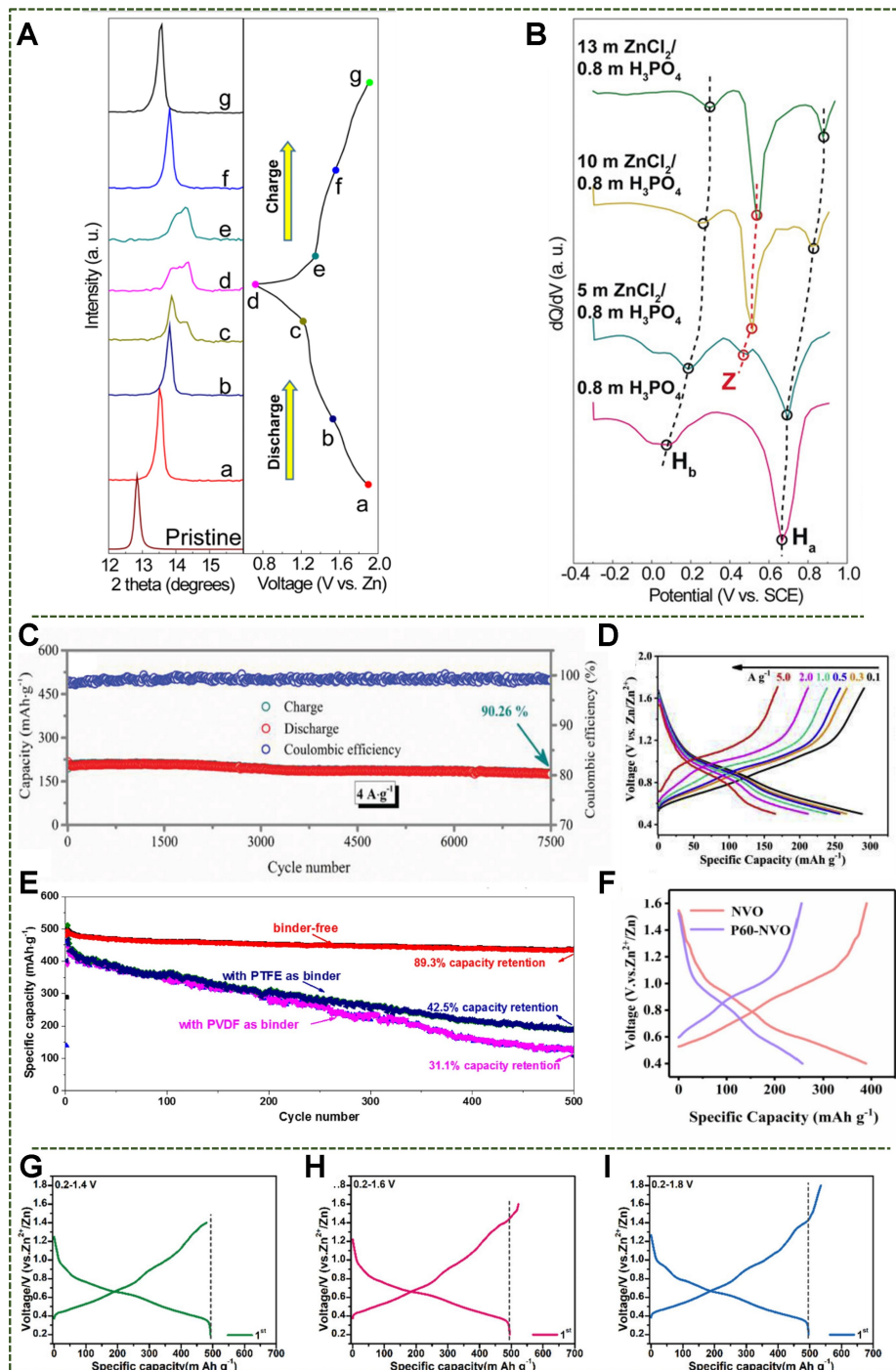
Unlike other vanadium oxides, tunnel-structured  $VO_2$  showed enhanced structural stability, benefiting from shared corner and edge resistance to lattice shearing accompanying ion insertion/extraction<sup>[146]</sup>. However, low conductivity and instability in acidic aqueous solutions limited its ion storage capability and cycle performance. For example, a capacity of 610  $mAh g^{-1}$  was achieved at 0.1  $A g^{-1}$  by *in situ* electrochemical oxidation of  $VO_2$  nanorods to  $V_2O_5 \cdot nH_2O$ <sup>[147]</sup>. Similar transitions were also observed for monoclinic  $VO_2$ <sup>[148]</sup>. Besides  $V_2O_5 \cdot nH_2O$ ,  $VO_2$  could also be *in situ* converted into  $ZnV_2O_7$ , which showed 408.4  $mAh g^{-1}$  at 0.1  $A g^{-1}$  and 91% retention at 10  $A g^{-1}$  for 4,000 cycles [Figure 10A and B]<sup>[149]</sup>. Moreover,  $VO_2$  with structure defects, such as Mn-doped  $VO_2$ , oxygen vacancy-rich  $VO$ , etc., also exhibited improved performance<sup>[150]</sup>. The performance of vanadium oxides could be improved by the preintercalation of some ions. The



**Figure 9.** (A) Voltage profiles and (B) long-term cycling stability of  $V_3O_7 \cdot H_2O$  cathode. Reproduced with permission<sup>[141]</sup>. Copyright 2019, Royal Society of Chemistry. Diffusion paths of Zn ions (C) with and (D) without water and (E) calculated diffusion barriers for paths in (C and D). Reproduced with permission<sup>[28]</sup>. Copyright 2019, Wiley-VCH GmbH. (F) Cycling performance of  $Zn//CO_2-V_6O_{13}$  and  $Zn//P-V_6O_{13}$  at  $2 A g^{-1}$  and (G)  $CO_2$  molecules modified layer structured material. Reproduced with permission<sup>[145]</sup>. Copyright 2021, American Chemical Society.

$Co_{0.247}V_2O_5 \cdot 0.944H_2O$  nanoribbons delivered a capacity of  $432 mAh g^{-1}$  at  $0.1 A g^{-1}$  and 90.26% retention at  $10 A g^{-1}$  after 7,500 cycles [Figure 10C], much better than those of oxide counterparts<sup>[151]</sup>. Similarly, a  $Cu_{0.34}V_2O_5$  cathode delivered  $258 mAh g^{-1}$  at  $100 mA g^{-1}$ <sup>[152]</sup>.

Vanadates are also good candidates for Zn-storage. The layered  $LiV_3O_8$  discharged  $200 mAh g^{-1}$  at  $133 mA g^{-1}$  in an aqueous  $ZnSO_4$  electrolyte<sup>[153]</sup>. A  $H_{11}Al_2V_6O_{23.2}$  cathode with an interwoven layer nanosheet structure delivered  $288 mAh g^{-1}$  at  $0.1 A g^{-1}$  [Figure 10D] due to short diffusion length and abundant active sites<sup>[56]</sup>. The  $Ag_2V_4O_{11}$  cathode was reported to deliver  $213 mAh g^{-1}$  at  $0.2 A g^{-1}$  and 93% retention at  $5 A g^{-1}$  after 6,000 cycles, benefiting from a pseudo-Zn-air reaction<sup>[154]</sup>.  $K^+$  can act as pillars between the vanadium-oxygen intercalation layers<sup>[138]</sup>, thus improving the structural stability. A  $K_2V_8O_{21}$  cathode exhibited a high capacity of  $247 mAh g^{-1}$  at  $0.3 A g^{-1}$ , and about  $128 mAh g^{-1}$  was retained at  $6 A g^{-1}$  after 300 cycles, corresponding to retention of 83%<sup>[87]</sup>. A free-standing potassium vanadate/single walled CNTs (KVO/SWCNTs) composite film exhibited a capacity of  $379 mAh g^{-1}$ , and the capacity only decays from 220 to  $200 mAh g^{-1}$  after 10,000 cycles at  $5 A g^{-1}$ <sup>[155]</sup>. Different cations can synergistically coexist between layers of vanadium oxides.  $NaCa_{0.6}V_6O_{16} \cdot 3H_2O$  nanoribbons with a unique  $V_3O_8$  laminar structure, which energetically favors  $Zn^{2+}$  diffusion, delivered  $247 mAh g^{-1}$  at  $0.1 A g^{-1}$  and retained 83% capacity at  $5 A g^{-1}$  after 10,000 cycles<sup>[156]</sup>. Layered alkali vanadates have an open-framework structure, thus enabling fast  $Zn^{2+}$  diffusion. A self-supported membrane of  $Zn_3V_2O_7(OH)_2 \cdot 2H_2O$  with a porous crystal structure achieved  $213 mAh g^{-1}$  at  $50 mA g^{-1}$ <sup>[157]</sup>. A layer  $Fe_5V_{15}O_{39}(OH)_9 \cdot 9H_2O$  nanosheet cathode delivered  $358 mAh g^{-1}$  at  $0.1 A g^{-1}$  and 80% retention at  $5 A g^{-1}$  after 300 cycles<sup>[158]</sup>.



**Figure 10.** (A) XRD characterization of the VOP cathode at different charge-discharge stages and (B) phase transition disclosed from the differential capacity curve at various concentrations. Reproduced with permission<sup>[162]</sup>. Copyright 2019, Wiley-VCH GmbH. (C) Cycling performance of  $\text{Co}_{0.247}\text{V}_2\text{O}_5 \cdot 0.944\text{H}_2\text{O}$  at  $4 \text{ A g}^{-1}$ . Reproduced with permission<sup>[151]</sup>. Copyright 2019, Wiley-VCH GmbH. (D) Charge-discharge curves of  $\text{H}_{11}\text{Al}_2\text{V}_6\text{O}_{23.2}$  at  $0.1\text{-}5.0 \text{ A g}^{-1}$ . Reproduced with permission<sup>[56]</sup>. Copyright 2020, Elsevier. (E) Cycling performance of  $(\text{NH}_4)_{0.38}\text{V}_2\text{O}_5/\text{CNTs}$  paper electrode. Reproduced with permission<sup>[160]</sup>. Copyright 2021, Elsevier. (F) Typical charge-discharge curves of  $\text{NH}_4\text{V}_3\text{O}_8 \cdot 0.5\text{H}_2\text{O}$  and PANI-  $\text{NH}_4\text{V}_3\text{O}_8 \cdot 0.5\text{H}_2\text{O}$  electrodes at  $1 \text{ A g}^{-1}$ . Reproduced with permission<sup>[57]</sup>. Copyright 2022, Elsevier. Typical charge-discharge curves of  $\text{NH}_4\text{V}_4\text{O}_{10}$  at (G)  $0.2\text{-}1.4 \text{ V}$ , (H)  $0.2\text{-}1.6 \text{ V}$ , and (I)  $0.2\text{-}1.8 \text{ V}$ . Reproduced with permission under the terms of the Creative Commons Attribution<sup>[161]</sup>. Copyright 2023, the Author(s), Wiley-VCH GmbH.

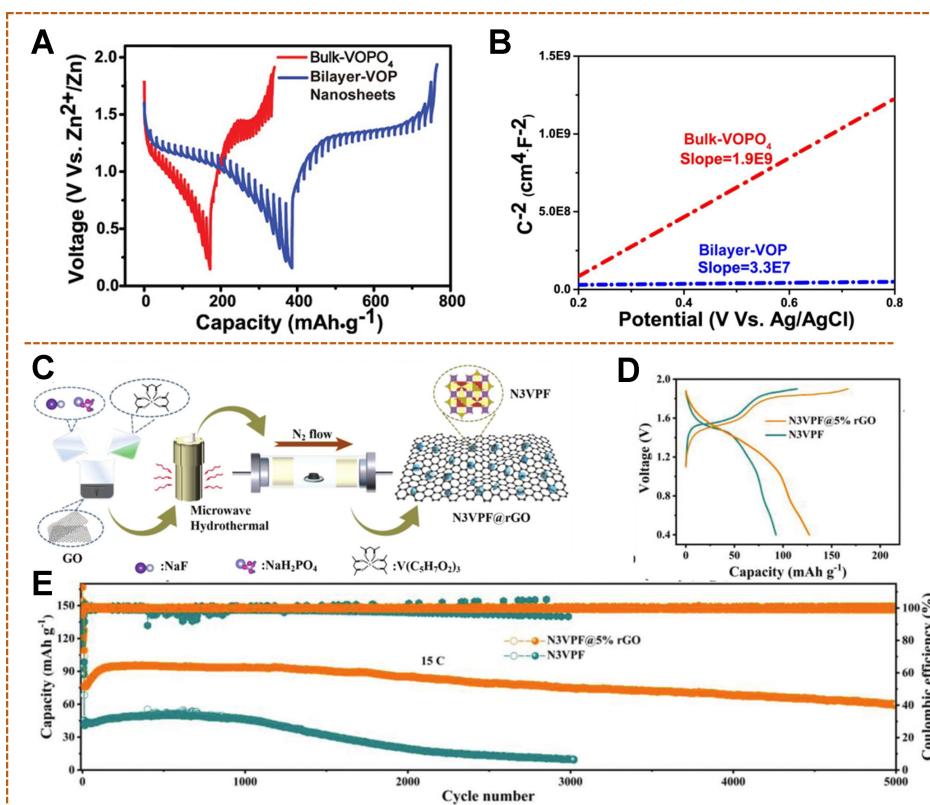
The presence of hydrogen bonding between  $\text{NH}_4^+$  and V-O layers makes a stable structure in ammonia vanadate, resulting in excellent long-term cycling stability<sup>[159]</sup>. For example, ultrathin  $(\text{NH}_4)_2\text{V}_{10}\text{O}_{25}\cdot 8\text{H}_2\text{O}$  nanoribbons, with large interlayer spacings of 1.045 nm favoring fast  $\text{Zn}^{2+}$  diffusion, achieved 228.8 mAh  $\text{g}^{-1}$  at 100 mA  $\text{g}^{-1}$  and 90.1% retention at 5 A  $\text{g}^{-1}$  after 5,000 cycles<sup>[54]</sup>. A binder-free cathode of  $(\text{NH}_4)_{0.38}\text{V}_2\text{O}_5$  nanoribbons delivered 465 mAh  $\text{g}^{-1}$  at 100 mA  $\text{g}^{-1}$ , and the retention was 89.3% after 500 cycles [Figure 10E]<sup>[160]</sup>. An  $\text{NH}_4\text{V}_3\text{O}_8\cdot 0.5\text{H}_2\text{O}$  and PANI hybrid initially discharged 397.5 mAh  $\text{g}^{-1}$  at 1 A  $\text{g}^{-1}$  [Figure 10F], benefiting from the tailored large interlayer spacings<sup>[57]</sup>. The regulation of the larger interlayer spacings was also revealed in  $\text{NH}_4\text{V}_4\text{O}_{10}$  nanoribbons by variation of charged voltages or discharge capacities [Figure 10G-I]. When the cathode was charged to 1.6 V, it displayed 223 mAh  $\text{g}^{-1}$  at 10 A  $\text{g}^{-1}$  and 97.5% retention after 1,000 cycles<sup>[161]</sup>.

V-based phosphates showed high discharge plateaus due to strong inductive effect of  $\text{PO}_4^{3-}$  and represented a type of promising high-energy electrode material for Zn-ion batteries<sup>[58]</sup>. However, they also faced various issues.  $\text{VOPO}_4\cdot n\text{H}_2\text{O}$  dissolves easily in aqueous solution, leading to poor cycling performance<sup>[61]</sup>. Concentrated  $\text{ZnCl}_2$  electrolyte was reported to prevent the dissolution of  $\text{VOPO}_4\cdot 2\text{H}_2\text{O}$  and protect Zn metal from hydrogen evolution reactions and dendrites<sup>[162,163]</sup>. Additionally, 29 M  $\text{ZnCl}_2$  was adopted to inhibit  $\text{H}^+$  cointercalation and dissolution of  $\text{LiV}_2(\text{PO}_4)_3$ <sup>[162]</sup>. The addition of 70% PEG favored reducing free water in the electrolyte and improving the coulomb efficiency<sup>[164]</sup>. The presence of high concentration of oxygen vacancies largely improved  $\text{Zn}^{2+}$  diffusion kinetics in  $\text{VOPO}_4\cdot 2\text{H}_2\text{O}$  nanosheets [Figure 11A]. Mott-Schottky (impedance potential) measurements also showed that the electronic conductivity was greatly improved due to high concentration of O vacancies, which increases the carrier concentration by about 57 times [Figure 11B]. As a result of these unique characteristics, the specific capacity was 313.6 mAh  $\text{g}^{-1}$  at 0.1 A  $\text{g}^{-1}$ , and the retention was 76.8% after 500 cycles at 5.0 A  $\text{g}^{-1}$ <sup>[61]</sup>. Intercalation of aniline significantly increased the hydrophobicity of  $\text{VOPO}_4\cdot 2\text{H}_2\text{O}$  cathode, thus inhibiting dissolution. Meanwhile, large layer spacing of 16.5 Å and a high diffusion coefficient of  $5.7 \times 10^{-8} \text{ cm}^2\text{s}^{-1}$  were also achieved<sup>[165]</sup>. An open Na superionic conductor with a stable structure facilitates rapid ion diffusion<sup>[166]</sup>. Mesoporous graphene oxide-coated  $\text{Na}_3\text{V}_2(\text{PO}_4)_2\text{F}_3$  nanoparticles [Figure 11C] delivered 126.9 mAh  $\text{g}^{-1}$  at 0.5 C (1 C = 128 mA  $\text{g}^{-1}$ ) [Figure 11D], showing a very little capacity decay of only 0.0074% per cycle at 15 C for 5,000 cycles [Figure 11E]<sup>[60]</sup>. Table 1 also shows the comparison of the performance.

## (2) Energy storage mechanism

Safe and cost-effective aqueous Zn batteries are well-suited for large-scale applications. However, some reaction mechanisms of the cathodes are currently controversial. The dominant mechanisms include reversible intercalation of  $\text{Zn}^{2+}/\text{H}^+$  or solvated  $\text{Zn}^{2+}/\text{H}_2\text{O}$ . Reversible or irreversible phase transitions accompany the ion intercalation process. Various by-products are also generated in the process, such as  $\text{Zn}_3\text{V}_2\text{O}_7(\text{OH})_2\cdot n\text{H}_2\text{O}$ ,  $\text{Zn}_4\text{SO}_4(\text{OH})_6\cdot n\text{H}_2\text{O}$ ,  $\text{Zn}_x(\text{OH})_y(\text{CF}_3\text{SO}_3)_z\cdot n\text{H}_2\text{O}$ . The  $\text{OH}^-$  in  $\text{Zn}_4\text{SO}_4(\text{OH})_6\cdot n\text{H}_2\text{O}$  and  $\text{Zn}_3\text{V}_2\text{O}_7(\text{OH})_2\cdot n\text{H}_2\text{O}$  comes from water decomposition in the electrolyte.

$\text{Zn}_3\text{V}_2\text{O}_7(\text{OH})_2\cdot n\text{H}_2\text{O}$  is a very common by-product of aqueous Zn-ion batteries, and there is considerable controversy about the role of  $\text{Zn}_3\text{V}_2\text{O}_7(\text{OH})_2\cdot n\text{H}_2\text{O}$  in the battery. For example, when  $\text{Fe}_2\text{V}_4\text{O}_{13}$  was used as the cathode,  $\text{Zn}_3\text{V}_2\text{O}_7(\text{OH})_2\cdot 2\text{H}_2\text{O}$  could reversibly appear and disappear<sup>[167]</sup>. Partial  $\text{Fe}_2\text{V}_4\text{O}_{13}$  converted into  $\text{Zn}_3\text{V}_2\text{O}_7(\text{OH})_2\cdot 2\text{H}_2\text{O}$  in the discharge. Meanwhile, the remaining acted as a host to store  $\text{Zn}^{2+}$ . During the subsequent charge process,  $\text{Zn}^{2+}$  was reversibly extracted, and  $\text{Zn}_3\text{V}_2\text{O}_7(\text{OH})_2\cdot 2\text{H}_2\text{O}$  reversibly converted into  $\text{Fe}_2\text{V}_4\text{O}_{13}$ . When  $\text{V}_2\text{O}_5$  was discharged below 0.8 V in the  $\text{Zn}(\text{CF}_3\text{SO}_3)_2$  electrolyte,  $\text{Zn}_3(\text{OH})_2\text{V}_2\text{O}_7\cdot \text{H}_2\text{O}$  was formed, while it disappeared when charging to 1.6 V<sup>[168]</sup>. However, the highly crystalline phase of  $\text{Zn}_3\text{V}_2\text{O}_7(\text{OH})_2\cdot n\text{H}_2\text{O}$  electrochemically inactive became dominant when a large amount of it accumulated in aqueous electrolytes<sup>[147]</sup>. Therefore, excessive accumulation of  $\text{Zn}_3\text{V}_2\text{O}_7(\text{OH})_2\cdot n\text{H}_2\text{O}$  would result in poor

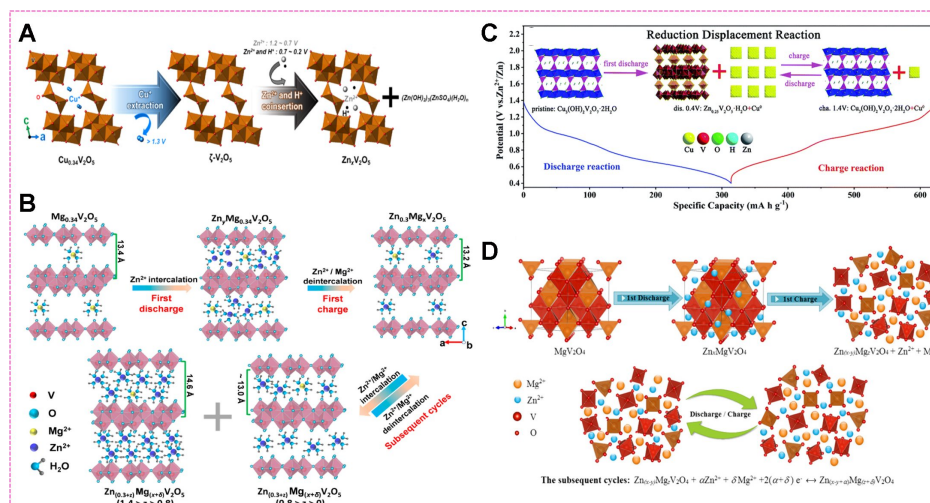


**Figure 11.** Kinetics in Zn//bulk-VOPO<sub>4</sub> and Zn//bilayer-VOPO<sub>4</sub> batteries. (A) GITT and (B) Mott-Schottky plots. Reproduced with permission<sup>[61]</sup>. Copyright 2021, Wiley-VCH GmbH. Material preparation and performance of Na<sub>3</sub>V<sub>2</sub>(PO<sub>4</sub>)<sub>2</sub>F<sub>3</sub>@rGO. (C) Synthesis procedure, (D) galvanostatic charge-discharge profiles at 0.5 C, and (E) Cycling performance at 15 C. Reproduced with permission<sup>[60]</sup>. Copyright 2023, Wiley-VCH GmbH.

energy storage performance. In contrast, Zn<sub>3+x</sub>V<sub>2</sub>O<sub>7</sub>(OH)<sub>2</sub>·2H<sub>2</sub>O derived from VS<sub>4</sub> reflected reversible Zn<sup>2+</sup> insertion/extraction, while Zn<sub>3</sub>V<sub>2</sub>O<sub>7</sub>(OH)<sub>2</sub>·nH<sub>2</sub>O further transformed to ZnV<sub>3</sub>O<sub>8</sub>, leading to decay capacity for VS<sub>4</sub>@rGO<sup>[130]</sup>.

Coinsertion of Zn<sup>2+</sup>/H<sup>+</sup> resulted in variation of pH in the electrolyte, contributing to the formation of those by-products, which indirectly proved the insertion/extraction of H<sup>+</sup>. For example, ζ-V<sub>2</sub>O<sub>5</sub> generated from the Cu<sub>0.34</sub>V<sub>2</sub>O<sub>5</sub> cathode after charging to 1.3 V, suffered cointercalation of Zn<sup>2+</sup> and H<sup>+</sup> accompanying the formation of (Zn(OH)<sub>2</sub>)<sub>2</sub>(ZnSO<sub>4</sub>)(H<sub>2</sub>O)<sub>n</sub> [Figure 12A]<sup>[152]</sup>. Reversible H<sup>+</sup> insertion/extraction happened in various cathodes, such as Cu<sub>0.18</sub>V<sub>2</sub>O<sub>5</sub>·0.72H<sub>2</sub>O<sup>[169]</sup>, Mn-modified V<sub>6</sub>O<sub>13</sub><sup>[170]</sup>, Zn<sub>0.36</sub>V<sub>2</sub>O<sub>5</sub>·nH<sub>2</sub>O<sup>[171]</sup>, and *etc.*, implied by appearance and disappearance of Zn<sub>4</sub>SO<sub>4</sub>(OH)<sub>6</sub>·4H<sub>2</sub>O, Zn<sub>2</sub>V<sub>3</sub>O<sub>7</sub>(OH)<sub>2</sub>·2H<sub>2</sub>O, or Zn<sub>x</sub>(OTf)<sub>y</sub>(OH)<sub>2x-y</sub>·nH<sub>2</sub>O. Water molecules or hydrogen ions involved in the mechanism were further verified by an organic electrolyte, in which no by-products of Zn<sub>2</sub>V<sub>3</sub>O<sub>7</sub>(OH)<sub>2</sub>·2H<sub>2</sub>O or Zn<sub>x</sub>(OTf)<sub>y</sub>(OH)<sub>2x-y</sub>·nH<sub>2</sub>O were observed.

In hydrated ions, solvation water reduces the effective charge density and increases the distance among neighboring cations, leading to decreased coulomb interactions, which is responsible for the high diffusion coefficient. For example, an interlayer spacing of ~13.2 Å was observed when the hydrated Zn ion was intercalated into a porous Mg<sub>0.34</sub>V<sub>2</sub>O<sub>5</sub>·0.84H<sub>2</sub>O cathode, which was much larger than the size of Zn<sup>2+</sup> (~0.7 Å) [Figure 12B]<sup>[45]</sup>. CaV<sub>4</sub>O<sub>9</sub> exhibited an enhanced charge transfer process due to the cointercalation of Zn<sup>2+</sup> and H<sub>2</sub>O<sup>[172]</sup>. Similarly, the content of interlayer water in the Zn<sub>0.25</sub>V<sub>2</sub>O<sub>5</sub>·nH<sub>2</sub>O cathode changed with the content of intercalated Zn<sup>[38]</sup>.



**Figure 12.** (A) Zn-storage mechanism in  $\text{Cu}_{0.34}\text{V}_2\text{O}_5$ . Reproduced with permission<sup>[152]</sup>. Copyright 2021, American Chemical Society. (B) Zn-storage mechanism in  $\text{Mg}_{0.34}\text{V}_2\text{O}_5 \cdot 0.84\text{H}_2\text{O}$ . Reproduced with permission<sup>[45]</sup>. Copyright 2018, American Chemical Society. (C) Reaction mechanism of  $\text{Cu}_3(\text{OH})_2\text{V}_2\text{O}_7 \cdot 2\text{H}_2\text{O}$  at  $0.1 \text{ A g}^{-1}$ . Reproduced with permission<sup>[173]</sup>. Copyright 2019, Royal Society of Chemistry. (D) Zn-storage in  $\text{MgV}_2\text{O}_4$ . Reproduced with permission<sup>[174]</sup>. Copyright 2020, American Chemical Society.

Differently, intercalation of desolvated  $\text{Zn}^{2+}$  also happened in some circumstances. It was reported that the transformation from  $\text{Cu}^{2+}$  to metallic  $\text{Cu}^0$  particles occurred when desolvated  $\text{Zn}^{2+}$  intercalated into copper vanadates, e.g., from  $\text{Cu}_3(\text{OH})_2\text{V}_2\text{O}_7 \cdot 2\text{H}_2\text{O}$  to  $\text{Zn}_{0.25}\text{V}_2\text{O}_5 \cdot \text{H}_2\text{O}$ ; the processes were verified reversible after Zn extraction [Figure 12C]<sup>[173]</sup>. Moreover, metallic Cu facilitates good electronic conductivity and superior rate capability. In another example,  $\text{MgV}_2\text{O}_4$  with intercalated Zn formed in the discharge suffered from the extraction of both  $\text{Zn}^{2+}$  and  $\text{Mg}^{2+}$  in the charge process. Compared to  $\text{Zn}^{2+}$ ,  $\text{Mg}^{2+}$  was preferentially extracted. The resultant  $\text{Zn}_x\text{MgV}_2\text{O}_4$  [Figure 12D] served as a stable host for reversible Zn-storage, subsequently<sup>[174]</sup>.

### Supercapacitors

Compared with batteries, supercapacitors have lower sensitivity to temperature, better tolerance to charge/discharge cycles, superior power performance, and good cycling stability<sup>[175]</sup>. V-based materials are also considered as promising high-energy electrodes for electrochemical capacitors due to their excellent specific capacitance, long cycling stability, and good electrochemical reversibility<sup>[176]</sup>, but poor electrical conductivity has hindered their further use in supercapacitors. A  $\text{VOSO}_4$  additive was reported to dramatically improve the cycling stability of  $\text{V}_2\text{O}_5$ -based supercapacitors, leading to 91.23% retention at  $10 \text{ A g}^{-1}$  after 10,000 cycles<sup>[177]</sup>.

### CONCLUSIONS AND FUTURE PROSPECTS

This review combed recent advances of multivalent-ion storage applications for a variety of advanced V-based materials, including vanadium oxides, vanadates, vanadium sulfides, and V-based MXenes and phosphates. The features for typical structures were analyzed with representative materials. The relevant electrochemical properties and energy storage mechanisms for different advanced V-based electrodes were systemically discussed. The discussion covered devices of not only non-aqueous batteries and aqueous batteries but also supercapacitors. For different devices, challenges from poor conductivity, slow ion diffusion, dissolution and structural collapse, low operating voltage, *etc.* were discussed with the corresponding representative electrodes.

Based on the review, we disclosed that issues for V-based materials could be alleviated, to some extent, by common material engineering strategies such as nanosizing, doping, encapsulating, constructing vacancies and heterostructures, *etc.* Further, electrolyte design, e.g., highly concentrated electrolytes, organic/aqueous hybrid electrolytes, hybrid ions electrolytes, *etc.*, are also beneficial to improve main factors of structure stability, ion storage capability and diffusion kinetics due to optimized surface/interface, weakened coulomb interactions, and enhanced storage pathways. Overall, to obtain better multivalent-ion storage applications for V-based materials, cooperation from material engineering and electrolyte design is possibly a promising avenue. Meanwhile, various advanced *in-situ* characterization techniques are also needed to clarify the relevant complex interactions between materials and electrolytes.

## DECLARATIONS

### Authors' contributions

Proposed the topic of this review: Song H, Wang C

Prepared the manuscript: Guo W

Writing - review & editing: Guo W, Fu D, Song H, Wang C

### Availability of data and materials

Not applicable.

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### Conflict of interest

All authors declared that there are no conflicts of interest.

### Ethical approval and consent to participate

Not applicable.

### Consent for publication

Not applicable.

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